

# B-61X



# Mack



## FOUR-WHEEL • DIESEL • TRUCK

### MACK DESIGNED

Completely designed and built by Mack, this powerful chassis is setting new standards for economy and long life in the heavy-duty dump truck field and similar severe operations. Mack diesel powered. Model B-61X is primarily intended for six to eight cubic yards in ten to eleven foot contractor type bodies.

### MACK POWER

Mack Thermodyne END 673P standard engine or optional extra END 711 are diesel fuel economy champions offering ample power for the steep grade as well as reliable, low maintenance service. Proven through years of profitable operation, these engines incorporate refinements which Mack has developed during the past two decades.

### MACK COMPONENTS

Advantages of complete manufacturing control accrue to the owner in low operating costs and long life. Mack components exactly fitted to the chassis include Mack's exclusive Quadruplex transmission which provides fourteen useful speeds in a single, compact box; axles that are strong and proven reliable; sturdy reinforced frame rails and ample springs for the severest operating conditions.

### MACK CAB

Driver comfort and safety have been given particular attention in Mack's roomy, well ventilated cab. Convenient display of the instruments and controls, clear all-round visibility and a fully-adjustable driver's seat are designed to make driving easier.

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**MODEL B-61X**  
**STANDARD EQUIPMENT**  
**Condensed Specifications**

WHEELBASE:	158½"	PLATFORM:	RATIOS			
			Shift	High	Low	Low
ENGINE, (Diesel):		120"	5th	0.69	0.84	1.00
Model	END 673P		4th	0.83	1.00	1.19
Make	Mack, Thermodyne		3rd	1.45	1.75	2.10
Type	Naturally aspirated		2nd	2.39	3.12	3.73
Number of Cylinders	Six		1st	1.51	5.45	6.51
Bore and stroke	4 1/8" x 5"		Rev.	4.51	5.45	13.78
Piston displacement, cu. in.	672					
Brake horsepower @ 2100 r.p.m. (gov.)	187					
Max. torque @ r.p.m. (lb.-feet)	1400					
Lube oil filter (12 qts.)	Comb. full-flow/by-pass					
<b>CLUTCH: (Mack)</b>						
Model	CL 28, with Mack Vibrosorb clutch plate					
Type	Single-plate, dry					
Outside dia., facing	14 ¾"					
Area of engagement, sq. in.	233					
<b>FUEL SYSTEM:</b>						
Fuel injection pump, make	American Bosch					
Timing	Synchromatic					
Governor	American Bosch, mechanical					
Air cleaner	Donaldson, oil bath					
Tank capacity and location	22 gal., left apron					
<b>COOLING SYSTEM:</b>						
Radiator, type	Continuous-finned, flat tube					
Frontal area, sq. in.	560					
Thermostat, to open	170°					
Water capacity of system	48 quarts					
<b>ELECTRIC SYSTEM:</b>						
Voltage and capacity	12 V, 35 Amp. (24 V starting)					
Generator, make	Delco-Remy					
Starting motor, make	Delco-Remy					
Battery, make	Exide or Auto-Lite					
Plates per cell	21	21				
Amp. hr. @ 20 hr. rate	168	170				
Number required	Four (6 volt)					
<b>TRANSMISSION:</b>						
Model	TRQ 7210					
Make	Mack					
Type	Two-layer, Quadruplex, selective, constant mesh					
Shift	Split	Direct	Split	Low	Low	
5th	0.69	0.84	1.00	1.19	2.12	
4th	0.83	1.00	1.19	2.10	2.53	
3rd	1.45	1.75	2.10	4.44		
2nd	2.39	3.12	3.73	7.91		
1st	1.51	5.45	6.51	13.78		
Rev.	4.51	5.45	6.51	13.78		
<b>DRIVESHAFTS:</b>						
Tube				3 1/2", 0.156" wall		
Joint				Yoke-type		
Make and size				Spicer, 1700		
<b>FRONT AXLE:</b>						
Model				FA 522		
Make				Mack		
Type				Reversed-Elliott, T-beam		
<b>REAR AXLE:</b>						
Model				RAD 111		
Make				Mack		
Type				Dual reduction		
Housing, construction				Pressed steel, fused banjo		
Axle-shafts, material				Chrome-nickel steel, induction hardened		
Torque and propulsion				Torque and radius rods		
Carrier				CBD 62		
Ratio				9.05		
<b>BRAKES, AIR:</b>						
SIZE—Dia., Width, Lining Thickness & Lining Area (sq. in.)						
Front, size				16 1/2" x 4" x 1/4" (276)		
Rear, size				17 1/4" x 6" x 1/4" (426)		
Hand, size				12" x 5" x 1/8" (139)		
Compressor				Tu-Flo 5100 (12 cu. ft.)		
Reservoir capacity				1235 cu. in. (total)		
<b>FRAME:</b>						
Material				Chrome-manganese steel, heat-treated		
Side members, size				9 1/8" x 3 3/4" x 5 1/2"		
Number of cross members and type				One channel, one I-beam		
Reinforcement				1/2" inside-channel		
Section modulus				19.86 (incl. inside channel)		
<b>SPRINGS:</b>						
Front, type				Semi-elliptic		
Size, length (between load centers)				46"		
Width				3"		
Leaf thickness				0.360" (14 leaves)		
Rear, type				Semi-elliptic		
Size, length (between load centers)				54"		
Width				3 1/2"		
Leaf thickness				0.499" (15 leaves)		
Shot peened				Tension side of main, 2nd and 3rd leaves		

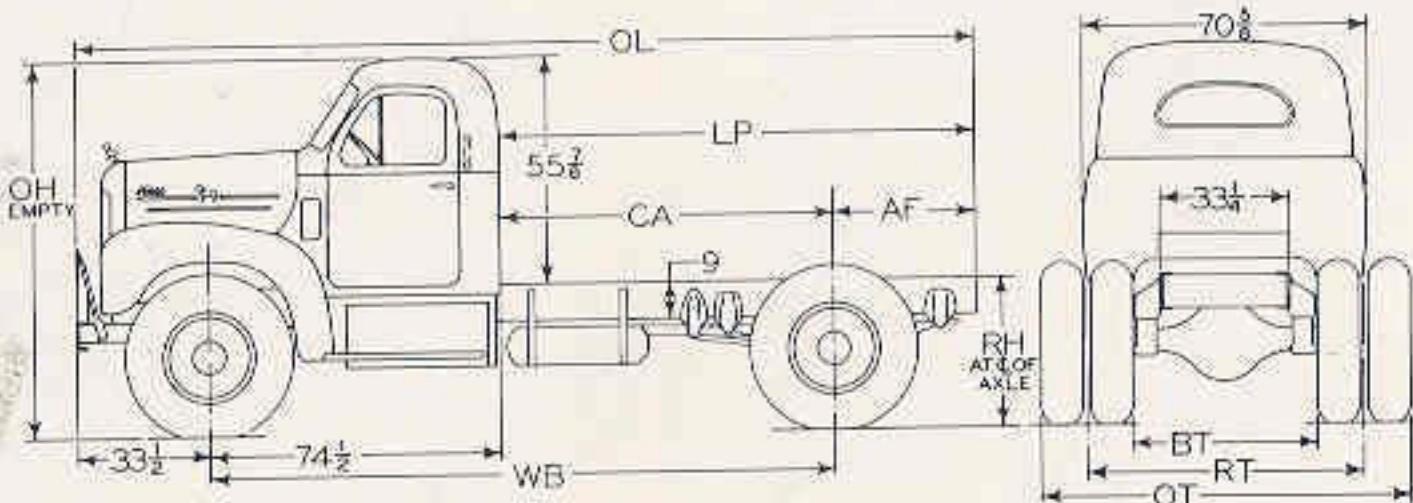
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## **MODEL B-61X**

## CHASSIS DIAGRAM



WB	LP	CA	AF	OL
158½	120	84	36	228
158½	144	84	60	252

TIRE	OH	RH	OT	RT	BT
SIZE	Approx.	Loaded	Spoke Wheels		
11.00-24	101 ½	43 ¾	101 ½	74 ½	47 ½
12.00-24	101 ½	44 ¾	102 ¾	75 ½	47 ¾

*TURNING CIRCLE DIAMETER*		
WB	Left Turn	Right Turn
158½	62	58

Chassis dimensions are in inches and mm for standard chassis unless otherwise denoted.

From height 60 ft. at 1000 miles and subject to variations of  $\frac{1}{2}$ ".

- Measured in ft. to outer edge of tree

Represented by



MACK TRUCKS INC.

**Plainfield, N. J.**

There being no unival series models of MACK products, refinements and improvements are effected whenever sound development and thorough trial prove them to be advantageous. The right is therefore reserved to change specifications or prices without notice. Illustrations are not necessarily a representation of standard configurations.

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