

# **HYDRAULIC EXCAVATOR**

- - ZX870LCH-3: 2.6 3.9 m<sup>3</sup>
- Loading Shovel Buoket: SAE, PCSA Heaped: ZX850-3 / ZX870H-3: 3.6 4.4 m³

# **The New Generation Hydraulic Excavators**

The HITACHI ZAXIS-3 series new-generation hydraulic excavators are packed with a host of technological features - clean engine, HITACHI advanced hydraulic technologies, with strong undercarriage and front attachment, plus well matching of power and speed.

The ZAXIS-3 series can get the job done with proven productivity, durability, and reliability, especially in heavy-duty excavation and quarry operations.

 Clean engine complies with the emission regulations US EPA Tier 3 and EU Stage III A

 The advanced low noise design complies with the coming EU noise regulation 2000 / 14 / EC, STAGE II

### Productivity

Increased digging force
Enhanced boom recirculation system
Boom mode selector
Larger-diameter front piping
Combined operation of boom and arm
New bucket regenerative system
High power yet low fuel consumption
Common rail type fuel injection system
Cooled EGR system

### Page 4-5

### **Durability and reliability**

Increased loading capacity of swing circle

Enlarged upper and lower rollers, idlers and sprockets

Strengthened track links

Pressed master pins

Strengthened idler pedestal

Strengthened idler bracket

Full track guard provided standard

(ZAXIS 870H / 870LCH)

Enlarged pins

Strengthened arm and boom

Strengthened general-purpose bucket Strengthened H-bucket for heavy-duty

### Page 6-7

### Operator comfort

Good visibility from inside cab Short stroke levers Wide foot space Comfort designed seat Improved controlability and operator comfort

### Page 8-9

### Multi function monitor

Maintenance support
Attachment support system
Multi-language selection
Rear view camera (optional)
Theft deterrent system
Fuel consumption monitoring

### Page 10-11

### Maintenance

Parallel arrangement of the cooling pack

Conveniently located inspection points Extended maintenance intervals

### Page 12-13

### Safety measures

CRES II cab

(ZAXIS 850 / 850LC is standard

equipped)

H/R cab

(ZAXIS 870H / 870LCH is standard

equipped)

Cab right guard

Evacuation hammer

Pilot control shut-off lever

### Page 14

### **Environment measures**

A cleaner machine
A quieter machine

A recyclable machine

### Page 15

Parts & service
Page 16-17

Specifications
Page 18-35





### Advanced Hydraulic Technologies

### **Increased Digging Force**

14 % more bucket digging force and 8 % more arm digging force.
(At power boost mode)
(vs. Conventional Model)

### **Enhanced Boom Recirculation System**

In combined operation of boom lower and arm, arm speed can be increased by approximately 15 % over the conventional. Pressurized oil from boom cylinder bottom side is delivered to boom cylinder rod side to lower the boom, assisted by boom weight. Conventionally, pressurised oil from pump is delivered to boom cylinder rod side to lower the boom. The new system also allows an efficient combined operation of swing and lowering the boom.



### **Boom Mode Selector**

The amount the body can be lifted or pulled by the front of machine can be ON or OFF selected. This helps to provide for more comfortable operation and contributes to longer component service life.



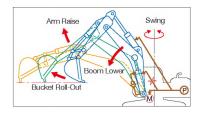
### Larger-Diameter Front Piping

Arm piping is increased in diameter to reduce hydraulic loss (theoretically 8 %) for speedy front operation.

### **Combined Operation of Boom and Arm**

In combined operation of swing + boom lower + arm roll-out, or in leveling (boom lower + arm roll-out), arm roll-out speed can be increased greatly.

Here's why. A variable throttle, provided in the arm circuit, adjusts the flow when needed to reduce hydraulic loss in combined operation with arm roll-out.



### New Bucket Regenerative System

Swift bucket actions can be done in combined operation for excavation through the new bucket regenerative circuit. When the load to the bucket is light, pressurized oil from bucket cylinder rod side is delivered through a regenerative valve to bucket cylinder bottom side for the effective use of hydraulic energy.

### Development Concept of New Engine

### **High Power Yet Low Fuel Consumption**

10 % Increase in output (vs. Conventional Model)

● 397 kW (532 HP) / 1 800 min-1

The new clean engine, complying with the emission regulations Tier 3 in US (EPA) and EU Stage III, can reduce fuel costs by electronic control.

### Common Rail Type Fuel Injection System

Electronic control common rail type fuel injection system drives an integrated fuel pump at an ultrahigh pressure to distribute fuel to each injector per cylinder through a common rail.

This enables optimum combustion to generate big horsepower, and reduce PM\* and fuel consumption.

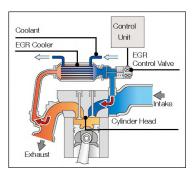
# Fuel Filter Common Rail Pressure Sensor Fuel Pump Common Rail Fuel Tank Control Unit Injector

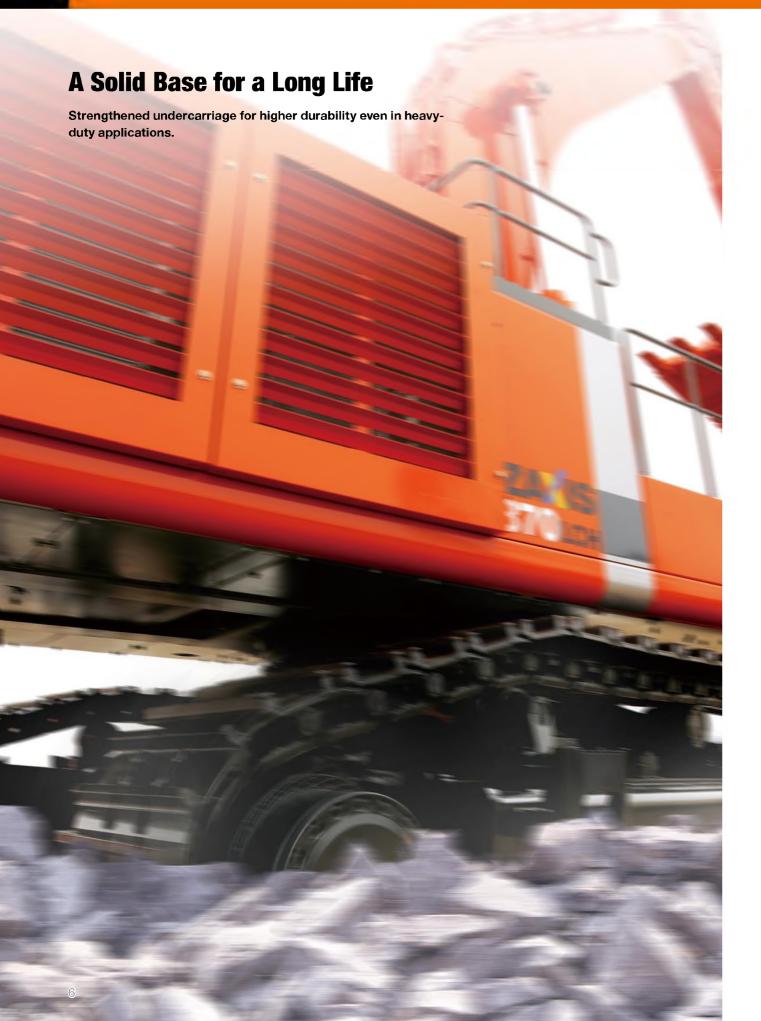
### Cooled EGR\*\* System

Exhaust gas is partially mixed with intake air to lower combustion temperature for reducing NOx and fuel

What's more, the EGR cooler cools down exhaust gas to increase air concentration for complete combustion, reducing PM\*.

\*Particulate Matter \*\*Exhaust Gas Recirculation





### Strengthened Undercarriage

### Increased Loading Capacity of Swing Bearing

The number of ball bearings in the swing circle, which sustains the upperstructure, is increased to boost the loading capacity of the swing circle by approximately 12 %, allowing stable swing even in tough operation.

(vs. Conventional Model)

# Enlarged Upper and Lower Rollers, Idlers and Sprockets

Upper and lower rollers are widened to increase contact areas, and idlers and sprockets are increased in diameter for more durability and mobility.

### Strengthened Track Links

The boss diameter of each track link is increased by approximately 10 %. The thickness of each track link is also increased by approximately 65 %. Thickened track links extend service life.

(vs. Conventional Model)



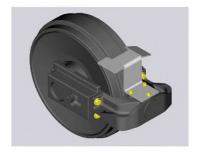
### **Pressed Master Pins**

The master pin of each track link is pressed, instead of master pin using a pin retention to avoid disengagement.



### Strengthened Idler Pedestal

The bearing length of the idler pedestal is extended by approximately 54 % to increase durability and service life. (vs. Conventional Model)



### Strengthened Idler Bracket

The idler bracket is thickened for rigidity to prevent deformation and increase durability.

### Strengthened Upper Roller Bracket

The upper roller bracket wall thickness is increased for higher strength.



# Full Track Guard Provided Standard (ZAXIS 870H / 870LCH)

On the H-specification machines, full track guards are provided standard. Full track guards protect track links and lower rollers from damage and deformation. Moreover, they also keep out stones, preventing the overload to the undercarriage to reduce wear and damage.



### **Strengthened Front Components**

### **Enlarged Pins**

Pins, used throughout the front attachment, are increased in diameter for strengthening.



### Strengthened Arm and Boom

The arm and boom are strengthened by thickening and using stronger material.

### Strengthened H-Bucket for Heavy-Duty

The heavy-duty bucket is reshaped, and bucket parts are strengthened to increase durability.



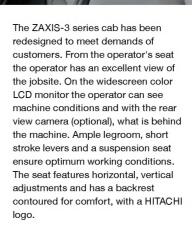
### Strengthened General-Purpose Bucket

Bucket teeth are reshaped as Super-V teeth for smooth penetration and higher production.

Bushings are utilized at both ends of a bucket pin to eliminate clearances, preventing jerky operation.











Wide adjustable armrests and a retractable seat belt are included. Short stroke levers allow for continuous operation with less fatigue. The cab is pressurized to keep out dust. Noise and vibrations are kept to a minimum due to the elastic mounts, filled with silicone oil, the cab rests on.

Visibility is improved especially for the right downward view. Sliding windows on the front (ZAXIS 850 / 850LC) and side enable direct communication between operator and other workers. Foot space has increased and travel pedals have been redesigned for easier operation.

A flat floor allows for easy cleaning. Ergonomic controls and switches, fully automatic air conditioner and a radio complete the package.

# **Embedded Information Technology**

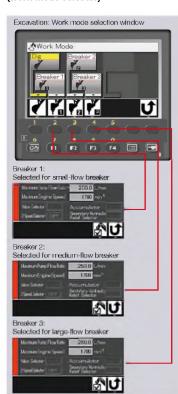
The ZAXIS-3 series is equipped with a widescreen color LCD monitor with adjustable contrast for day and night shifts. With the monitor the operator can check maintenance intervals, select work modes, monitor fuel consumption, and connect to the rear view camera (optional). A theft deterrent system and multi-language selection is also available.

Multi function monitor

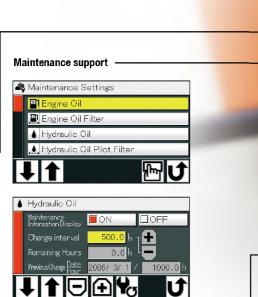


The color LCD monitor, located in the cab, indicates coolant temperature, fuel level, and maintenance data. It also allows one-touch adjustment of the attachment. The display can also be adjusted to day or night shift.

Attachment support system (work mode selector)



The work mode can be selected from the multi-function monitor inside the cab. Pump flow in the selected work mode can be monitored.



Replacement timing of hydraulic oil and fuel filters is alerted to the operator through the LCD monitor according to

the schedule preset by the user each time when turning the key switch. The scheduled maintenance can

prevent the failure of the machine.

The menu allows selection from 12

Multi-language selection

₩ Language/言語

☐ Français

languages.





9 8 F1 F2 F3 F4 Theft deterrent system



The electronic immobiliser requires the entry of an encryption code to the multifunctional monitor each time when starting the engine to prevent theft and vandalism.

Rear view camera (optional)



The widescreen color LCD, teamed up with the rear view camera on the counterweight, gives the operator unobstructed rearward viewing. The rear view camera automatically works when traveling, and can also be manually turned on with a select switch on the monitor.

### **Fuel consumption monitoring**



|  | Operating Conditions |
|--|----------------------|
|  |                      |

| Fuel consumption per operating hour computed, and the result is displayed |
|---|
| on the LCD monitor. This information                                      |
| suggests refuelling timing, and guides                                    |
| energy-saving operation and efficient                                     |
| job management.   |

# **Simplified Maintenance**

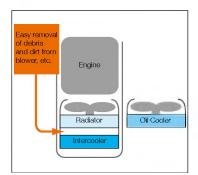


### Parallel Arrangement of the Cooling Pack





The radiator and oil cooler are separately laid out in a parallel for easy demounting, instead of the conventional in-line arrangement. This new parallel arrangement significantly helps facilitate cleaning around the radiator and oil cooler, and improving oil cooling capability. The air-conditioner condenser and fuel cooler can be opened to easily clean them and the radiator located behind.



### Conveniently Located Inspection Points





In addition to a pre-filter, dual main fuel filters are provided standard to reduce clogging of the fuel line to the engine.

The engine oil pan is fitted with a drain coupler. When draining, an associated drain hose is connected to the drain coupler. The drain coupler is reliable, avoiding oil leakage and vandalism.

The sidewalk is widened from 340 mm (Conventional model) to 510 mm for smooth walking from cab to rear. The sidewalk is the field-proven split type that permits the detaching of its rear when traveling or operating on rough terrain.



The fresh air filter for the air conditioner is relocated to cab door side from conventional location behind the operator seat. This allows easy cleaning and replacement of the fresh air filter, like the air circulation filter inside the cab.

### **Extended Maintenance Intervals**

### Automatic Lubrication (Optional) / Repositioned Bucket Lubricating Points

The front attachment is automatically lubricated (When optional auto-grease lubricator is equipped), except for bucket lubricating points at the top of arm that are repositioned for side lubrication.

### **Enlarged Fuel Tank**

The fuel tank is enlarged, increasing the capacity from 900 liters (Conventional model) to 1 120 liters. Refueling intervals (when filled fully) extend from 17 to 18 hours.

# Extended Hydraulic Oil Filter Change Intervals

Hydraulic oil filter change intervals are extended from 500 hours (Conventional model) to 1 000 hours to help reduce running costs.



### Protecting the Operator From Tipping Accident

### CRES II Cab (ZAXIS 850 / 850LC are standard equipped)

The CRES II cab is designed to help with "just in case" protection for the operator. Safety in case of tipping is improved. The cab top can withstand four-fold loading.



### H/R Cab (ZAXIS 870H / 870LCH are standard equipped)

The H/R cab utilizes the reinforced front window and FOPS\* at the roof for protection

The front glass window, straight-laminated type, is fixed to shut out dirt and debris. The cab provided with a full guard satisfies the OPG\*\*(Level II) cab requirements stipulated by ISO.

\*Falling Object Protective Structure \*\*Operator Protective Guards

against falling objects.



**Pilot Control Shut-Off Lever** 

### **Additional Features**

### **Cab Right Guard**



### **Evacuation Hammer**



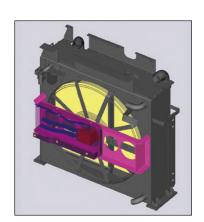
Other features include a retractable seatbelt, evacuation hammer and emergency engine shut-off switch. A shut-off lever for pilot control helps to prevent unintentional movements.

### A Cleaner Machine

The ZAXIS-3 series is equipped with a clean but powerful engine to comply with Tier 3, and Stage III A. An engine emission regulations effective in the U.S. EPA and European Union from 2006. Exhaust gas is partly re-combusted to reduce particulate matter (PM) output and lower nitrogen oxide (NOx) levels.

### A Quieter Machine

Engine noise is reduced by approximately 2 dB with the robust engine. The engine cooling fan is a large 1 120 mm diameter variable-speed electro-hydraulic fan. This fan automatically starts when temperature comes into the high temperature range, ensuring low noise operation. A proven large muffler is provided to reduce sound and exhaust emissions greatly.



### A Recyclable Machine

Over 97 % of the ZAXIS-3 series can be recycled. All resin parts are marked to facilitate recycling. The machine is completely lead-free. The radiator and oil cooler are made from aluminium and all wires are lead-less. In addition, biodegradable hydraulic oil is available for jobsites where special environmental care is required.



# **Parts & Service**

Over the years, we have gained experience in one of the most competitive service markets in the world - Japan.

Using our know-how in dealing directly with customers, we have created a worldwide support system that is highly capable.



### **Parts**

HITACHI only offers genuine high quality parts. We guarantee that these parts have high performance and long life. We manage around 1 000 000 types of parts all around the world. They are designed and built to be the best match for your HITACHI equipment. HITACHI has a global parts distribution network that makes sure you get what you need as quickly as possible. We have more than 150 dealers worldwide who provide the closest support for your needs. In most cases, your dealer will have the replacement part that you require. If a dealer does not have a certain part, he can order it from four fully stocked parts depots located across the world. These distribution centers are all connected by a on-line system that gives them access to shared information on stocks, such as the number and type of available parts. The depots, which in turn are stocked by a parts center in Japan, minimize delivery time and enable you to get your parts as efficiently and quickly as possible.



### Service

Our goal is to "keep customer equipment at a maximum performance level". To fulfil this goal, we have set more than 150 dealers all over the world. They have highly trained technicians, and provide a number of support programs.

HITACHI provides a unique extended warranty program called HITACHI Extended Life Program, or HELP. To minimize downtime during troubleshooting, we developed a PDA based diagnostic system called "Dr.ZX". To keep our customers' equipment in top running shape, good service is indispensable. We believe personnel training is the key to providing the best

If you would like more information regarding parts and/or service, please ask your nearest HITACHI dealer. Not all

programs and/or services are available in every market or region.

### ZX870H-3 / ZX870LCH-3

**ENGINE** Model..... Isuzu AH-6WG1XYSA-03 Type ...... 4-cycle water-cooled, direct injection Aspiration...... Turbocharged No. of cylinders ...... 6 Rated power ISO 9249, net...... H/P mode: (Without Fan) 397 kW (532 HP) at 1 800 min-1 (rpm) EEC 80/1269, net ... H/P mode : 397 kW (532 HP) at 1 800 min 1 (rpm) (Without Fan) SAE J1349, net...... H/P mode: 397 kW (532 HP) at 1 800 min-1 (rpm) (Without Fan) Maximum torque ......... 2 250 Nm (229 kgf m) at 1 600 min-1 (rpm) Piston displacement.... 15.681 L Bore and stroke...... 147 mm x 154 mm

### **HYDRAULIC SYSTEM**

Work mode selector

General purpose mode / Attachment mode

Batteries..... 2 x 12 V / 170 Ah

· Engine speed sensing system

Main pumps ...... 2 variable displacement axial piston pumps

### **Hvdraulic Motors**

| Travel | 2 axial piston motors with parking brake |
|--------|--|
| Swina  | 2 axial piston motors                    |

### Relief Valve Settings

| Implement circuit | 31.9 MPa (325 kgf/cm <sup>2</sup> ) |
|-------------------|-------------------------------------|
| Swing circuit     | 28.4 MPa (290 kgf/cm <sup>2</sup> ) |
| Travel circuit    | 34.3 MPa (350 kgf/cm <sup>2</sup> ) |
| Pilot circuit     | 3.9 MPa (40 kgf/cm <sup>2</sup> )   |
| Power boost       | 34.3 MPa (350 kgf/cm <sup>2</sup> ) |

### Hydraulic Cylinders

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

### **Dimensions**

|             | Quantity | Bore   | Rod diameter |
|-------------|----------|--------|--------------|
| Boom        | 2        | 215 mm | 150 mm       |
| Arm         | 1        | 225 mm | 160 mm       |
| Bucket      | 1        | 200 mm | 140 mm       |
| Bucket (BE) | 1        | 215 mm | 150 mm       |

### **Hydraulic Filters**

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

### CONTROLS

Pilot controls. Hitachi's original shock less valve and quick warm-up system built in the pilot circuit.

| Implement levers   | 2 |
|--------------------|---|
| Travel levers with |   |
| pedals             | 2 |

### **UPPERSTRUCTURE**

### Revolving Frame

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

### **Swing Device**

### Operator's Cab

Independent spacious cab, 1 005 mm wide by 1 795 mm high, conforming to ISO\* Standards. (OPG top guard fitted Level II, ISO 10262 compliant cab) Reinforced glass windows on 4 sides for visibility. Reclining seat with armrests; adjustable with or without control levers. \* International Standardization Organization

### **UNDERCARRIAGE**

### Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame bolted to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.

Track shoes with double grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

### Numbers of Rollers and Shoes on Each Side

| Upper rollers           | 3              |
|-------------------------|----------------|
| Lower rollers           | 8: ZX870H-3    |
|                         | 9: ZX870LCH-3  |
| Track shoes             | 47: ZX870H-3   |
|                         | 51: ZX870LCH-3 |
| Full length track guard | 1              |

### **Travel Device**

Each track driven by axial piston motor through reduction gear for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type.

Automatic transmission system: High-Low.

| Travel speeds | . High : 0 to 4 | 4.1 km/h |
|---------------|-----------------|----------|
|               | Low: 0 to 3     | 3.1 km/h |
|               |                 |          |

Maximum traction force.... 560 kN (57 100 kgf)

Gradeability ......70 % (35 degree) continuous

### **WEIGHTS AND GROUND PRESSURE**

### ZX870H-3:

Equipped with 8.4 m H-boom, 3.7 m H-arm and 3.5 m $^{\circ}$  rock bucket (SAE, PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure       |
|-------------------|------------|------------------|-----------------------|
| Double<br>grouser | 650 mm     | 82 100 kg        | 131 kPa (1.33 kg/cm²) |

Equipped with 7.1 m BE-boom, 2.95 m BE-arm and 4.3 m $^{\rm a}$  rock bucket (SAE, PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure       |
|-------------------|------------|------------------|-----------------------|
| Double<br>grouser | 650 mm     | 82 400 kg        | 131 kPa (1.33 kg/cm²) |

Equipped with 7.1 m BE-boom, 3.7 m H-arm and 3.7  $\rm m^3$  rock bucket (SAE, PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure       |
|-------------------|------------|------------------|-----------------------|
| Double<br>grouser | 650 mm     | 81 700 kg        | 130 kPa (1.32 kg/cm²) |

### ZX870LCH-3:

Equipped with 8.4 m H-boom, 3.7 m H-arm and 3.5 m  $\!^{\rm g}$  rock bucket (SAE, PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure       |
|-------------------|------------|------------------|-----------------------|
| Double<br>grouser | 650 mm     | 84 000 kg        | 121 kPa (1.23 kg/cm²) |

Equipped with 7.1 m BE-boom, 2.95 m BE-arm and 4.3 m<sup>3</sup> rock bucket (SAE, PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure       |
|-------------------|------------|------------------|-----------------------|
| Double<br>grouser | 650 mm     | 84 300 kg        | 121 kPa (1.23 kg/cm²) |

Equipped with 7.1 m BE-boom, 3.7 m H-arm and 3.7  $\,$  m $^3$  rock bucket (SAE, PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure       |
|-------------------|------------|------------------|-----------------------|
| Double<br>grouser | 650 mm     | 83 500 kg        | 120 kPa (1.23 kg/cm²) |

### BACKHOE ATTACHMENTS

Boom and arms are of all-welded, box-section design. A number of booms and arms are available. Bucket is of all-welded, high strength steel structure. The ZAXIS 870H / 870LCH are a heavy duty type and can be equipped with a reinforced H-boom or BE-boom and H-arm or BE-arm.

# SERVICE REFILL CAPACITIES Fuel tank 1 120.0 L Engine coolant 116.0 L Engine oil 57.0 L Pump drive 6.2 L Swing device (each side) 15.0 L Travel device (each side) 19.0 L Hydraulic system 790.0 L Hvdraulic oil tank 500.0 L

### **Backhoe Buckets**

ZX870H-3 / ZX870LCH-3

| Conneitu                           |                     | 100-111-     |                   |                 |          | Recommendation   |                   |                      |  |  |  |
|------------------------------------|---------------------|--------------|-------------------|-----------------|----------|------------------|-------------------|----------------------|--|--|--|
| Capacity                           |                     | Width        |                   |                 |          |                  | ZX870H-3/ZX870LCH | <b>1</b> -з          |  |  |  |
|                                    | CECE                | Without      | With side cutters | No. of<br>teeth | Weight   | 7.1<br>BE-b      | 8.4 m<br>H-boom   |                      |  |  |  |
| SAE, PCSA heaped                   | heaped              | side cutters |                   |                 |          | 2.95 m<br>BE-arm | 3.7 m<br>H-arm    | 3.7 m<br>H-arm       |  |  |  |
| *1 3.50 m <sup>3</sup>             | 3.10 m <sup>3</sup> | 1 870 mm     | 1 890 mm          | 5               | 3 790 kg | Х                | •                 | •                    |  |  |  |
| <sup>2</sup> 1 3.70 m <sup>3</sup> | 3.20 m <sup>3</sup> | 1 950 mm     | 1 970 mm          | 5               | 3 900 kg | Х                | •                 | _                    |  |  |  |
| ′¹ 4.30 m³                         | 3.80 m <sup>3</sup> | 2 090 mm     | 2 110 mm          | 5               | 4 270 kg | •                | Х                 | Х                    |  |  |  |
| ′¹ 1.90 m³                         | 1.70 m <sup>3</sup> | _            | 1 490 mm          | 3               | 4 200 kg | Χ                | •                 | •                    |  |  |  |
| ²2 2.20 m³                         | 2.00 m <sup>3</sup> | _            | 1 580 mm          | 3               | 4 400 kg | •                | X                 | Х                    |  |  |  |
| One-point ripper                   |                     |              |                   | 1               | 2 680 kg | •                | •                 | •                    |  |  |  |
|                                    |                     | Applicable   | shoe type         |                 |          | 650 mm Do        | uble grouser      | 650 mm Double grouse |  |  |  |

<sup>&</sup>lt;sup>1</sup> Rock bucket

<sup>2</sup> Ripper bucket

Heavy-duty service
 Not applicable

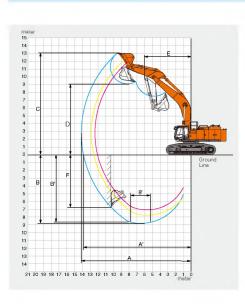
X Can tinstalled

### ZX870H-3 / ZX870LCH-3

# **DIMENSIONS** D and D'

|                                   |             | Unit:mm       |  |  |  |  |
|-----------------------------------|-------------|---------------|--|--|--|--|
|                                   | ZX870H-3 *2 | ZX870LCH-3 *2 |  |  |  |  |
| A Distance between tumblers       | 4 590       | 5 110         |  |  |  |  |
| B Undercarriage length            | 5 840       | 6 360         |  |  |  |  |
| *1 C Counterweight clearance      | 16          | 580           |  |  |  |  |
| D Rear-end swing radius           | 46          | 600           |  |  |  |  |
| D' Rear-end length                | 4.5         | 520           |  |  |  |  |
| E Overall width of upperstructure | 4 -         | 120           |  |  |  |  |
| F Overall height of cab           | 37          | 3 780         |  |  |  |  |
| ¹ G Min. ground clearance         | 8:          | 90            |  |  |  |  |
| H Track gauge                     | 34          | 450           |  |  |  |  |
| Track shoe width                  | G           | 650           |  |  |  |  |
| J Undercarriage width             | 4 -         | 100           |  |  |  |  |
| K Overall width                   | 4.4         | 430           |  |  |  |  |
| L Overall length                  | 14          | 770           |  |  |  |  |
| M Overall height of boom          | 4.5         | 570           |  |  |  |  |
| N Track height                    | 1.5         | 500           |  |  |  |  |

### **WORKING RANGES**



|                                   | Z                   | ZX870H-3 / ZX870LCH-3 |                     |  |  |  |  |
|-----------------------------------|---------------------|-----------------------|---------------------|--|--|--|--|
| Boom length                       | 7.1 m B             | E-boom                | 8.4 m H-boom        |  |  |  |  |
| Arm length                        | 2.95 m BE-arm       | 3.7 m H-arm           | 3.7 m H-arm         |  |  |  |  |
| A Max. digging reach              | 12 340              | 12 820                | 14 100              |  |  |  |  |
| A' Max. digging reach (on ground) | 12 020              | 12 510                | 13 820              |  |  |  |  |
| B Max. digging depth              | 7 140               | 7 820                 | 8 870               |  |  |  |  |
| B' Max. digging depth (8' level)  | 7 000               | 7 690                 | 8 740               |  |  |  |  |
| C Max. cutting height             | 12 010              | 12 130                | 13 000              |  |  |  |  |
| D Max. dumping height             | 8 130               | 8 180                 | 9 080               |  |  |  |  |
| E Min. swing radius               | 5 210               | 5 090                 | 5 950               |  |  |  |  |
| F Max. vertical wall              | 4 100               | 6 090                 | 6 840               |  |  |  |  |
| Bucket digging force* ISO         | 472 kN (48 200 kgf) | 402 kN (41 000 kgf)   | 402 kN (41 000 kgf) |  |  |  |  |
| Bucket digging force* SAE : PCSA  | 411 kN (41 900 kgf) | 359 kN (36 600 kgf)   | 359 kN (36 600 kgf) |  |  |  |  |
| Arm crowd force* ISO              | 394 kN (40 200 kgf) | 324 kN (33 100 kgf)   | 324 kN (33 100 kgf) |  |  |  |  |
| Arm crowd force* SAE : PCSA       | 378 kN (38 600 kgf) | 316 kN (32 200 kgf)   | 316 kN (32 200 kgf) |  |  |  |  |
| Equipped bucket SAE : PCSA        | 4.3 m <sup>3</sup>  | 3.7 m <sup>q</sup>    | 3.5 m <sup>3</sup>  |  |  |  |  |

Excluding track shoe lug

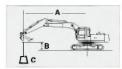
# LIFTING CAPACITIES

Notes: 1. Ratings are based on SAE J1097.

Lifting capacity of the ZAXIS Series does not exceed 75 % of tipping load with the machine on firm, level ground or 87 % full hydraulic capacity.

3. The load point is a hook (not standard equipment) located on the back of the bucket.

4. \*Indicates load limited by hydraulic capacity.



Rating over-side or 360 degrees

B: Load point height C: Lifting capacity

Rating over-front Unit: 1 000 kg

# ZX870LCH-3

|                                |               |          |       |       |       |         | Load  | radius   |       |       |       |     |       | ,             | A     |       |  |
|--------------------------------|---------------|----------|-------|-------|-------|---------|-------|----------|-------|-------|-------|-----|-------|---------------|-------|-------|--|
| Conditions                     | Load<br>point | 3 m      |       | 4 m   |       | 6       | m     | 8        | m     | 10    | m     | 12  | m     | At max. reach |       |       |  |
|                                | height        | <b>•</b> | ů     | 0     | Ů     | <b></b> | ů     | <b>⊕</b> | Ů     | 0     | ů     |     | ů     | <b>•</b>      | Ů     | meter |  |
| BE-Boom 7.10 m                 | 9.0 m         |          |       |       |       |         |       | *12.1    | *12.1 |       |       |     |       | *7.4          | *7.4  | 10.2  |  |
| BF-Arm 2.95 m<br>Rock-Bucket   | 8.0 m         |          |       |       |       |         |       | *15.7    | *15.7 |       |       |     |       | *7.2          | *7.2  | 10.8  |  |
| SAE, PCSA: 4.30 m <sup>3</sup> | 6.0 m         |          |       |       |       |         |       | *17.2    | *17.2 |       |       |     |       | *7.2          | *7.2  | 11.5  |  |
| Stoe 650 mm                    | 4.0 m         |          |       |       |       | *26.8   | *26.8 | 19.0     | *19.7 | 12.6  | *16.5 |     |       | *7.5          | *7.5  | 11.8  |  |
|                                | 2.0 m         |          |       |       |       |         |       | 17.8     | *22.3 | 12.0  | *17.5 |     |       | *8.1          | *8.1  | 11.7  |  |
|                                | 0 (Ground)    |          |       |       |       |         |       | 16.9     | *23.8 | 11.5  | *17.9 |     |       | 9.3           | *9.3  | 11.2  |  |
|                                | -2.0 m        |          |       |       |       | 26.5    | *32.1 | 16.4     | *23.2 |       |       |     |       |               |       |       |  |
|                                | -4.0 m        |          |       | *34.6 | *34.6 | 26.8    | *27.1 | 16.6     | *19.5 |       |       |     |       |               |       |       |  |
|                                | 5.0 m         |          |       |       |       | *22.9   | *22.9 |          |       |       |       |     |       |               |       |       |  |
| BE-Boom 7.10 m                 | 8.0 m         |          |       |       |       |         |       |          |       |       |       |     |       | *4.4          | *4.4  | 11.3  |  |
| H-Arm 3.70 m<br>Rock-Bucket    | 6.0 m         |          |       |       |       |         |       | *15.0    | *15.0 | *9.4  | *9.4  |     |       | *4.5          | *4.5  | 12.0  |  |
| SAE, PCSA: 3.70 m <sup>3</sup> | 4.0 m         |          |       |       |       | *24.4   | *24.4 | *18.7    | *18.7 | 13.2  | *14.2 |     |       | *4.8          | *4.8  | 12.3  |  |
| Shoe 650 mm                    | 2.0 m         |          |       |       |       | 29.7    | *31.0 | 18.6     | *21.7 | 12.6  | *17.3 |     |       | *5.4          | *5.4  | 12.2  |  |
|                                | 0 (Ground)    |          |       |       |       | 27.9    | *34.4 | 17.6     | *23.9 | 12.1  | *18.2 |     |       | *6.5          | *6.5  | 11.7  |  |
|                                | -2.0 m        | *17.4    | *17.4 | *26.1 | *26.1 | 27.1    | *34.0 | 17.0     | *24.2 | 11.7  | *17.9 |     |       | 8.3           | *8.3  | 10.7  |  |
|                                | -4.0 m        | *37.2    | *37.2 | *42.5 | *42.5 | 27.1    | *30.6 | 16.9     | *22.0 |       |       |     |       |               |       |       |  |
|                                | -6.0 m        |          |       |       |       | *22.5   | *22.5 |          |       |       |       |     |       |               |       |       |  |
| H- <b>B</b> oom 8.40 m         | 9.0 m         |          |       |       |       |         |       |          |       | *9.1  | *9.1  |     |       | *5.4          | *5.4  | 12.2  |  |
| H-Arm 3,70 m<br>Pock-Bucket    | 8.0 m         |          |       |       |       |         |       |          |       | *11.6 | *11.6 |     |       | *5.4          | *5.4  | 12.7  |  |
| SAE, POSA: 3.50 m <sup>3</sup> | 6.0 m         |          |       |       |       |         |       | *14.9    | *14.9 | *12.9 | *12.9 |     |       | *5.5          | *5.5  | 13.3  |  |
| Shoe 650 mm                    | 4.0 m         |          |       |       |       | *26.1   | *26.1 | *18.0    | *18.0 | 12.5  | *14.4 | 8.7 | *10.8 | *5.9          | *5.9  | 13.6  |  |
|                                | 2.0 m         |          |       |       |       |         |       | 17.1     | *21.0 | 11.8  | *15.9 | 8.4 | *13.2 | *6.5          | *6.5  | 13.5  |  |
|                                | 0 (Ground)    |          |       |       |       |         |       | 16.2     | *22.8 | 11.2  | *17.1 | 8.1 | 13.3  | 6.9           | *7.5  | 13.1  |  |
|                                | -2.0 m        |          |       |       |       | 25.6    | *31.8 | 15.8     | *23.1 | 10.9  | *17.3 |     |       | 7.9           | *9.1  | 12.2  |  |
|                                | -4.0 rn       |          |       | *27.4 | *27.4 | 25.9    | *29.0 | 15.9     | *21.7 | 10.9  | *16.2 |     |       | 9.9           | *11.1 | 10.8  |  |
|                                | -6.0 m        |          |       |       |       | *24.0   | *24.0 | 16.3     | *18.1 |       |       |     |       |               |       |       |  |
|                                | -7.0 m        |          |       |       |       | *20.1   | *20.1 | *14.5    | *14.5 |       |       |     |       |               |       |       |  |

### ZX870H-3

Unit:mm

|                                |               | Load radius |   |          |       |            |       |          |       |       |       |      |       |                 |       |       |
|--------------------------------|---------------|-------------|---|----------|-------|------------|-------|----------|-------|-------|-------|------|-------|-----------------|-------|-------|
| Conditions                     | Load<br>point | point 3 m   |   | 4 m      |       | 6 m        |       | 8 m      |       | 10 m  |       | 12 m |       | - At max. reach |       |       |
|                                | height        | 0           | ů | <b>(</b> | Ů     | <b>(2)</b> | Ů     | <b>•</b> | Ů     | 0     | ů     | 0    | ů     |                 | Ů     | meter |
| H-Boom 8.40 m                  | 9.0 m         |             |   |          |       |            |       |          |       | *9.1  | *9.1  |      |       | *5.4            | *5.4  | 12.2  |
| H-Ann 3.70 m<br>Pock-Bucket    | 8.0 m         |             |   |          |       |            |       |          |       | *11.6 | *11.6 |      |       | *5.4            | *5.4  | 12.7  |
| SAE, PCSA: 3.50 m <sup>3</sup> | 6.0 m         |             |   |          |       |            |       | *14.9    | *14.9 | *12.9 | *12.9 |      |       | *5.5            | *5.5  | 13.3  |
| Shoe 650 mm                    | 4.0 m         |             |   |          |       | *26.1      | *26.1 | *18.0    | *18.0 | 12.2  | *14.4 | 8.4  | *10.8 | *5.9            | *5.9  | 13.6  |
|                                | 2.0 m         |             |   |          |       |            |       | 16.7     | *21.0 | 11.5  | 15.7  | 8.1  | 11.3  | 6.4             | *6.5  | 13.5  |
|                                | 0 (Ground)    |             |   |          |       |            |       | 15.8     | 21.8  | 10.9  | 15.1  | 7.8  | 11.0  | 6.7             | *7.5  | 13.1  |
|                                | -2.0 m        |             |   |          |       | 24.9       | *31.8 | 15.4     | 21.4  | 10.6  | 14.8  |      |       | 7.6             | *9.1  | 12.2  |
|                                | -4.0 m        |             |   | *27.4    | *27.4 | 25.2       | *29.0 | 15.4     | 21.4  | 10.6  | 14.8  |      |       | 9.6             | *11.1 | 10.8  |
|                                | -6.0 m        |             |   |          |       | *24.0      | *24.0 | 15.9     | *18.1 |       |       |      |       |                 |       |       |
|                                | -7.0 m        |             |   |          |       | *20.1      | *20.1 | *14.5    | *14.5 |       |       |      |       |                 |       |       |

Excluding track shoe lug G: Double grouser shoe Equipped with 8.4 m H-boom and 3.7 m H-arm

<sup>\*</sup> At power boost

### ZX870H-3 / ZX870LCH-3

### STANDARD EQUIPMENT

### **ENGINE**

- H/P mode control
- P mode control - E mode control
- 50 A alternator
- Dry-type air double filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler with dust protective net
- Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system

### HYDRAULIC SYSTEM

- Work mode selector
- Engine speed sensing system
- E-P control system
- Power boost
- Auto power lift
- Boom mode selector system
- Shockless valve in pilot circuit
- Control valve with main relief valve
- Extra port for control valve
- Suction filter
- Full-flow filter
- Pilot filter - Drain filter
- Quick warm-up system for pilot circuit

### CAB

- H/R cab
- OPG top quard fitted Level II (ISO10262) compliant cab
- All-weather sound suppressed steel cab
- Laminated straight and fixed glass front window
- Left side window can be opened
- 6 fluid-filled elastic mounts - Intermittent windshield wipers
- Front window washer
- Adjustable reclining suspension seat with adjustable armrests
- Footrest
- Electric double horn
- AM-FM radio with digital clock
- Auto-idle selector - Retractable Seat belt
- Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Auto control air conditioner
- Pilot control shut-off lever
- Engine shut-off switch

### MONITOR SYSTEM

- Display of meters: water
- temperature, hour, fuel rate, clock - Other displays: work mode, autoidle, glow, rear view monitor (When optional rear view camera is equipped), operating conditions, - Upper and lower rollers
- Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, hydraulic filter restriction, air filter restriction, work mode, etc
- Alarm buzzers: overheat, engine oil pressure

### LIGHTS

- 3 working lights
- 2 cab lights

### **UPPERSTRUCTURE**

- 4.5 mm thickness Undercover - 13 300 kg counterweight
- Fuel level fl oat
- Hydraulic oil level gauge
- Tool box
- Utility space
- Rear view mirror (right & left side)
- Swing parking brake

### UNDERCARRIAGE

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

- Travel parking brake
- Travel motor covers
- Hydraulic track adjuster
- Idler track guard
- Bolt-on sprocket
- Reinforced track links with pin seals
- Full track guard
- 650 mm double grouser shoes

### FRONT ATTACHMENTS

- Flanged pin
- Centralized lubrication systen
- Dirt seal on all bucket pins
- 8.4 m H-boom and 3.7 m H-arm
- Damage prevention plate and square bars
- 3.5 m3 (SAE, PCSA heaped) rock bucket (with dual type side shrouds)

### MISCELLANEOUS

- Standard tool kit
- Lockable machine covers
- Lockable fuel filling cap
- Skid-resistant tapes, plates,
- handrails and sidewalk Travel direction mark on track
- Onboard information controller - Theft deterrent system

**OPTIONAL EQUIPMENT** 

Swing motion alarm device with

- Travel motion alarm device

- Hose rupture valves

- Biodegradable oil

- Auto-grease lubricator

Cab front step

autostop

- Pre cleaner

lamps

- Right side walk - Rain guard for cab - Electric fuel refilling pump with
  - Attachment basic piping
  - Accessories for breaker

  - Accessories for breaker & crusher - Accessories for 2 speed selector
  - Sun visor
  - 12 V power source
  - Additional fuse box
- Overload alarm - Electric grease gun with hose-reel - Rear view camera

- Front glass lower guard
- Front glass upper guard
- Counterweight removal device

Optional equipment may vary by country, so please consult your Hitachi dealer for details.

- 7.1 m BE-boom
- 2.95 m BE-arm

### ZX850-3 / ZX850LC-3

| ENGINE              |   |
|---------------------|---|
| Model I             | Isuzu AH-6WG1XYSA-03                      |
| Type                | 4-cycle water-cooled, direct injection    |
| Aspiration          | Turbocharged                              |
| No. of cylinders 6  | 6   |
| Rated power         |   |
| ISO 9249, net I     | H/P mode :                                |
| (Without Fan)       | 397 kW (532 HP) at 1 800 min-1 (rpm)      |
| EEC 80/1269, net I  |   |
| ,                   | 397 kW (532 HP) at 1 800 min-1 (rpm)      |
| SAE J1349, net I    |   |
| (Without Fan)       | 397 kW (532 HP) at 1 800 min-1 (rpm)      |
| Maximum torque 2    | 2 250 Nm (229 kgf m) at 1 600 min-1 (rpm) |
| Piston displacement | 15.681 L                                  |
| Bore and stroke     | 147 mm x 154 mm                           |
| Batteries 2         | 2 x 12 V / 170 Ah                         |

### **HYDRAULIC SYSTEM**

·Work mode selector

General purpose mode / Attachment mode

•Engine speed sensing system

Main pumps ...... 2 variable displacement axial piston pumps

### **Hydraulic Motors**

| Travel | 2 axial piston motors with parking brake |
|--------|--|
| Swing  | 2 axial piston motors                    |

### **Relief Valve Settings**

| Implement circuit | 31.9 MPa (325 kgf/cm²)            |
|-------------------|-----------------------------------|
| Swing circuit     | 28.4 MPa (290 kgf/cm²)            |
| Travel circuit    | 34.3 MPa (350 kgf/cm²)            |
| Pilot circuit     | 3.9 MPa (40 kgf/cm <sup>2</sup> ) |
| Power boost       | 34.3 MPa (350 kgf/cm²)            |

### Hydraulic Cylinders

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

### **Dimensions**

|             | Quantity | Bore   | Rod diameter |
|-------------|----------|--------|--------------|
| Boom        | 2        | 215 mm | 150 mm       |
| Arm         | 1        | 225 mm | 160 mm       |
| Bucket      | 1        | 200 mm | 140 mm       |
| Bucket (BE) | 1        | 215 mm | 150 mm       |

### **Hydraulic Filters**

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

### CONTROLS

Pilot controls. Hitachi's original shock less valve and quick warm-up system built in the pilot circuit.

| Implement levers   | 2 |
|--------------------|---|
| Travel levers with |   |
| pedals             | 2 |

### **UPPERSTRUCTURE**

### Revolving Frame

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

### **Swing Device**

### Operator's Cab

Independent spacious cab, 1 005 mm wide by 1 675 mm high, conforming to ISO\* Standards. (OPG top guard fitted Level I, ISO 10262 compliant cab) Reinforced glass windows on 4 sides for visibility. Openable front windows (upper and lower). Reclining seat with armrests; adjustable with or without control levers.

### UNDERCARRIAGE

### Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame bolted to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.

Track shoes with double grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

### Numbers of Rollers and Shoes on Each Side

| Upper rollers | 3             |
|---------------|---------------|
| Lower rollers | 8: ZX850-3    |
|               | 9: ZX850LC-3  |
| Track shoes   | 47: ZX850-3   |
|               | 51: ZX850LC-3 |
| Track guard   | 2             |

### **Travel Device**

Each track driven by axial piston motor through reduction gear for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type.

Automatic transmission system: High-Low.

| Travel speeds | High: 0 to 4.1 km/h<br>Low: 0 to 3.1 km/h |
|---------------|---|
|               |   |

Maximum traction force.... 560 kN (57 100 kgf)

### **WEIGHTS AND GROUND PRESSURE**

### ZX850-3:

Equipped with 8.4 m boom, 3.7 m arm and 3.5 m<sup>3</sup> bucket (SAE, PCSA heaped).

| Shoe type | Shoe width | Operating weight | Ground pressure       |
|-----------|------------|------------------|-----------------------|
| Double    | 650 mm     | 80 500 kg        | 121 kPa (1.23 kg/cm²) |
| grouser   | 750 mm     | 81 100 kg        | 105 kPa (1.08 kg/cm²) |

Equipped with 7.1 m BE-boom, 2.95 m BE-arm and 4.5 m<sup>3</sup> bucket (SAE, PCSA heaped).

| Shoe type | Shoe width | Operating weight | Ground pressure       |
|-----------|------------|------------------|-----------------------|
| Double    | 650 mm     | 81 200 kg        | 122 kPa (1.24 kg/cm²) |
| grouser   | 750 mm     | 81 800 kg        | 106 kPa (1.09 kg/cm²) |

### ZX850LC-3:

Equipped with 8.4 m boom, 3.7 m arm and 3.5 m<sup>g</sup> bucket (SAE, PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure       |
|-------------------|------------|------------------|-----------------------|
|                   | 650 mm     | 82 200 kg        | 112 kPa (1.14 kg/cm²) |
| Double<br>grouser | 750 mm     | 82 900 kg        | 98 kPa (1.00 kg/cm²)  |
| •                 | 900 mm     | 83 900 kg        | 82 kPa (0.84 kg/cm²)  |

Equipped with 7.1 m BE-boom, 2.95 m BE-arm and 4.5 m $^{\rm g}$  bucket (SAE, PCSA heaped).

| Shoe type      | Shoe width | Operating weight | Ground pressure       |
|----------------|------------|------------------|-----------------------|
|                | 650 mm     | 83 000 kg        | 113 kPa (1.15 kg/cm²) |
| Double grouser | 750 mm     | 83 700 kg        | 99 kPa (1.01 kg/cm²)  |
| 9.0400         | 900 mm     | 84 600 kg        | 83 kPa (0.85 kg/cm²)  |

Note: Depending on the jobsites conditions, 750 mm grouser shoe and 900 mm grouser shoe may not be recommended for rock, hard surface or forestry application.

### **BACKHOE ATTACHMENTS**

Boom and arms are of all-welded, box-section design. A number of booms and arms are available. Bucket is of all-welded, high strength steel structure.

### **Backhoe Buckets**

ZX850-3 / ZX8501

| Consoitu            | icity Width         |              |              | Recommendation  |          |                  |                              |              |  |
|---------------------|---------------------|--------------|--------------|-----------------|----------|------------------|------------------------------|--------------|--|
| Capacity            |                     | VVI          | am           |                 |          |                  | ZX850-3 / ZX850LC-3          |              |  |
| CAT DOCA based      | CECE                | Without      | With         | No. of<br>teeth | Weight   | 7.1 m<br>BE-boom | 8.4 m<br>boom                |              |  |
| SAE, PCSA heaped    | heaped              | side cutters | side cutters |                 |          | 2.95 m<br>BE-arm | 3.7 m<br>arm                 | 4.4 m<br>arm |  |
| 2.90 m³             | 2.60 m <sup>a</sup> | 1 590 mm     | 1 780 mm     | 5               | 2 700 kg | Х                | 0                            | 0            |  |
| 3.50 m³             | 3.10 m <sup>3</sup> | 1 850 mm     | 2 040 mm     | 5               | 2 950 kg | Χ                | 0                            | _            |  |
| 4.50 m <sup>3</sup> | 3.90 m <sup>3</sup> | 2 120 mm     | 2 190 mm     | 5               | 3 970 kg | 0                | Х                            | Х            |  |
|                     |                     |              |              |                 |          |                  | 650 mm Double grouser        |              |  |
|                     |                     | Applicable   | shoe type    |                 |          |                  | 750 mm Double grouser        |              |  |
|                     |                     |              |              |                 |          | 90               | 0 mm Double arouser : ZX850L | .C-з         |  |

SERVICE REFILL CAPACITIES

6.2 L

19.0 L

Pump drive.....

Travel device (each side).....

<sup>\*</sup> International Standardization Organization

<sup>(</sup>O) Suitable for materials with density of 1 800 kg/m² or less

<sup>-</sup>Not applicable

X Can't installed

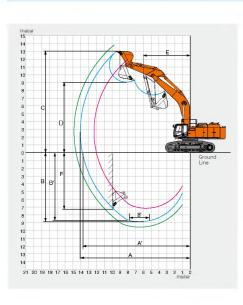
### ZX850-3 / ZX850LC-3

# **DIMENSIONS** D and D' В

|                                   |            | Unit:mm      |  |  |  |  |
|-----------------------------------|------------|--------------|--|--|--|--|
|                                   | ZX850-3 *2 | ZX850LC-3 *2 |  |  |  |  |
| A Distance between tumblers       | 4 590      | 5 110        |  |  |  |  |
| B Undercarriage length            | 5 840      | 6 360        |  |  |  |  |
| *1 C Counterweight clearance      | 1          | 680          |  |  |  |  |
| D Rear-end swing radius           | 4          | 600          |  |  |  |  |
| D' Rear-end length                | 4          | 520          |  |  |  |  |
| E Overall width of upperstructure | 4          | 120          |  |  |  |  |
| F Overall height of cab           | 3 630      |              |  |  |  |  |
| 1 G Min. ground clearance         | 890        |              |  |  |  |  |
| H Track gauge                     | 3 450      |              |  |  |  |  |
| Track shoe width                  | G          | 650          |  |  |  |  |
| J Undercarriage width             | 4          | 100          |  |  |  |  |
| K Overall width                   | 4 430      |              |  |  |  |  |
| L Overall length                  | 14 770     |              |  |  |  |  |
| M Overall height of boom          | 4          | 4 570        |  |  |  |  |
| N Track height                    | 1          | 1 500        |  |  |  |  |

<sup>1</sup> Excluding track shoe lug G: Double grouser shoe 2 Equipped with 8.4 m boom and 3.7 m arm

### **WORKING RANGES**

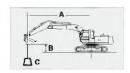


|                                   |                     | ZX850-3 / ZX850LC-3 |                     |  |  |  |  |
|-----------------------------------|---------------------|---------------------|---------------------|--|--|--|--|
| Boom length                       | 7.1 m BE-boom       | 8.4 m               | boom                |  |  |  |  |
| Arm length                        | 2.95 m BE-arm       | 3.7 m arm           | 4.4 m arm           |  |  |  |  |
| A Max. digging reach              | 12 340              | 14 100              | 14 910              |  |  |  |  |
| A' Max. digging reach (on ground) | 12 020              | 13 820              | 14 640              |  |  |  |  |
| B Max. digging depth              | 7 140               | 8 870               | 9 570               |  |  |  |  |
| B' Max. digging depth (8' level)  | 7 000               | 8 740               | 9 460               |  |  |  |  |
| C Max. cutting height             | 12 010              | 13 030              | 13 820              |  |  |  |  |
| D Max. dumping height             | 8 130               | 9 080               | 9 740               |  |  |  |  |
| E Min. swing radius               | 5 210               | 5 950               | 5 950               |  |  |  |  |
| F Max. vertical wall              | 4 100               | 7 170               | 8 480               |  |  |  |  |
| Bucket digging force* ISO         | 472 kN (48 200 kgf) | 399 kN (40 700 kgf) | 399 kN (40 700 kgf) |  |  |  |  |
| Bucket digging force* SAE : PCSA  | 411 kN (41 900 kgf) | 359 kN (36 600 kgf) | 359 kN (36 600 kgf) |  |  |  |  |
| Arm crowd force* ISO              | 394 kN (40 200 kgf) | 323 kN (33 000 kgf) | 280 kN (28 600 kgf) |  |  |  |  |
| Arm crowd force* SAE : PCSA       | 378 kN (38 600 kgf) | 315 kN (32 100 kgf) | 273 kN (27 900 kgf) |  |  |  |  |
| Equipped bucket SAE : PCSA        | 4.5 m <sup>3</sup>  | 3.5 m²              | 2.9 m <sup>3</sup>  |  |  |  |  |

Excluding track shoe lug

# LIFTING CAPACITIES

- Notes: 1. Ratings are based on SAE J1097.
  - Lifting capacity of the ZAXIS Series does not exceed 75 % of tipping load with the machine on firm, level ground or 87 % full hydraulic capacity.
  - 3. The load point is a hook (not standard equipment) located on the back of the bucket.
  - 4. \*Indicates load limited by hydraulic capacity.



B: Load point height C: Lifting capacity

### 7X850LC-2

| ZX850LC-3                      |               |       |       |            |       |           |       | $\mathbb{C}$ | Rating | over-side ( | or 360 deg | rees    | Rating | over-front | t Uni         | t: 1 0 <b>0</b> 0 k |  |
|--------------------------------|---------------|-------|-------|------------|-------|-----------|-------|--------------|--------|-------------|------------|---------|--------|------------|---------------|---------------------|--|
|                                |               |       |       |            |       |           | Load  | radius       |        |             |            |         |        | ,          | At max, reach |                     |  |
| Conditions                     | Load<br>point | 3     | m     | 4 m        |       | 6 m       |       | 8            | 8 m    |             | 10 m       |         | 12 m   |            | At max. reach |                     |  |
|                                | height        | 0     | ů     | <b>(2)</b> | Ů     | <b>()</b> | Ů     | <b>•</b>     | ů      | <b>P</b>    | ů          | <b></b> | ů      | <b>P</b>   | Ů             | meter               |  |
| BE-boom 7.10 m                 | 9.0 m         |       |       |            |       |           |       | *12.4        | *12.4  |             |            |         |        | *7.7       | *7.7          | 10.2                |  |
| BF-arm 2.95 m<br>Bucket        | 8.0 m         |       |       |            |       |           |       | *16.0        | *16.0  |             |            |         |        | *7.5       | *7.5          | 10.8                |  |
| SAE, PCSA: 4.50 m <sup>3</sup> | 6.0 m         |       |       |            |       |           |       | *17.4        | *17.4  |             |            |         |        | *7.4       | *7.4          | 11.5                |  |
| Shoe 650 mm                    | 4.0 m         |       |       |            |       |           |       | 19.1         | *19.9  | 12.7        | *16.7      |         |        | *7.7       | *7.7          | 11.8                |  |
|                                | 2.0 m         |       |       |            |       |           |       | 17.8         | *22.6  | 12.1        | *17.7      |         |        | *8.4       | *8.4          | 11.7                |  |
|                                | 0 (Ground)    |       |       |            |       |           |       | 16.9         | *24.1  | 11.7        | *18.2      |         |        | *9.5       | *9.5          | 11.2                |  |
|                                | -2.0 m        |       |       |            |       | 26.6      | *32.3 | 16.5         | *23.5  | 11.5        | *15.5      |         |        |            |               |                     |  |
|                                | -4.0 m        |       |       | *34.3      | *34.3 | 26.9      | *27.2 | 16.7         | *19.8  |             |            |         |        |            |               |                     |  |
|                                | 5.0 m         |       |       |            |       | *22.9     | *22.9 |              |        |             |            |         |        |            |               |                     |  |
| Boom 8.40 m                    | 10.0 m        |       |       |            |       |           |       |              |        | -8.6        | *8.6       |         |        | *4.5       | *4.5          | 12.7                |  |
| Arm 4.40 m<br>Bucket           | 8.0 m         |       |       |            |       |           |       |              |        | *10.7       | *10.7      |         |        | *4.4       | *4.4          | 13.7                |  |
| SAE, PCSA: 2.90 m <sup>3</sup> | 6.0 m         |       |       |            |       |           |       |              |        | *12.5       | *12.5      | *9.7    | *9.7   | *4.4       | *4.4          | 14.3                |  |
| Shoe 650 mm                    | 4.0 m         |       |       |            |       | *24.7     | *24.7 | *17.6        | *17.6  | 13.3        | *14.3      | 9.5     | *12.2  | *4.6       | *4.6          | 14.5                |  |
|                                | 2.0 m         |       |       |            |       |           |       | 17.9         | *21.0  | 12.5        | *16.1      | 9.1     | *13.5  | *5.0       | *5.0          | 14.4                |  |
|                                | 0 (Greund)    |       |       |            |       | *19.6     | *19.6 | 16.8         | *23.2  | 11.9        | *17.5      | 8.7     | 13.9   | *5.6       | *5.6          | 14.0                |  |
|                                | -2.0 m        |       |       |            |       | 25.8      | *29.2 | 16.3         | *23.9  | 11.5        | *18.1      | 8.5     | 13.7   | *6.5       | *6.5          | 13.2                |  |
|                                | -4.0 m        | *17.9 | *17.9 | *23.5      | *23.5 | 26.0      | *30.9 | 16.2         | *23.0  | 11.4        | *17.5      |         |        | *8.2       | *8.2          | 12.0                |  |
|                                | -6.0 m        |       |       | *34.8      | *34.8 | *26.5     | *26.5 | 16.5         | *20.1  | 11.7        | *14.8      |         |        |            |               |                     |  |
|                                | -7.0 m        |       |       |            |       | *23.2     | *23.2 | 16.9         | *17.5  |             |            |         |        |            |               |                     |  |
| Boom 8,40 m                    | 9.0 m         |       |       |            |       |           |       |              |        | *10.0       | *10.0      |         |        | *6.0       | *6.0          | 12.4                |  |
| Arm 3.70 m<br>Bucket           | 8.0 m         |       |       |            |       |           |       |              |        | *12.4       | *12.4      |         |        | *5.9       | *5.9          | 12.8                |  |
| SAE, PCSA: 3.50 m <sup>3</sup> | 6.0 m         |       |       |            |       |           |       | *15.7        | *15.7  | *13.6       | *13.6      |         |        | *6.1       | *6.1          | 13.5                |  |
| Shoe 650 mm                    | 4.0 m         |       |       |            |       |           |       | 18.9         | *19.0  | 13.0        | *15.2      | 9.3     | *12.3  | *6.4       | *6.4          | 13.7                |  |
|                                | 2.0 m         |       |       |            |       |           |       | 17.5         | *22.0  | 12.3        | *16.8      | 8.9     | *13.9  | *7.0       | *7.0          | 13.6                |  |
|                                | 0 (Ground)    |       |       |            |       |           |       | 16.7         | *23.7  | 11.7        | *17.9      | 8.6     | 13.8   | 7.4        | 8.0           | 13.2                |  |
|                                | -2.0 m        |       |       |            |       | 26.0      | *32.2 | 16.3         | *23.8  | 11.5        | *18.1      |         |        | 8.4        | *9.5          | 12.3                |  |
|                                | -4.0 m        |       |       | *28.7      | *28.7 | 26.3      | *29.3 | 16.4         | *22.3  | 11.5        | *16.9      |         |        | 9.3        | *9.3          | 10.9                |  |
|                                | -6.0 m        |       |       |            |       | *24.0     | *24.0 | 16.8         | *18.5  |             |            |         |        |            |               |                     |  |
|                                | -7.0 m        |       |       |            |       | *20.0     | *20.0 | *14.8        | *14.8  |             |            |         |        |            |               |                     |  |

### ZX850-3

Unit:mm

|                                |                         |   |     |       |       |          | Load  | radius     |       |          |       |     |      | At max, reach |      |       |
|--------------------------------|-------------------------|---|-----|-------|-------|----------|-------|------------|-------|----------|-------|-----|------|---------------|------|-------|
| Conditions                     | Load<br>point<br>height | 3 | 3 m |       | 4 m   |          | 6 m   |            | 8 m   |          | 10 m  |     | ! m  | At max. reach |      |       |
|                                |                         | 0 | ů   | ٥     | Ů     | <b>©</b> | ů     | <b>(2)</b> | Ů     | <b>⊕</b> | ů     | ٥   | ď    | <b>-</b>      | ů    | meter |
| Boom 8.40 m                    | 9.0 m                   |   |     |       |       |          |       |            |       | *10.0    | *10.0 |     |      | *6.0          | *6.0 | 12.4  |
| Arm 3.70 m<br>Bucket           | 8.0 m                   |   |     |       |       |          |       |            |       | *12.4    | *12.4 |     |      | *5.9          | *5.9 | 12.8  |
| SAF, PCSA: 3.50 m <sup>3</sup> | 6.0 m                   |   |     |       |       |          |       | *15.7      | *15.7 | 13.5     | *13.6 |     |      | *6.1          | *6.1 | 13.5  |
| Shoe 650 mm                    | 4.0 m                   |   |     |       |       |          |       | 18.5       | *19.0 | 12.7     | *15.2 | 9.0 | 12.2 | *6.4          | *6.4 | 13.7  |
|                                | 2.0 m                   |   |     |       |       |          |       | 17.1       | *22.0 | 12.0     | 16.2  | 8.7 | 11.9 | 6.9           | *7.0 | 13.6  |
|                                | 0 (Ground)              |   |     |       |       |          |       | 16.3       | 22.2  | 11.4     | 15.6  | 8.4 | 11.5 | 7.2           | -8.0 | 13.2  |
|                                | -2.0 m                  |   |     |       |       | 25.4     | *32.2 | 15.9       | 21.9  | 11.2     | 15.3  |     |      | 8.1           | *9.5 | 12.3  |
|                                | -4.0 m                  |   |     | *28.7 | *28.7 | 25.8     | *29.3 | 16.0       | 21.9  | 11.2     | 15.3  |     |      | 9.3           | *9.3 | 10.9  |
|                                | -6.0 m                  |   |     |       |       | *24.0    | *24.0 | 16.4       | *18.5 |          |       |     |      |               |      |       |
|                                | 7.0 m                   |   |     |       |       | *20.0    | *20.0 | *14.8      | *14.8 |          |       |     |      |               |      |       |

<sup>\*</sup> At power boost

### ZX850-3 / ZX850LC-3

### STANDARD EQUIPMENT

### **ENGINE**

- H/P mode control - P mode control
- E mode control
- 50 A alternator
- Dry-type air double filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler with dust protective net
- Radiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system

### HYDRAULIC SYSTEM

- Work mode selector
- Engine speed sensing system
- E-P control system
- Power boost
- Auto power lift
- Boom mode selector system
- Shockless valve in pilot circuit
- Control valve with main relief valve - Extra port for control valve
- Suction filter
- Full-flow filter
- Pilot filter
- Drain filter
- Quick warm-up system for pilot circuit

### CAB

- CRES II cab - OPG top guard fitted Level I
- (ISO10262) compliant cab - All-weather sound suppressed
- Tinted (green color) glass windows
- 6 fluid-filled elastic mounts
- Openable windows; upper and
- lower front, and left side - Intermittent windshield wipers
- Front window washer
- Adjustable reclining suspension seat with adjustable armrests
- Footrest
- Electric double horn
- AM-FM radio with digital clock - Auto-idle selector
- Retractable Seat belt
- Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Pilot control shut-off lever
- Auto control air conditioner
- Pilot control shut-off lever
- Engine shut-off switch

### MONITOR SYSTEM

- Display of meters: water
- temperature, hour, fuel rate, clock - Other displays: work mode, autoidle, glow, rear view monitor (When optional rear view camera is equipped), operating conditions, - Bolt-on sprocket
- Alarms: overheat, engine warning, engine oil pressure, alternator, minimum fuel level, hydraulic filter restriction, air filter restriction, work mode, etc
- Alarm buzzers: overheat, engine oil pressure

### LIGHTS

- 3 working lights
- 2 cab lights

### **UPPERSTRUCTURE**

- Undercover
- 13 300 kg counterweight
- Fuel level fl oat
- Hydraulic oil level gauge
- Tool box
- Utility space
- Rear view mirror (right & left side)
- Swing parking brake

- UNDERCARRIAGE
- Travel parking brake - Travel motor covers
- 2 track guard and hydraulic track adiuster
- Idler track guard

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

- Upper and lower rollers
- Reinforced track links with pin seals - 650 mm double grouser shoes

### FRONT ATTACHMENTS

- Flanged pin
- Centralized lubrication systen
- Dirt seal on all bucket pins
- 8.4 m boom and 3.7 m arm
- 3.5 m3 (SAE, PCSA heaped) bucket

### **MISCELLANEOUS**

- Standard tool kit
- Lockable machine covers
- Lockable fuel filling cap
- Skid-resistant tapes, plates,
- handrails and sidewalk - Travel direction mark on track
- Onboard information controller
- Theft deterrent system

### OPTIONAL EQUIPMENT

- H/R cab : OPG top guard fitted Level II (ISO10262) compliant cab (with 2 cab lights)
- Hose rupture valves
- Electric fuel refilling pump with autostop
- Swing motion alarm device with lamos
- Travel motion alarm device
- Biodegradable oil
- Pre cleaner

- Cab front step
- Auto-grease lubricator
- Electric grease gun with hose-reel
- Right side walk
- Rain guard for cab
- Attachment basic piping
- Accessories for 2 speed selector
- 12 V power source
- Additional fuse box - Overload alarm
- Rear view camera

- Front glass lower guard
- Front glass upper guard
- Full track guard
- 750 mm double grouser shoe

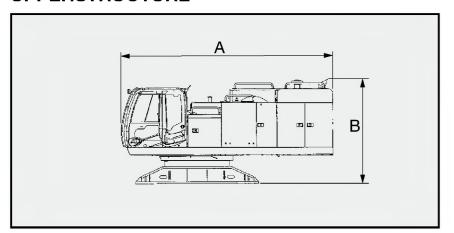
Optional equipment may vary by country, so please consult your Hitachi dealer for details.

- 900 mm double grouser shoe: ZX850LC-3
- Counterweight removal device
- 7.1 m BE-boom
- 2.95 m BE-arm
- 4.4 m arm

# TRANSPORTATION

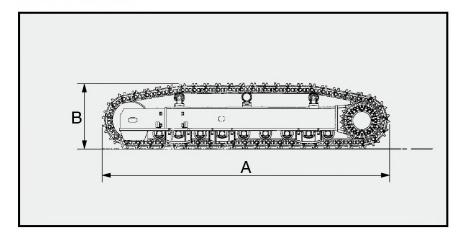
# **TRANSPORTATION**

# **UPPERSTRUCTURE**



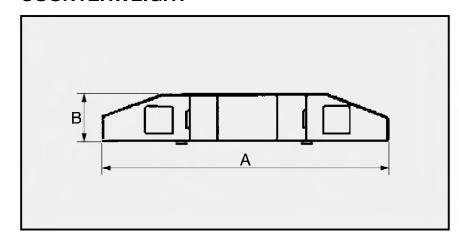
|            | А           | В           | Overall<br>width | Weight    |  |  |
|------------|-------------|-------------|------------------|-----------|--|--|
| ZX850-3    | 6 040 mm    | 2 960 mm    | 3 500 mm         | 27 300 kg |  |  |
| ZX850LC-3  | 0 040 11111 | 2 900 11111 | 3 300 11111      | 27 000 Ng |  |  |
| ZX870H-3   | 6 040 mm    | 0.060 mm    | 2 500 mm         | 07 500 kg |  |  |
| ZX870LCH-3 | 6 040 mm    | 2 960 mm    | 3 500 mm         | 27 500 kg |  |  |

# SIDE FRAME



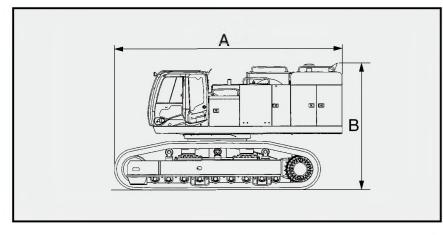
|            | Shoe width | А        | В        | Overall<br>width | Weight    |
|------------|------------|----------|----------|------------------|-----------|
| ZX850-3    | 650 mm     | 5 840 mm | 1 500 mm | 1 330 mm         | 11 200 kg |
| ZA000-3    | 750 mm     | 5 840 mm | 1 500 mm | 1 330 mm         | 11 500 kg |
| ZX850LC-3  | 650 mm     | 6 360 mm | 1 500 mm | 1 330 mm         | 12 100 kg |
| ZX800LU-3  | 750 mm     | 6 360 mm | 1 500 mm | 1 330 mm         | 12 400 kg |
| ZX870H-3   | 650 mm     | 5 840 mm | 1 500 mm | 1 330 mm         | 11 400 kg |
| ZX870LCH-3 | 650 mm     | 6 360 mm | 1 500 mm | 1 330 mm         | 12 400 kg |

# COUNTERWEIGHT



| А        | В      | Overall<br>height | Weight    |
|----------|--------|-------------------|-----------|
| 3 360 mm | 720 mm | 1 620 mm          | 13 300 kg |

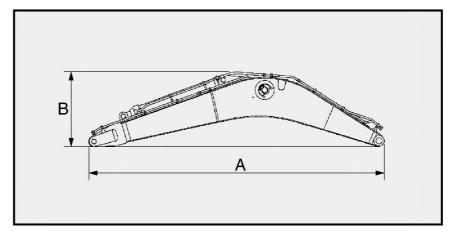
# **BASIC MACHINE (WITHOUT COUNTERWEIGHT)**



|            | Shoe width | А        | В        | Overall<br>width | Weight    |
|------------|------------|----------|----------|------------------|-----------|
| 7V050 a    | 650 mm     | 6 770 mm | 3 670 mm | 3 600 mm         | 49 800 kg |
| ZX850-3    | 750 mm     | 6 770 mm | 3 670 mm | 3 700 mm         | 50 500 kg |
| 7)/0501-0  | 650 mm     | 7 080 mm | 3 670 mm | 3 600 mm         | 51 600 kg |
| ZX850LC-3  | 750 mm     | 7 080 mm | 3 670 mm | 3 700 mm         | 52 300 kg |
| ZX870H-3   | 650 mm     | 6 770 mm | 3 790 mm | 3 600 mm         | 50 500 kg |
| ZX870LCH-3 | 650 mm     | 7 080 mm | 3 790 mm | 3 600 mm         | 52 430 kg |

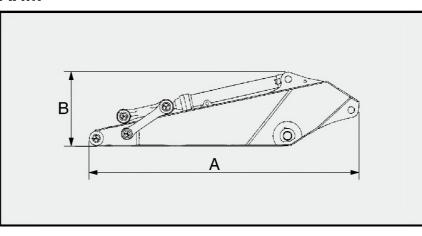
# **TRANSPORTATION**

# **BOOM**



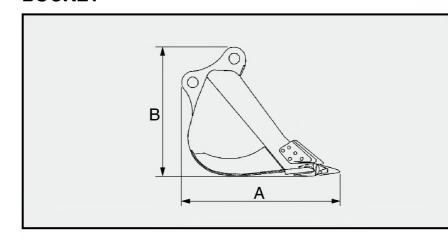
| Boom     | А        | В        | Overall<br>width | Weight   |
|----------|----------|----------|------------------|----------|
| 7.1 m BE | 7 490 mm | 2 700 mm | 1 450 mm         | 7 670 kg |
| 8.4 m H  | 8 780 mm | 2 500 mm | 1 450 mm         | 8 200 kg |
| 8.4 m    | 8 780 mm | 2 500 mm | 1 450 mm         | 8 200 kg |

## **ARM**



| Arm       | А        | В        | Overall<br>width | Weight   |
|-----------|----------|----------|------------------|----------|
| 2.95 m BE | 4 460 mm | 1 660 mm | 850 mm           | 4 650 kg |
| 3.7 m H   | 5 290 mm | 1 420 mm | 820 mm           | 4 510 kg |
| 3.7 m     | 5 290 mm | 1 420 mm | 820 mm           | 4 330 kg |
| 4.4 m     | 5 880 mm | 1 420 mm | 820 mm           | 4 660 kg |

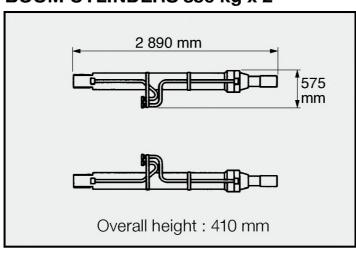
# **BUCKET**



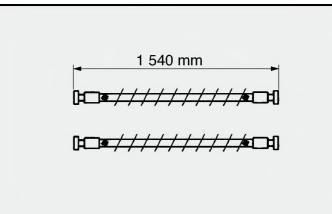
| Capacity              |                     |          |          |                  |          |
|-----------------------|---------------------|----------|----------|------------------|----------|
| SAE, PCSA<br>heaped   | CECE<br>heaped      | А        | В        | Overall<br>width | Weight   |
| 2.90 m <sup>3</sup>   | 2.60 m <sup>3</sup> | 2 210 mm | 1 910 mm | 1 780 mm         | 2 700 kg |
| 3.50 m <sup>3</sup>   | 3.10 m <sup>3</sup> | 2 210 mm | 1 910 mm | 2 040 mm         | 2 950 kg |
| 4.50 m <sup>3</sup>   | 3.90 m <sup>3</sup> | 2 320 mm | 2 000 mm | 2 190 mm         | 3 970 kg |
| *13.50 m <sup>3</sup> | 3.10 m <sup>3</sup> | 2 240 mm | 1 920 mm | 1 890 mm         | 3 790 kg |
| *13.70 m <sup>3</sup> | 3.20 m <sup>3</sup> | 2 240 mm | 1 920 mm | 1 970 mm         | 3 900 kg |
| *14.30 m <sup>3</sup> | 3.80 m <sup>3</sup> | 2 320 mm | 2 000 mm | 2 110 mm         | 4 270 kg |

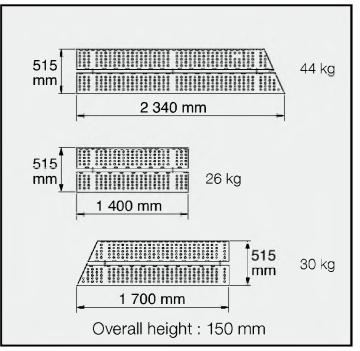
<sup>\*1</sup> Rock bucket

# BOOM CYLINDERS 850 kg x 2



# HOSE OF BOOM CYLINDERS 13 kg x 2 / 9 kg x 2 LEFT SIDEWALK





### ZX850-3 / ZX870H-3 LOADING SHOVEL

| ENGINE              |   |
|---------------------|---|
| Model               | Isuzu AH-6WG1XYSA-03                      |
| Туре                | 4-cycle water-cooled, direct injection    |
| Aspiration          | Turbocharged                              |
| No. of cylinders    | 6   |
| Rated power         |   |
| ISO 9249, net       | H/P mode :                                |
| (Without Fan)       | 397 kW (532 HP) at 1 800 min-1 (rpm)      |
| EEC 80/1269, net    | H/P mode :                                |
| (Without Fan)       | 397 kW (532 HP) at 1 800 min-1 (rpm)      |
| SAE J1349, net      |   |
| (Without Fan)       | 397 kW (532 HP) at 1 800 min-1 (rpm)      |
| Maximum torque      | 2 250 Nm (229 kgf m) at 1 600 min-1 (rpm) |
| Piston displacement | 15.681 L                                  |
| Bore and stroke     | 147 mm x 154 mm                           |
| Batteries           | 2 x 12 V / 170 Ah                         |

### **HYDRAULIC SYSTEM**

| <ul> <li>Engine speed sensing</li> </ul> | system                                     |
|--|--|
| Main pumps                               | 2 variable displacement axial piston pumps |
| Maximum oil flow                         | 2 x 528 L/min                              |
| Pilot pump                               | 1 gear pump                                |
| Maximum oil flow                         | 30 L/min                                   |
|  |  |

### **Hydraulic Motors**

| Travel | 2 axial piston motors with parking brake |
|--------|--|
| Swina  | 2 axial piston motors                    |

### Relief Valve Settings

| Implement circuit | 29.4 MPa (300 kgf/cm²) |
|-------------------|------------------------|
| Swing circuit     | 28.4 MPa (290 kgf/cm²) |
| Travel circuit    | 34.3 MPa (350 kgf/cm²) |
| Pilot circuit     | 3.9 MPa (40 kgf/cm²)   |

### **Hydraulic Cylinders**

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

### **Dimensions**

|        | Quantity | Bore   | Rod diameter |
|--------|----------|--------|--------------|
| Boom   | 2        | 200 mm | 140 mm       |
| Arm    | 1        | 200 mm | 140 mm       |
| Bucket | 2        | 180 mm | 130 mm       |
| Dnmp   | 2        | 130 mm | 80 mm        |
| Level  | 1        | 200 mm | 140 mm       |

### **Hydraulic Filters**

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

### CONTROLS

Pilot controls. Hitachi's original shock less valve and quick warm-up system built in the pilot circuit.

| Implement levers   | 2 |
|--------------------|---|
| Travel levers with |   |
| pedals             | 2 |

### **UPPERSTRUCTURE**

### Revolving Frame

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

### **Swing Device**

### Operator's Cab

Independent spacious cab, 1 005 mm wide by 1 795 mm high, conforming to ISO\* Standards. (OPG top guard fitted Level II, ISO 10262 compliant cab) Reinforced glass windows on 4 sides for visibility. Reclining seat with armrests; adjustable with or without control levers. \* International Standardization Organization

### UNDERCARRIAGE

### Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame bolted to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.

Track shoes with triple grousers made of induction-hardened rolled alloy. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

### Numbers of Rollers and Shoes on Each Side

| Upper rollers           | 3            |
|-------------------------|--------------|
| Lower rollers           | 8            |
| Track shoes             | 47           |
| Track guard             | 2 (ZX850-3)  |
| Full length track guard | 1 (ZX870H-3) |

### **Travel Device**

Each track driven by axial piston motor through reduction gear for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type.

Automatic transmission system: High-Low.

| Travel speeds          | High: 0 to 4.1 km/h<br>Low: 0 to 3.1 km/h |
|------------------------|---|
| Maximum traction force | 560 kN (57 100 kgf)                       |

Gradeability ...... 70 % (35 degree) continuous

### **WEIGHTS AND GROUND PRESSURE**

### ZX850-3:

Equipped with 4.0 m<sup>3</sup> bottom dump bucket (PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure        |
|-------------------|------------|------------------|------------------------|
| Double<br>grouser | 650 mm     | 81 700 kg        | 123 kPa (1.25 kgf/cm²) |

### Equipped with 4.4 m3 tilt dump bucket (PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure        |
|-------------------|------------|------------------|------------------------|
| Double<br>grouser | 650 mm     | 80 700 kg        | 121 kPa (1.23 kgf/cm²) |

### ZX870H-3;

Equipped with 3.6 m<sup>3</sup> bottom dump bucket (PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure        |
|-------------------|------------|------------------|------------------------|
| Double<br>grouser | 650 mm     | 82 800 kg        | 132 kPa (1.34 kgf/cm²) |

### Equipped with 4.0 m<sup>3</sup> tilt dump bucket (PCSA heaped).

| Shoe type         | Shoe width | Operating weight | Ground pressure        |
|-------------------|------------|------------------|------------------------|
| Double<br>grouser | 650 mm     | 81 700 kg        | 130 kPa (1.23 kgf/cm²) |

### SERVICE REFILL CAPACITIES

| Fuel tank                 | 1 120.0 L |
|---------------------------|-----------|
| Engine coolant            | 116.0 L   |
| Engine oil                | 57.0 L    |
| Pump drive                | 6.2 L     |
| Swing device (each side)  | 15.0 L    |
| Travel device (each side) | 19.0 L    |
| Hydraulic system          | 790.0 L   |
| Hydraulic oil tank        | 500.0 L   |

### LOADING SHOVEL ATTACHMENTS

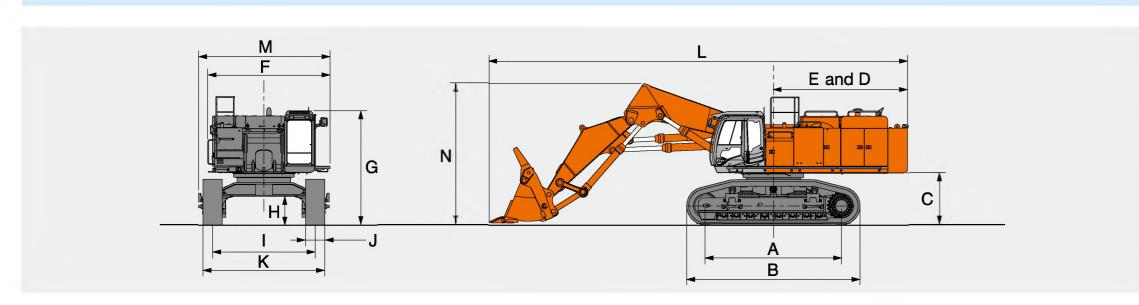
Boom and arm are of all-welded, box-section design. Efficient, automatic level crowding achieved by one-lever control because the parallel link mechanism keeps the bucket digging angle constant, and level cylinder circuit maintains the bucket height constant. (Auto-Leveling Crowd Mechanism)

# Loading Shovel Bucket (PCSA heaped) ZX850-3 / ZX870H-3

| Type        | Capacity            | Width    | No. of teeth | Weight   | Remarks                |
|-------------|---------------------|----------|--------------|----------|------------------------|
| Bottom dump | 3.60 m <sup>3</sup> | 2 300 mm | 6            | 6 080 kg | Rock bucket            |
| Bottom dump | 4.00 m <sup>3</sup> | 2 460 mm | 6            | 5 620 kg | General purpose bucket |
| Tilt dump   | 4.00 m <sup>3</sup> | 2 360 mm | 6            | 4 980 kg | Rock bucket            |
| Thi dump    | 4.40 m³             | 2 520 mm | 6            | 4 630 kg | General purpose bucket |

# ZX850-3 / ZX870H-3 LOADING SHOVEL

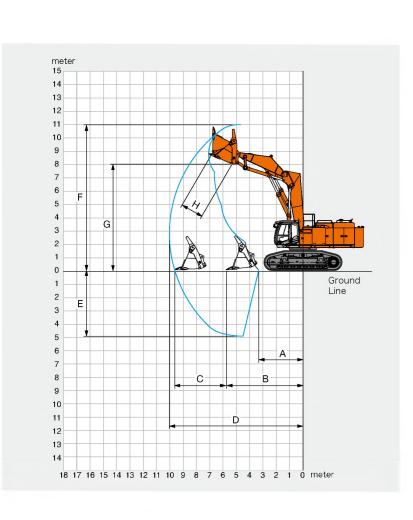
# **DIMENSIONS**



|                                   | l de la companya de |          |
|-----------------------------------|---|----------|
|                                   | ZX850-3   | ZX870H-3 |
| A Distance between tumblers       | 4 5   | 90       |
| B Undercarriage length            | 5 8   | 40       |
| * C Counterweight clearance       | 1 6   | 80       |
| D Rear-end swing radius           | 4 6   | 00       |
| E Rear-end length                 | 4 5   | 20       |
| F Overall width of upperstructure | 4 1   | 20       |
| G Overall height of cab           | 3 630   | 3 780    |
| * H Min. ground clearance         | 89  | 00       |
| l Track gauge                     | 3 4   | 50       |
| J Track shoe width                | 65  | 50       |
| K Undercarriage width             | 4 1   | 00       |
| L Overall length                  | 14  | 110      |
| M Overall width                   | 4 4   | 30       |
| N Overall height of boom          | 4 9   | 00       |

<sup>\*</sup> Excluding track shoe lug

# **WORKING RANGES**

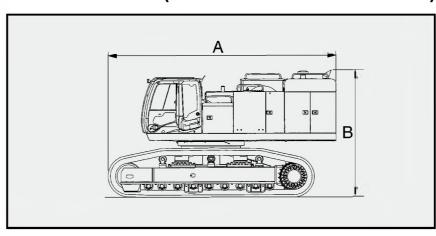


|                                |                  | Unit:mm        |  |
|--------------------------------|------------------|----------------|--|
|                                | ZX850-3          | ZX870H-3       |  |
|                                | Bottom dump type | Tilt dump type |  |
| A Min. digging distance        | 3 310            | 3 110          |  |
| B Min. Level crowding distance | 5 7              | 730            |  |
| C Level crowding distance      | 3 860            |                |  |
| D Max. digging reach           | 10 000           |                |  |
| E Max. digging depth           | 4 970            |                |  |
| F Max. cutting height          | 10 860           |                |  |
| G Max. dumping height          | 7 910            | 4 970          |  |
| H Max. bucket opening width    | 1 600            | -              |  |
| Digging force kN (kgf)         | 441 (45 000)     |                |  |

# TRANSPORTATION

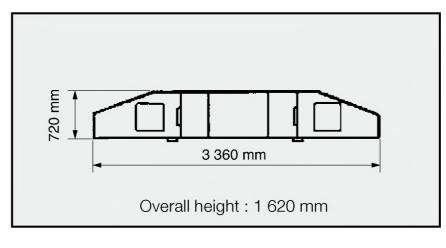
# **TRANSPORTATION**

# **BASIC MACHINE (WITHOUT COUNTERWEIGHT)**

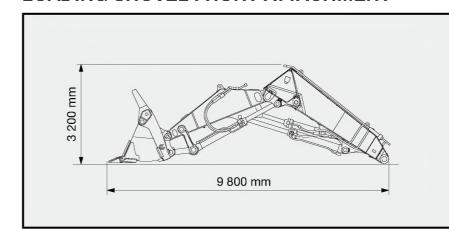


|          | Shoe width | А        | В        | Overall<br>width | Weight    |
|----------|------------|----------|----------|------------------|-----------|
| ZX850-3  | 650 mm     | 6 770 mm | 3 670 mm | 3 600 mm         | 49 700 kg |
| ZX870H-3 | 650 mm     | 6 770 mm | 3 790 mm | 3 600 mm         | 50 400 kg |

# **COUNTERWEIGHT 13 200 kg**



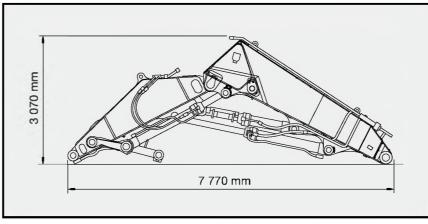
# LOADING SHOVEL FRONT ATTACHMENT



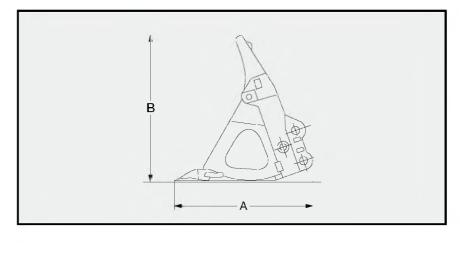
| Bucket capacity<br>(PCSA heaped) | Weight    | Overall width |
|----------------------------------|-----------|---------------|
| 3.60 m <sup>3</sup>              | 17 500 kg | 2 400 mm      |
| 4.00 m <sup>3</sup>              | 17 000 kg | 2 560 mm      |

# LOADING SHOVEL FRONT ATTACHMENT (WITHOUT BUCKET)

Weight: 11 450 kg Overall width: 1 450 mm



# LOADING SHOVEL BUCKET



| Bucket capacity     | А        | В        | Max.width | Weight   | Туре                                    |
|---------------------|----------|----------|-----------|----------|---|
| 3.60 m <sup>3</sup> | 2 280 mm | 2 570 mm | 2 300 mm  | 6 080 mm | Bottom dump type rock bucket            |
| 4.00 m <sup>3</sup> | 2 300 mm | 2 570 mm | 2 460 mm  | 5 620 mm | Bottom dump type general purpose bucket |
| 4.00 m <sup>3</sup> | 2 290 mm | 2 560 mm | 2 360 mm  | 4 980 mm | Tilt dump type rock bucket              |
| 4.30 m³             | 2 290 mm | 2 560 mm | 2 560 mm  | 4 630 mm | Tilt dump type general purpose bucket   |

Notes: Refer to data on the P30,31 mention for upperstructure, sideframe, boom cylinder, side walk, etc.

### ZX850-3 / ZX870H-3 LOADING SHOVEL

### STANDARD EQUIPMENT

### Standard equipment may vary by country, so please consult your Hitachi dealer for details.

### **ENGINE**

- H/P mode control
- P mode control
- E mode control
- 50 A alternator
- Dry-type air double filter with evacuator valve (with air filter restriction switch for monitor)
- Cartridge-type engine oil filter
- Cartridge-type fuel filter
- Fuel pre-filter
- Radiator, oil cooler and intercooler with dust protective net
- Badiator reserve tank
- Fan guard
- Isolation-mounted engine
- Auto-idle system

### HYDRAULIC SYSTEM

- Engine speed sensing system
- E-P control system
- Shockless valve in pilot circuit
- Control valve with main relief valve
- Suction filter
- Full-flow filter
- Pilot filter
- Drain filter
- Quick warm-up system for pilot circuit

### CAB

- CRES II cab (ZX850-3)
- OPG top quard fitted Level I (ISO10262) compliant cab (ZX850-3)
- H/R cab (ZX870H-3)
- OPG top guard fitted Level II(ISO10262) compliant cab (ZX870H-3)
- All-weather sound suppressed steel cab
- Laminated round grass (green color) window
- 6 fluid-filled elastic mounts
- Openable windows; upper and lower front, and left side
- Intermittent windshield wipers
- Front window washer
- Adjustable reclining suspension seat with adjustable armrests
- Electric double horn
- AM-FM radio with digital clock
- Auto-idle selector
- Retractable Seat belt
- Drink holder
- Cigarette lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Short wrist control levers
- Auto control air conditioner
- Plot control shut-off lever
- Engine shut-off switch

### MONITOR SYSTEM

- Display of meters: water temperature, hour, fuel rate, clock
- Other displays; auto-idle, glow, rear view monitor (When optional rear view camera is equipped), operating conditions, etc
- Alarms; overheat, engine warning, engine oil pressure, alternator, minimum fuel level, hydraulic filter restriction, air filter restriction etc
- Alarms buzzers ; overheat, engine oil pressure

### LIGHTS

- 3 working lights
- 2 cab lights

### **UPPERSTRUCTURE**

- Undercover (ZX850-3)
- 4.5 mm thickness Undercover (ZX870H-3)
- 13 300 kg counterweight
- Fuel level float
- Hydraulic oil level gauge
- Tool box
- Utility space
- Rear view mirror (right & left side)
- Swing parking brake

### UNDERCARRIAGE

- Travel parking brake
- Travel motor covers
- Hydraulic track adjuster
- Idler track guard
- Bolt-on sprocket
- Track guard (ZX850-3)
- Full track guard (ZX870H-3)
- Upper and lower rollers
- Reinforced track links with pin seals
- 650 mm double grouser shoes

### FRONT ATTACHMENTS

- Loading shovel front with Auto-Leveling Crowd mechanism
- Dual-support-type boom / arm / bucket pin linkage
- Double lip seals plus O-ring with protector ring at arm top
- 4.0 m<sup>3</sup> (PCSA heaped) Bottom dump type general purpose bucket (ZX850-3)
- 3.6 m<sup>5</sup> (PCSA heaped) Bottom dump type rock bucket (ZX870H-3)

### **OPTIONAL EQUIPMENT**

- Swing motion alarm devise with lamps
- Travel motion alarm device
- Biodegradable oil
- Pre cleaner
- Additional 2 cab lights
- Rain guard top cab
- 12 V power source
- Additional fuse box - Sun visor
- Full track guard (ZX850-3)

- Suspension seat with heater
- Air suspension seat with heater
- Truck under cover
- 4.4 m<sup>o</sup> (PCSA heaped) Bottom dump type general purpose bucket (ZX850-3)
- 4.0 m3 (PCSA heaped) Bottom dump type rock bucket (ZX870H-3)

These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment accessories, and all standard equipment with some differences in color and features.

Optional equipment may vary by country, so please consult your Hitachi dealer for details.

Before use, read and understand the Operator's Manual for proper operation.

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07.10 (XD/KA,MT3)