

Articulated Dump Trucks

B | 8E | B20E | B25E | B30E MK2





### E is for evolution

Your business is our business. Bell Articulated Dump Trucks haul more, for longer at the lowest cost-per-ton to deliver more on your profit margins.

As a global leader in Articulated Dump Trucks, Bell Equipment brings you the world class E-series range. The evolutionary E-series is packed with class leading features that deliver production boosting payloads, lower daily operating costs, superior ride quality and uncompromised safety standards. Bell E-series ADTs will give your business the competitive edge you need.



Specifications	BI8E	B20E	B25E	B30E
Gross power	160 kW (214 hp)	160 kW (214 hp)	205 kW (275 hp)	240 kW (322 hp)
Operating mass				
Empty	15 110 kg (33 312 lb)	15 260 kg (33 643 lb)	18 910 kg (41 689 lb)	19 310 kg (42 571 lb)
Loaded	33 110 kg (72 995 lb)	33 260 kg (73 326 lb)	42 910 kg (94 600 lb)	47 310 kg (104 301 lb)
Rated payload	18 000 kg (39 683 lb)	18 000 kg (39 683 lb)	24 000 kg (52 911 lb)	28 000 kg (61 729 lb)
2:1 heaped capacity	11 m³ (14,5 yd³)	11 m³ (14,5 yd³)	15 m³ (19,5 yd³)	17,5 m <sup>3</sup> (22,9 yd <sup>3</sup> )

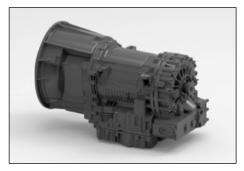


The new E-series range takes ADT functionality to new industry standards, with customer-focused enhancements and the highest level of automated machine protection available.

Through substantial investments in Research and Development and employing industry leading technology, advancements have been made in the key areas of performance and fuel efficiency – helping you to move more material at lower operating costs and environmental impact.

### Building o

Building on from the D-series platform, Bell Equipment's evolutionary approach to design delivers optimised power-toweight ratio and legendary fuel efficiency.



Planetary powershift transmission optimises shift points to match conditions and vehicle weight while protecting the transmission from operator error and abuse.



The transfer case inter-axle differential delivers equal torque to each axle when traction is favourable. When conditions deteriorate, the diff-lock automatically engages to deliver torque to the tyres that can best use it.



High-strength steel and widely spaced taper roller bearings in the articulation area enhance long-term durability.



A tailgate is available as an option for better material retention. The tailgate opens as the bin is raised for dumping. Spring steel straps maintain positive seal throughout the haul, ensuring minimal material is lost.



- Limited slip differentials and electronically controlled automatic Inter-axle Differential Lock (IDL) provide Automatic Traction Control (ATC) in poor underfoot conditions.
- The best-in-class payload-to-weight ratio means that more of your fuel cost is spent moving the material, not running the machine, decreasing your cost per tonne.
- An industry leading, fully automatic six-speed planetary transmission with torque converter lock-up maximises fuel efficiency.
- Automatic retardation slows the truck when the operator backs off the accelerator pedal for more confidence on steep grades and enhanced brake life.
- PElectronic unit injection fuel system provides high injection pressures even at low engine speed for improved cold-starting ability, low-speed response and reduced emissions.
- The short front end provides the best approach angle that allows these ADTs to attack steep terrain.
- High-travel suspension keeps all tyres in constant contact with the ground, for optimum traction.



Our innovative front and rear comfort ride suspension options are offered to even further enhance ride quality and ensure minimal whole body vibration exposure.

Productivity increases through reduced cycle times, and reduced haul road maintenance are even further benefits of these extremely successful systems. Experienced ADT operators who have driven trucks installed with these systems have come away amazed by the comfort of the machine, as well as the confidence that the adaptive front suspension engenders.

# Uncompromised durability

Built smarter, to work harder. Bell ADTs offer optimised machine weights so you spend more time and money moving material and not running the machine.

With decades of ADT experience, the new Bell E-series articulated hauler is designed and manufactured using purpose built, reliable Bell components best suited for the toughest of conditions. The central oscillation joint, high suspension travel on all axles, and balanced weight distribution provide the agility and ability to navigate hostile terrain.



The high-strength steel chassis delivers strength and rigidity without excess weight.





For comfortable productivity the A-frame suspension system coupled with hydropneumatic suspension struts reduce the lateral vibration often experienced with off-road conditions. A superior suspension seat provides additional isolation for the operator.



Rough terrain demands tough suspensions. Heavy-duty components absorb shocks and come back for more. You get best-in-class suspension travel and ground clearance, too.



Other uptime-boosting features include world class on-board diagnostics with live stream functionality, solid-state sealed switches and satellite fleet management system.

High-strength welded-alloy steel chassis and reinforced articulation joints, offer superior strength and durability with optimised weight for class leading power-to-weight ratio. Lower machine mass reduces powertrain and structural stress.

## Operate with ease

Using the latest in automotive technology and state-of-the-art tooling, the E-series takes operator experience to new heights.

Climb into the cab of a Bell ADT and you will feel right at home. Its quiet, spacious interior, ergonomically positioned operator station and climate-controlled cabin is loaded with productivity-boosting comfort and convenience features that minimise operator fatigue and enhance the operator's experience. Modern flowing lines, in keeping with current styling trends on road vehicles, offer unsurpassed levels of visibility.

From the state-of-the-art 10" full colour screen automotive mouse interface and sealed switch module to air suspension seat, tilt/ telescoping steering wheel and optional CD player with high-output speakers, the E-series provides everything your operators need to perform at their best.





Easy-to-understand instruments and intuitive controls wrap around the operator so they're easier to view and operate.



A user friendly 10" colour monitor offers vital operating information, safety warnings, detailed diagnostic readings and dump body function settings.



An automotive controller provides menu navigation on the colour monitor to extract information on machine operation and adjustment of machine settings.





Convenient sealed switch module provides fingertip control of numerous productivity enhancing functions including: **Keyless Start, I-Tip, Dump Body Upper Limit, Soft Stop/Hard Stop Selection, Retarder Aggressiveness and Speed Control.** 

- The standard sound-suppression package significantly reduces noise levels and operator fatigue.
- The adaptive transmission control adjusts clutch engagement to ensure smooth, consistent shifts throughout the life of the truck.
- A fully adjustable air-suspension seat with variable damping, auto height adjust according to operator weight, pneumatic lumbar support and multipoint harness for class-leading comfort and safety.
- A purpose designed HVAC climatecontrol system with automotive-style louvres keeps the glass clear and the cab comfortable.
- New machine styling and cabin design improvements, which include full glass access door and high visibility mirror package, provide exceptional all-round visibility.
- You won't find retarder pedals or levers in a Bell truck. Retarder aggressiveness is simply set on the switch pad.
   Everything else is automatic.

## Safety, our business too

By listening to users and delivering on expectations in an ever changing workplace, we provide a truck that leads in application safety with numerous groundbreaking innovations.

Independent features such as Keyless Start, Hill Assist, Bin Tip Prevention, Auto Park Application (APA), Standard Turbo Spin Protection and On-Board Weighing (OBW) are still standard on the E-series. For improved safety and productivity, the E-series has an electronically controlled automatic Inter-axle Differential Lock (IDL) giving the vehicle full Automatic Traction Control (ATC).





Our quiet operator cabins are ROPS/FOPS certified with an air suspension operator seat. The trainer seat has a retractable lap belt while the operator seat has a standard 3 point seat belt. Both have automatically locking retractors.



An optional integrated reverse camera and high visibility mirrors ensure superior all round visibility.



Keyless start, driver identity and access codes ensure no unauthorised operation of your equipment.





The exclusive on-board weighing presents the operator with real time information on the payload while the machine is being loaded. A 'speed restriction' mode can also be activated if the machine is significantly overloaded.



The incorporation of a pitch and roll sensor in the vehicle prevents bin operation if the truck is in an unsafe position.



Both operator or site selectable maximum speed control allows the vehicle to automatically decelerate and apply the retarder to prevent onsite speeding.

# Maximise you uptime

The E-series is loaded with features that make it as easy to maintain as it is to operate. Spend less time and expense getting ready for work and more time getting work done.

Easy-to-reach dipsticks, see-through reservoirs, sight gauges and grouped service points make quick work of the daily routine. Quick-change filters, extended engine and hydraulic oil-service intervals lower daily operating costs and provide superior machine uptime. An industry leading 10" colour monitor offers on-board machine diagnostics as well as automated daily service functionality, this coupled with diagnostic test ports help you troubleshoot and make informed maintenance decisions on site.

- Automated daily service checks can be done with ease and comfort from inside the operator station using the 10" colour LCD monitor and sealed display controller.
- The load-sensing hydraulic system was designed with simplicity in mind, while maintaining efficiency. Fewer components for improved reliability and serviceability.
- Extended engine transmission and hydraulic oil-change for increased uptime and lower operating cost.
- Available environmental drains allow quick, no-spill changes.
- Your Bell Service Centre has the parts and backup you need to stay productive and offers a wide variety of preventative maintenance and support programmes to help you control costs.



If something goes wrong, the diagnostic monitor provides service codes and supporting info to help diagnose the problem.



The cab can be tilted in minutes without special tools, for convenient service access to drivetrain components.



An in-cab load centre simplifies fuse replacement. Fewer relays, connectors and harnesses mean higher reliability.



We offer a remote transmission filter option. They make transmission filter replacement a fast and clean task.





See-through fluid reservoirs and sight gauges let you check fluid levels at a glance.



Easily accessible test ports allow technicians to troubleshoot problems more quickly.

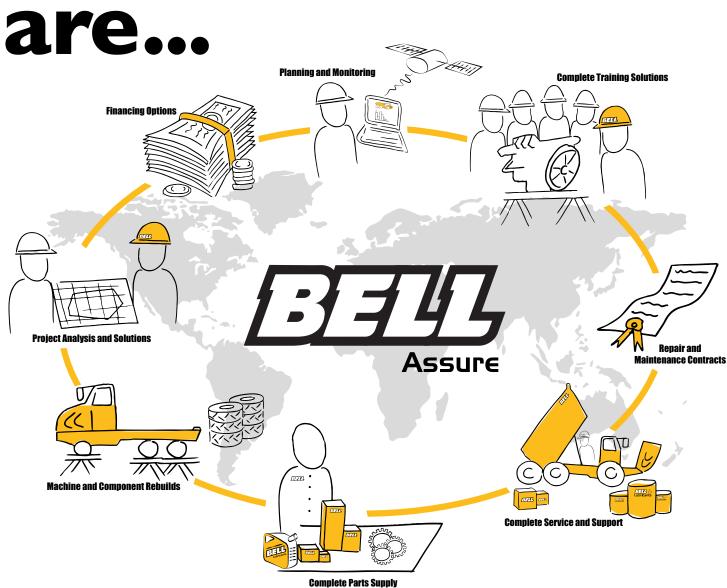


The centralised lube bank places difficult-to-reach grease points within reach.



The convenient and easy to understand RSG decal details daily checks and actions (eg: greasing).

### Where ever you



Through our own network as well as approved dealers and strategic alliances we ensure supply and support to the global market.

Develop a lasting and meaningful partnership with Bell Equipment through Bell Assure, your tailor-made support structure furnished with all the after-sales tools you need to give you best value, peace of mind and a unique after-sales experience.

### ...we have you covered



Cutting edge technology, helping you run your fleet smarter. Providing accurate, up-to-date operational data, production data and diagnostic data.

The key to a productive and profitable fleet, lies in the abillity to monitor and manage your machines and operators efficiently. Machine operational data is processed and compiled into useful production and performance statistics, accessible via the Bell Fleetm@tic website. These reports are also automated and emailed directly to you. The two monitoring packages that we have available, are:

- The Classic Package supplies you with good enough information for you to have a very good understanding of how your machines is operating for each shift that it runs. This package comes standard with the machine for 2 years.
- The Premium Package is focused on customers who need to have extremely detailed information of the machine's operation. For this package we offer similar information to that of the Classic Package but for each individual laden unladen cycle. In addition, live tracking is available on the Fleetm@tic website on a per minute basis.

### Fleetm@tic:

- Maximise productivity
- Generate machine utilisation reports
- ldentify operator training requirements
- Pro-active maintenance planning
- Receive machine health data
- Implement safety features
- Protect investments
- PReceive real time geospatial data



### **Technical Data - BI8E**

### **ENGINE**

Manufacturer Mercedes Benz

Model OM924LA

Configuration
Inline 4, turbocharged and intercooled.

**Gross Power** 160 kW (214 hp) @ 2 200 rpm

**Net Power** 152 kW (204 hp) @ 2 200 rpm

Gross Torque 810 Nm (597 lbft) @ 1 200 -1 600 rom

Displacement 4,80 litres (293 cu.in)

Auxiliary Brake Exhaust Valve Brake Engine Valve Brake

Fuel Tank Capacity 200 litres (53 US gal)

**Certification**OM924LA meets Euro III emissions regulations

### **TRANSMISSION**

Manufacturer Allison

Model

Standard Non Retarder: 3000P ORS Optional Retarder: 3000PR ORS

**Configuration**Fully automatic planetary transmission with integral retarder.

Layout Engine mounted

**Gear layout**Constant meshing planetary gears, clutch operated

Gears 6 Forward, 1 Reverse

Clutch Type Hydraulically operated multidisc

Control Type Electronic Torque Control Hydrodynamic with lock-up in all

### **TRANSFER CASE**

Manufacturer Bell VGR

Model 8000

Layout Remote mounted

Gear Layout

Three in-line helical gears

Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.

### **AXLES**

Manufacturer Bell

Model 15T

Differential

High input limited slip differential with spiral bevel gears.

Final Drive
Outboard heavy duty planetary on all axles

### **BRAKING SYSTEM**

Service Brake

Dual circuit, full hydraulic actuation dry disc brakes with 8 calipers (4F, 2M, 2R).

Maximum brake force: 244 kN (54 720 lbf)

Park & Emergency
Spring applied, air released driveline mounted disc.

Maximum brake force: 182 kN (40 802 lbf)

Auxiliary Brake

Automatic exhaust valve brake and engine valve brake.
Optional automatic, adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependent.

Total Retardation Power 99kW (133 hp) Continuous nonretarder. 144kW (193 hp) Continuous retarder. 99kW (133 hp) Maximum non-

99kW (133 hp) Maximum nonretarder.

505kW (677 hp) Maximum retarder.

### **WHEELS**

Type Radial Earthmover

**Tyre** 20.5 R 25

### **FRONT SUSPENSION**

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

### **REAR SUSPENSION**

Pivoting walking beams with laminated rubber suspension blocks

### **HYDRAULIC SYSTEM**

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump Type Variable displacement load sensing

Flow 155 l/min (41,5 gal/min)

Pressure 27 MPa (3 915 psi)

Filter 5 microns

### **STEERING SYSTEM**

Double-acting cylinders with ground driven emergency steering pump.

Lock to lock turns 4,32

Steering Angle 45°

### **DUMPING SYSTEM**

Two double-acting, single stage, dump cylinders

Raise Time

Lowering Time 5,5 s

Tipping Angle 70° standard, or any lower angle programmable

### **PNEUMATIC SYSTEM**

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System Pressure 810 kPa (117 psi)

### **ELECTRICAL SYSTEM**

Voltage 24 V

Battery Type
Two AGM (Absorption Glass Mat)
type

Battery Capacity 2 X 75 Ah

Alternator Rating 28 V 80 A

VEHIC	CLE SPEEDS	
1st	11 km/h	7 mph
2nd	20 km/h	12 mph
3rd	27 km/h	17 mph
4th	38 km/h	24 mph
5th	50 km/h	31 mph
6th	50 km/h	31 mph
R	7 km/h	4 mph

### CAB

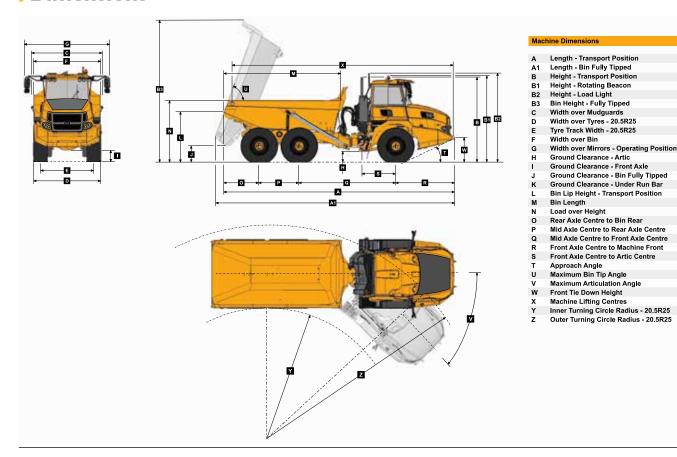
ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.

### Load Capacity & Ground Pressure

	OPERATING WEIGHTS		GROUND PRESSURE		LOAD CAPACITY		OPTION WEIGHTS				
UN	LADEN*	L	ADEN*	LADEN (No sinkage)		LADEN (No sinkage)		BODY	m³ (yd³)		kg (lb)
	Tare kg (lb)**		ISO 6016 kg (lb)***	20.5 R 25	kPa (Psi)	Struck Capacity	9 (11)	Bin liner	811 (1 788)		
Front	7 770 (17 130)	Front	9 840 (21 693)	Front	223 (32)	SAE 2:1 Capacity	11 (14,5)	Extra wheelset	355 (783)		
Middle	3 760 (8 289)	Middle	11 730 (25 860)	Middle	299 (43)	SAE 1:1 Capacity	13,5 (17,5)				
Rear	3 350 (7 385)	Rear	11 540 (25 441)	Rear	299 (43)						
Total	14 870 (32 783)	Total	33 110 (72 995)			Rated Payload	18 000 kg				
	ISO 6016 kg (lb)***			LADEN (15	% sinkage)		(39 683 lbs)				
Front	8 040 (17 725)			20.5 R 25	kPa (Psi)						
Middle	3 740 (8 245)			Front	204 (30)						
Rear	3 330 (7 341)			Middle	246 (36)						
Total	15 110 (33 312)			Rear	246 (36)						

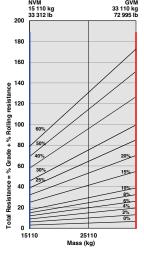
<sup>\*</sup> Note that the axle loading quoted is for the lightest configuration of machine. Addition of options will add to this mass. \*\* No fuel, no operator. \*\*\* Full fuel and operator

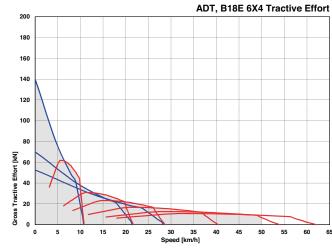
### **Dimensions**



### Grade Ability/Rimpull

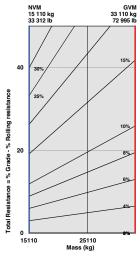
- Determine tractive resistance by finding intersection of vehicle mass line and grade line.
   NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- Read down from this point to determine maximum speed attained at that tractive resistance.

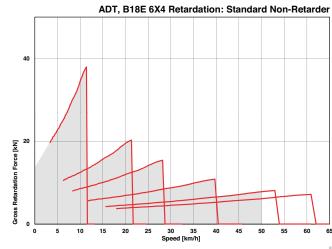




### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.





3454 mm

3689 mm

5743 mm 2568 mm 2550 mm 2022 mm

2540 mm

3260 mm 479 mm

444 mm 704 mm

2060 mm 4709 mm

2533 mm

1600 mm 3865 mm 2357 mm

1361 mm 26 ° 70 ° 45 °

1028 mm

8845 mm 3954 mm 7309 mm

N/A

### **Technical Data - B20E**

### **ENGINE**

Manufacturer Mercedes Benz

Model OM924LA

Configuration Inline 4, turbocharged and intercooled.

**Gross Power** 160 kW (214 hp) @ 2 200 rpm

**Net Power** 152 kW (204 hp) @ 2 200 rpm

Gross Torque 810 Nm (597 lbft) @ 1 200 -1 600 rom

Displacement 4,80 litres (293 cu.in)

Auxiliary Brake Exhaust Valve Brake Engine Valve Brake

Fuel Tank Capacity 200 litres (53 US gal)

**Certification**OM924LA meets Euro III emissions regulations

### **TRANSMISSION**

Manufacturer Allison

Model

Standard Non Retarder: 3000P ORS Optional Retarder: 3000PR ORS

Configuration
Fully automatic planetary
transmission with integral retarder.

Layout Engine mounted

**Gear layout**Constant meshing planetary gears, clutch operated

**Gears** 6 Forward, 1 Reverse

Clutch Type Hydraulically operated multi-disc

Control Type Electronic Torque Control Hydrodynamic with lock-up in all gears

### **TRANSFER CASE**

Manufacturer Bell VGR

Model 8000

Layout Remote mounted

Gear Layout

Three in-line helical gears

Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.

### **AXLES**

Manufacturer Bell

Model 15T

Differential

High input limited slip differential with spiral bevel gears.

Final Drive
Outboard heavy duty planetary on all axles

### **BRAKING SYSTEM**

Service Brake
Dual circuit, full hydraulic actuation
dry disc brakes with 8 calipers (4F,
2M, 2R).

Maximum brake force: 244 kN (54 720 lbf)

Park & Emergency Spring applied, air released driveline mounted disc.

Maximum brake force: 182 kN (40 802 lbf)

**Auxiliary Brake** 

Automatic exhaust valve brake and engine valve brake.
Optional automatic, adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependant.

**Total Retardation Power** 99kW (133 hp) Continuous nonretarder

144kW (193 hp) Continuous retarder. 99kW (133 hp) Maximum nonretarder.

505kW (677 hp) Maximum retarder.

### **WHEELS**

Type
Radial Earthmover

Tyre 20.5 R 25

### **FRONT SUSPENSION**

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

### **REAR SUSPENSION**

Pivoting walking beams with laminated rubber suspension blocks

### **HYDRAULIC SYSTEM**

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump Type Variable displacement load sensing piston

Flow 155 l/min (41,5 gal/min)

Pressure 27 MPa (3 915 psi)

Filter 5 microns

### **STEERING SYSTEM**

Double-acting cylinders with ground driven emergency steering pump.

Lock to lock turns 4,32

Steering Angle

### **DUMPING SYSTEM**

Two double-acting, single stage, dump cylinders

Raise Time

Lowering Time 5,5 s

Tipping Angle 70° standard, or any lower angle programmable

### **PNEUMATIC SYSTEM**

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System Pressure 810 kPa (117 psi)

### **ELECTRICAL SYSTEM**

Voltage 24 V

Battery Type
Two AGM (Absorption Glass Mat)
type

Battery Capacity 2 X 75 Ah

Alternator Rating 28 V 80 A

VEHI	CLE SPEEDS	
1st	11 km/h	7 mph
2nd	20 km/h	12 mph
3rd	27 km/h	17 mph
4th	38 km/h	24 mph
5th	50 km/h	31 mph
6th	50 km/h	31 mph
R	7 km/h	4 mph

### CAB

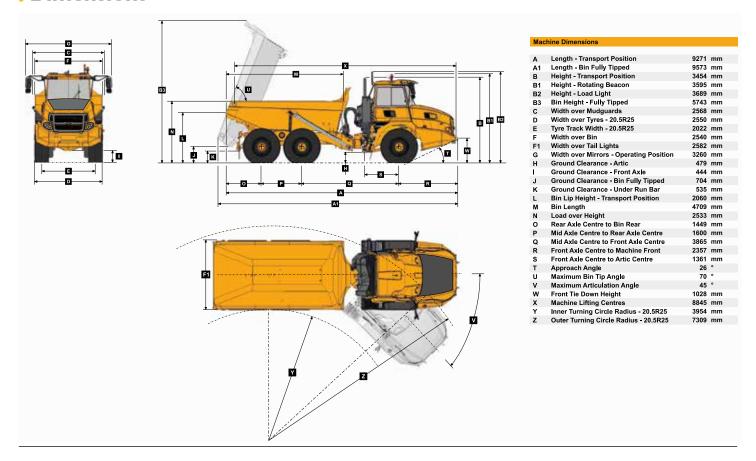
ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.

### Load Capacity & Ground Pressure

OPERATING WEIGHTS			GROUND PRESSURE		LOAD CAPACITY		OPTION WEIGHTS		
UN	LADEN*	L	LADEN*	LADEN (No sinkage)		BODY	m³ (yd³)		kg (lb)
	Tare kg (lb)**		ISO 6016 kg (lb)***	20.5 R 25	kPa (Psi)	Struck Capacity	9 (11)	Bin liner	493 (1 087)
Front	7 720 (17 020)	Front	9 790 (21 583)	Front	223 (32)	SAE 2:1 Capacity	11 (14,5)	Extra wheelset	355 (783)
Middle	3 860 (8 510)	Middle	11 830 (26 081)	Middle	300 (44)	SAE 1:1 Capacity	13,5 (17,5)		
Rear	3 450 (7 606)	Rear	11 640 (25 662)	Rear	300 (44)				
Total	15 020 (33 113)	Total	33 260 (73 326)			Rated Payload	18 000 kg		
	ISO 6016 kg (lb)***			LADEN (15	% sinkage)		(39 683 lbs)		
Front	7 990 (17 615)			20.5 R 25	kPa (Psi)				
Middle	3 840 (8 466)			Front	203 (29)				
Rear	3 430 (7 562)			Middle	248 (36)				
Total	15 260 (33 113)			Rear	248 (36)				

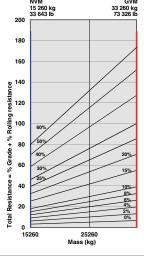
<sup>\*</sup> Note that the axle loading quoted is for the lightest configuration of machine. Addition of options will add to this mass. \*\* No fuel, no operator. \*\*\* Full fuel and operator

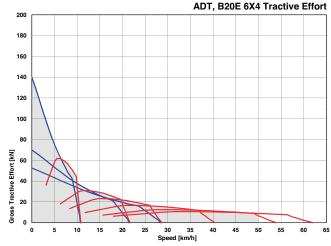
### **Dimensions**



### | Grade Ability/Rimpull

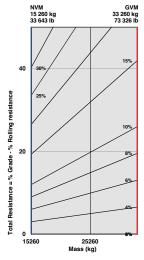
- Determine tractive resistance by finding intersection of vehicle mass line and grade line.
   NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- Read down from this point to determine maximum speed attained at that tractive resistance.

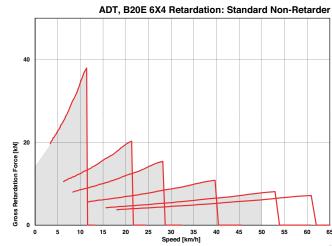




### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.





### **Technical Data - B25E 6x4 Supertruck**

**ENGINE** 

Manufacturer Mercedes Benz

Model OM906LA

Configuration
Inline 6, turbocharged and intercooled.

**Gross Power** 205 kW (275 hp) @ 2 200 rpm

**Net Power** 198 kW (265 hp) @ 2 200 rpm

Gross Torque 1 100 Nm (811 lbft) @ 1 200 -1 600 rpm

Displacement 6,37 litres (389 cu.in)

Auxiliary Brake Exhaust Valve Brake Engine Valve Brake

Fuel Tank Capacity 379 litres (100 US gal)

Certification

OM906LA meets EU Stage II / EPA Tier 2 emissions regulations

### **TRANSMISSION**

Manufacturer Allison

Model 3500PR ORS

**Configuration**Fully automatic planetary transmission with integral retarder.

Layout Engine mounted

**Gear layout**Constant meshing planetary gears, clutch operated

Gears 6 Forward, 1 Reverse

Clutch Type Hydraulically operated multi-disc

Control Type Electronic

**Torque Control** Hydrodynamic with lock-up in all gears TRANSFER CASE

Manufacturer Bell VGR

Model 8100

Layout Remote mounted

Gear Layout

Three in-line helical gears

Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.

**AXLES** 

Manufacturer Bell

Model 15T

Differential

High input limited slip differential with spiral bevel gears

Final Drive
Outboard heavy duty planetary on all axles

**BRAKING SYSTEM** 

Service Brake
Dual circuit, full hydraulic actuation
dry disc brakes with 8 calipers (4F,

2M, 2R). Maximum brake force: 194 kN (43 613 lbf)

Park & Emergency
Spring applied, air released driveline mounted disc.

Maximum brake force: 170 kN (38 217 lbf)

Auxiliary Brake
Automatic exhaust valve brake and engine valve brake.
Automatic, adjustable, integral, hydrodynamic transmission retarder.
Output shaft speed dependant.

Total Retardation Power 250 kW (335 hp) Continuous. 539 kW (723 hp) Maximum. **WHEELS** 

Radial Earthmover

**Tyre** 20.5 R 25

**FRONT SUSPENSION** 

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

**REAR SUSPENSION** 

Pivoting walking beams with laminated rubber suspension blocks

**HYDRAULIC SYSTEM** 

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump Type Variable displacement load sensing piston

Flow

165 l/min (44 gal/min)

Pressure 28 Mpa (4 061 psi)

Filter 5 microns

**STEERING SYSTEM** 

Double acting cylinders, with grounddriven emergency steering pump

Lock to lock turns 4.1

Steering Angle 45°

**DUMPING SYSTEM** 

Two double-acting, single stage, dump cylinders

Raise Time 14,5 s

Lowering Time 7,5 s

Tipping Angle 70° standard, or any lower angle programmable

### PNEUMATIC SYSTEM

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System Pressure 810 kPa (117 psi)

**ELECTRICAL SYSTEM** 

Voltage 24 V

Battery Type
Two AGM (Absorption Glass Mat)

Battery Capacity 2 X 75 Ah

Alternator Rating 28 V 80 A

VEHI	CLE SPEEDS	
1st	9 km/h	6 mph
2nd	18 km/h	11 mph
3rd	27 km/h	17 mph
4th	41 km/h	25 mph
5th	50 km/h	31 mph
6th	50 km/h	31 mph
R	8 km/h	5 mph

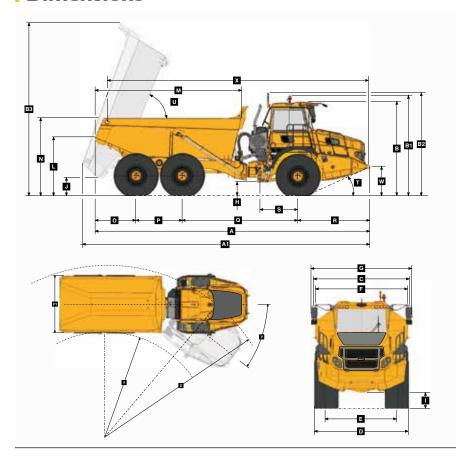
### CAB

ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.

### Load Capacity & Ground Pressure

OPERAT	OPERATING WEIGHTS		GROUND PRESSURE		LOAD CAPACITY		OPTION WEIGHTS	
UNLADEN	kg (lb)	LADEN (No sinkage	- Total Contact Area)	BODY	m³ (yd³)		kg (lb)	
Front	9 640 (21 253)	20.5 R 25	kPa (Psi)	Struck Capacity	12 (15,7)	Extra wheelset	370 (816)	
Middle	4 190 (9 237)	Front	305 (44)	SAE 2:1 Capacity	15 (19,5)			
Rear	3 930 (8 664)	Middle	355 (51)	SAE 1:1 Capacity	18 (23,5)			
Total	17 760 (39 154)	Rear	355 (51)					
				Rated Payload	24 000 kg			
LADEN		LADEN (15	% sinkage)		(52 911 lbs)			
Front	12 370 (27 271)	Front	258 (37)					
Middle	14 760 (32 540)	Middle	301 (44)					
Rear	14 630 (32 254)	Rear	301 (44)					
Total	41 760 (92 065)							

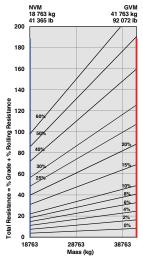
### **Dimensions**

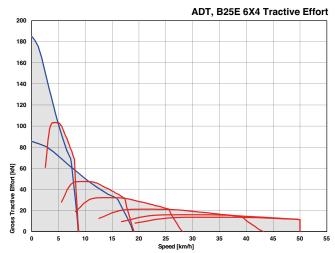


Ma	chine Dimensions	
Α	Length - Transport Position	9953 mm
<b>A</b> 1	Length - Bin Fully Tipped	10311 mm
В	Height - Transport Position	3373 mm
В1	Height - Rotating Beacon	3598 mm
B2	Height - Load Light	3693 mm
В3	Bin Height - Fully Tipped	6198 mm
С	Width over Mudguards	2985 mm
D	Width over Tyres - 20.5R25	2850 mm
Е	Tyre Track Width - 20.5R25	2322 mm
F	Width over Bin	2700 mm
F1	Width over Tailgate	2998 mm
G	Width over Mirrors - Operating Position	3260 mm
Н	Ground Clearance - Artic	490 mm
I	Ground Clearance - Front Axle	435 mm
J	Ground Clearance - Bin Fully Tipped	615 mm
K	Ground Clearance - Under Run Bar	N/A
L	Bin Lip Height - Transport Position	2116 mm
M	Bin Length	5272 mm
N	Load over Height	2703 mm
0	Rear Axle Centre to Bin Rear	1500 mm
Р	Mid Axle Centre to Rear Axle Centre	1670 mm
Q	Mid Axle Centre to Front Axle Centre	4181 mm
R	Front Axle Centre to Machine Front	2602 mm
s	Front Axle Centre to Artic Centre	1362 mm
Т	Approach Angle	24 °
U	Maximum Bin Tip Angle	70 °
٧	Maximum Articulation Angle	45°
W	Front Tie Down Height	1024 mm
Х	Machine Lifting Centres	9477 mm
Υ	Inner Turning Circle Radius - 20.5R25	4155 mm
Z	Outer Turning Circle Radius - 20.5R25	7955 mm

### | Grade Ability/Rimpull

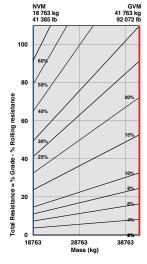
- Determine tractive resistance by finding intersection of vehicle mass line and grade line.
   NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- Read down from this point to determine maximum speed attained at that tractive resistance.

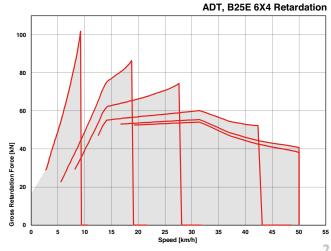




### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.





### **Technical Data - B25E**

### **ENGINE**

Manufacturer Mercedes Benz

Model OM906LA

Configuration
Inline 6, turbocharged and intercooled.

**Gross Power** 205 kW (275 hp) @ 2 200 rpm

**Net Power** 198 kW (265 hp) @ 2 200 rpm

Gross Torque 1 100 Nm (811 lbft) @ 1 200 -1 600 rom

**Displacement** 6,37 litres (389 cu.in)

Auxiliary Brake Exhaust Valve Brake Engine Valve Brake

Fuel Tank Capacity 379 litres (100 US gal)

**Certification**OM906LA meets EU Stage II/EPA
Tier 2 emissions regulations.

### **TRANSMISSION**

Manufacturer Allison

Model 3500PR ORS

**Configuration**Fully automatic planetary transmission with integral retarder.

**Layout** Engine mounted

**Gear layout**Constant meshing planetary gears, clutch operated

Gears 6 Forward, 1 Reverse

Clutch Type Hydraulically operated multi-disc

Control Type Electronic

Torque Control Hydrodynamic with lock-up in all gears.

### TRANSFER CASE

Manufacturer Bell VGR

Model 8100

Layout Remote mounted

Gear Layout
Three in-line helical gears

Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock

### **AXLES**

Manufacturer Rell

Model 15T

Differential

High input limited slip differential with spiral bevel gears.

Final Drive
Outboard heavy duty planetary on all axles

### **BRAKING SYSTEM**

Service Brake

Dual circuit, full hydraulic actuation dry disc brakes with 8 calipers (4F, 2M, 2R).

Maximum brake force: 184 kN (41 400 lbf)

Park & Emergency Spring applied, air released driveline mounted disc.

Maximum brake force: 195 kN (43 900 lbf)

Auxiliary Brake
Automatic exhaust valve brake and engine valve brake.
Automatic, adjustable, integral, hydrodynamic transmission retarder.

**Total Retardation Power** 250kW (335 hp) Continuous 539 kW (723 hp) Maximum

Output shaft speed dependant.

### **WHEELS**

Type Radial Earthmover

Tyre 23.5 R 25

### **FRONT SUSPENSION**

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts

### **REAR SUSPENSION**

Pivoting walking beams with laminated rubber suspension blocks

### **HYDRAULIC SYSTEM**

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

Pump Type Variable displacement load sensing piston

low

165 l/min (44 gal/min)

Pressure 28 Mpa (4 061 psi)

Filter 5 microns

### **STEERING SYSTEM**

Double acting cylinders, with ground-driven emergency steering pump.

Lock to lock turns 4,1

Steering Angle 45°

### **DUMPING SYSTEM**

Two double-acting, single stage, dump cylinders

Raise Time

Lowering Time 5,5 s

**Tipping Angle** 70° standard, or any lower angle programmable

### **PNEUMATIC SYSTEM**

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System Pressure 810 kPa (117 psi)

### **ELECTRICAL SYSTEM**

Voltage 24 V

Battery Type
Two AGM (Absorption Glass Mat)

Battery Capacity 2 X 75 Ah

Alternator Rating 28 V 80 A

VEHICLE SPEEDS							
1st	7 km/h	4 mph					
2nd	15 km/h	9 mph					
3rd	23 km/h	14 mph					
4th	35 km/h	22 mph					
5th	47 km/h	29 mph					
6th	50 km/h	31 mph					
R	7 km/h	4 mph					

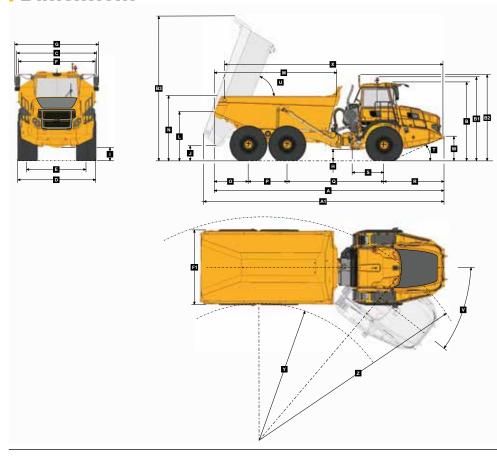
### **CAB**

ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.

### Load Capacity & Ground Pressure

OPERATIN	NG WEIGHTS	GROUND PRESSURE		LOAD CA	APACITY	OPTION V	/EIGHTS		
UNLADEN	kg (lb)	LADEN (N	lo sinkage)	LADEN (15	% sinkage)	BODY	m³ (yd³)		kg (lb)
Front	9 740 (21 473)	23.5 R 25	kPa (Psi)	23.5 R 25	kPa (Psi)	Struck Capacity	12 (15,7)	Bin liner	1 050 (2 314)
Middle	4 605 (10 152)	Front	244 (35)	Front	225 (33)	SAE 2:1 Capacity	15 (19,5)	Tailgate	769 (1 695)
Rear	4 565 (10 064)	Middle	336 (49)	Middle	279 (41)	SAE 1:1 Capacity	18 (23,5)	Extra wheelset	565 (1 246)
Total	18 910 (41 689)	Rear	336 (49)	Rear	279 (41)	SAE 2:1 Capacity			
LADEN						with tailgate	15,5 (20,3)		
Front	12 480 (27 514)								
Middle	15 235 (33 587)					Rated Payload	24 000 kg		
Rear	15 195 (33 499)						(52 911 lbs)		
Total	42 910 (94 600)								

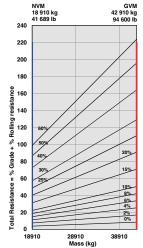
### **Dimensions**

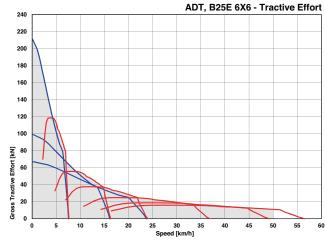


Machine Dimensions							
Α	Length - Transport Position	9953	mm (32 ft. 7 in.)				
A1	Length - Bin Fully Tipped	10311	mm (33 ft. 9 in.)				
В	Height - Transport Position	3426	mm (11 ft. 2 in.)				
B1	Height - Rotating Beacon	3661	mm (12 ft.)				
B2	Height - Load Light	3747	mm (12 ft. 3 in.)				
<b>B3</b>	Bin Height - Fully Tipped	6255	mm (20 ft. 6 in.)				
С	Width over Mudguards	2985	mm (9 ft. 9 in.)				
D	Width over Tyres - 23.5R25	2940	mm (9 ft. 7 in.)				
E	Tyre Track Width - 23.5R25	2356	mm (7 ft. 8 in.)				
F	Width over Bin	2700	mm (8 ft. 10 in.)				
F1	Width over Tailgate	2998	mm (9 ft. 10 in.)				
G	Width over Mirrors - Operating Position	3260	mm (10 ft. 8 in.)				
Н	Ground Clearance - Artic	537	mm (21.14 in.)				
1	Ground Clearance - Front Axle	488	mm (19.21 in.)				
J	Ground Clearance - Bin Fully Tipped	670	mm (26.38 in.)				
K	Ground Clearance - Under Run Bar	N/A					
L	Bin Lip Height - Transport Position	2176	mm (7 ft. 1 in.)				
M	Bin Length	5272	mm (17 ft. 3 in.)				
N	Load over Height	2763	mm (9 ft.)				
0	Rear Axle Centre to Bin Rear	1500	mm (4 ft. 11 in.)				
Р	Mid Axle Centre to Rear Axle Centre	1670	mm (5 ft. 5 in.)				
Q	Mid Axle Centre to Front Axle Centre	4181	mm (13 ft. 8 in.)				
R	Front Axle Centre to Machine Front	2602	mm (8 ft. 6 in.)				
s	Front Axle Centre to Artic Centre	1362	mm (4 ft. 5 in.)				
Т	Approach Angle	25	•				
U	Maximum Bin Tip Angle	70	•				
٧	Maximum Articulation Angle	45	•				
w	Front Tie Down Height	1075	mm (3 ft. 6 in.)				
Х	Machine Lifting Centres	9477	mm (31 ft. 1 in.)				
Υ	Inner Turning Circle Radius - 23.5R25	4110	mm (13 ft. 5 in.)				
Z	Outer Turning Circle Radius - 23.5R25	8000	mm (26 ft. 2 in.)				
	-						

### Grade Ability/Rimpull

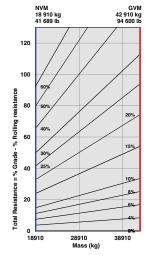
- Determine tractive resistance by finding intersection of vehicle mass line and grade line.
   NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- Read down from this point to determine maximum speed attained at that tractive resistance.

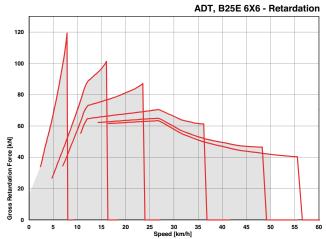




### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.





### Technical Data - B30E

### **ENGINE**

Manufacturer Mercedes Benz

OM926LA

Configuration Inline 6, turbocharged and intercooled.

**Gross Power** 240 kW (322 hp) @ 2 200 rpm

Net Power 232 kW (311 hp) @ 2 200 rpm

**Gross Torque** 1 300 Nm (959 lbft) @ 1 200 -1 600

Displacement 7,2 litres (439 cu.in)

**Auxiliary Brake** Exhaust Valve Brake Engine Valve Brake

**Fuel Tank Capacity** 379 litres (100 US gal)

Certification OM926LA meets EU Stage II/EPA Tier 2 emissions regulations.

### **TRANSMISSION**

Manufacturer Allison

Model 3500PR ORS

Configuration Fully automatic planetary transmission with integral retarder.

Lavout Engine mounted

Gear layout Constant meshing planetary gears, clutch operated

Gears 6 Forward, 1 Reverse

Clutch Type Hydraulically operated multi-disc

**Control Type** Electronic

**Torque Control** Hydrodynamic with lock-up in all

### **TRANSFER CASE**

Manufacturer **Bell VGB** 

Model 10 000

Lavout Remote mounted

Gear Layout

Three in-line helical gears

**Output Differential** Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.

### AXLES

Manufacturer

Model 18T

Differential

High input limited slip differential with spiral bevel gears.

**Final Drive** Outboard heavy duty planetary on all axles

### **BRAKING SYSTEM**

Service Brake

Dual circuit, full hydraulic actuation dry disc brakes with 8 calipers (4F, 2M. 2R).

Maximum brake force: 184 kN (41 400 lbf)

Park & Emergency Spring applied, air released driveline mounted disc.

Maximum brake force: 214 kN (48 200 lbf)

**Auxiliary Brake** Automatic exhaust valve brake and engine valve brake. Automatic, adjustable, integral, hydrodynamic transmission retarder. Output shaft speed dependant.

**Total Retardation Power** 266kW (357 hp) Continuous 554 kW (788 hp) Maximum

### **WHEELS**

Type Radial Earthmover

23.5 R 25

### **FRONT SUSPENSION**

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

### **REAR SUSPENSION**

Pivoting walking beams with laminated rubber suspension blocks

### **HYDRAULIC SYSTEM**

Full load sensing system serving the prioritized steering, body tipping and brake functions. A ground-driven, load sensing emergency steering pump is integrated into the main system.

**Pump Type** Variable displacement load sensing

Flow

165 l/min (44 gal/min)

28 Mpa (4 061 psi)

Filter 5 microns

### STEERING SYSTEM

Double acting cylinders, with grounddriven emergency steering pump.

Lock to lock turns

4,1

Steering Angle 45°

### **DUMPING SYSTEM**

Two double-acting, single stage, dump cylinders

Raise Time 14,5 s

**Lowering Time** 7,5 s

**Tipping Angle** 70° standard, or any lower angle programmable

### **PNEUMATIC SYSTEM**

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

**System Pressure** 810 kPa (117 psi)

### **ELECTRICAL SYSTEM**

24 V

**Battery Type** Two AGM (Absorption Glass Mat)

**Battery Capacity** 2 X 75 Ah

**Alternator Rating** 28 V 80 A

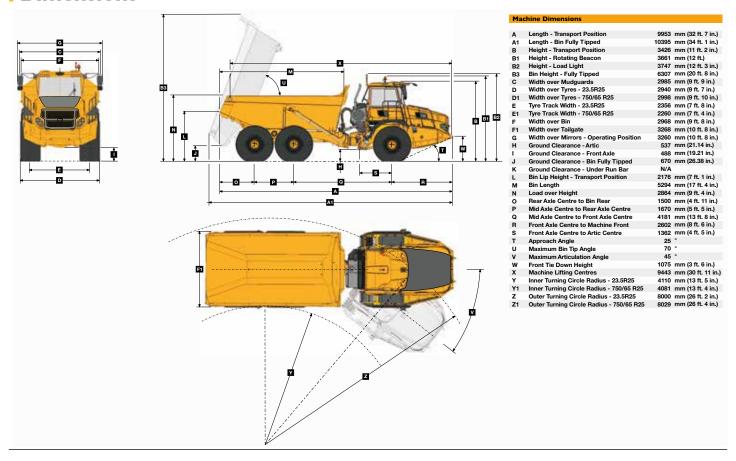
VEHICLE SPEEDS							
7 km/h	4 mph						
15 km/h	9 mph						
23 km/h	14 mph						
35 km/h	22 mph						
47 km/h	29 mph						
50 km/h	31 mph						
7 km/h	4 mph						
	7 km/h 15 km/h 23 km/h 35 km/h 47 km/h 50 km/h						

ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.

### Load Capacity & Ground Pressure

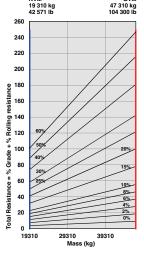
OPERATING WEIGHTS		GROUND PRESSURE				LOAD CA	APACITY	OPTION WEIGHTS	
UNLADEN	kg (lb)	LADEN-N	lo sinkage	LADEN-15% sinkage		BODY	m³ (yd³)		kg (lb)
Front	9 750 (21 495)	23.5R25	kPa (Psi)	23.5R25	kPa (Psi)	Struck Capacity	14 (18,3)	Bin liner	1 182 (2 606)
Middle	4 800 (10 582)	Front	280 (41)	Front	240 (35)	SAE 2:1 Capacity	17,5 (22,9)	Tailgate	825 (1 819)
Rear	4 760 (10 494)	Middle	378 (55)	Middle	314 (46)	SAE 1:1 Capacity	21 (27,5)	Extra wheelset	565 (1 246)
Total	19 310 (42 571)	Rear	378 (55)	Rear	314 (46)	SAE 2:1 Capacity			
LADEN						with tailgate	18 (23,5)		
Front	13 120 (28 925)								
Middle	17 115 (37 732)					Rated Payload	28 000 kg		
Rear	17 075 (37 644)						(61 729 lbs)		
Total	47 310 (104 301)								

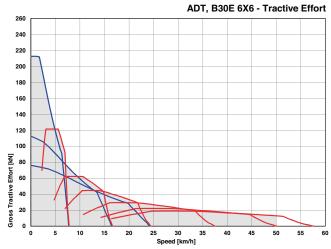
### **Dimensions**



### | Grade Ability/Rimpull

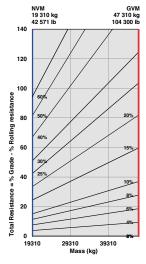
- Determine tractive resistance by finding intersection of vehicle mass line and grade line. NOTE:
   2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- 3. Read down from this point to determine maximum speed attained at that tractive resistance.

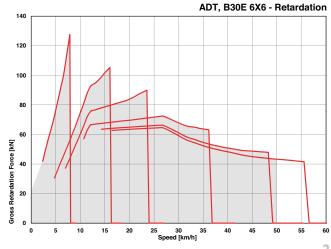




### Retardation

- 1. Determine retardation force required by finding intersection of vehicle mass line.
- From this intersection, move straight right across charts until line intersects the curve. NOTE: 2% typical rolling resistance is already assumed in chart.
- 3. Read down from this point to determine maximum speed.





### |Features and Options

818E B20E B25E (6xq) B25E B30E		/	BZOF	u /ù	(6×4)	/ / <u>u</u>	
878E 820E 825E (1 830E	● STANDARD ▲ OPTION	87,0	820	825	B <sub>25</sub>	B30E	● STANDARD ▲ OPTION
	ENGINE Engine valve brake and exhaust brake					•	Standard Cab (continued) Deluxe 10" colour LCD:
	Dual element air cleaner with dust ejector valve		•				Speedometer / Fuel gauge /
	Precleaner with automatic dust scavenging						Transmission oil temperature gauge /
	Water separator						Engine coolant temperature gauge /
	Serpentine drive belt with automatic tensioner						LED function/warning indicators and audible alarm / Transmission gear selection /
	COOLING						Tachometer / Battery voltage / Hour meter /
	Crankshaft mounted electronically controlled						Odometer / Fuel consumption / Tip counter /
	viscous fan drive						Trip timer / Trip distance / Metric/English units /
	Fan guard						Service codes/diagnostics
	PNEUMATIC SYSTEM	<b>A</b>	▲	▲	•		Deluxe Cab
	Engine-mounted compressor  Air drier with heater						AM/FM radio/CD player Forward work lights
	Integral unloader valve						Electric adjustable and heated mirrors
	·						Extra wide wiper system
	ELECTRICAL SYSTEM  Battery disconnect						Cab Extras
• • • • •	Drive lights	<b>A</b>	▲				LED work lights
	Deluxe work lights	<b>A</b>					Rotating beacon: seat belt installation
	Air Horn	<b>A</b>	▲				Remote engine and machine isolation
	Reverse alarm	_		<b>A</b>			Remote battery jump start
	Rotating beacon						High visibility mirrors
	Pitch Roll sensor Artic reverse light						DUMP BODY
	Attic reverse light		•	•	•	•	Partial up dump-body mechanical lock
	STEERING SYSTEM				•	•	Fully up dump-body mechanical lock
• • • • •	Ground-driven secondary steering pump	<b>A</b>	▲	lack			Body liner
	Bi-directional ground driven secondary steering						Tailgate
	pump						Body heater
	САВ	•					Less dump body and cylinders
	Standard Cab						OTHER
	ROPS/FOPS certification	•	•	•	•		Automatic Traction Control (ATC)
• • • • •	Tilt cab	•	•	•			20.5R25 Radial earthmover tyres
	Gas strut-supported door				•	•	23.5R25 Radial earthmover tyres
	I-Tip programmable dump-body tip settings						Remote grease banks
	HVAC Climate control system						Automatic greasing Onboard weighing
	Rear window guard						Load lights: stack
	Wiper/washer with intermittent control Tilt and telescoping steering wheel	-					Comfort ride suspension (Front)
	Centre-mount air-suspension seat						Comfort ride suspension (Rear)
	Retractable 3-point seat belt	<b>A</b>					Reverse camera
	Foldaway trainer seat with retractable seat belt						Hand rails
	12-volt power outlet	•	ullet	•	•		Cab peak
	Cup holder					<u> </u>	Deluxe bonnet
	Cooled/heated lunch box	_   <u>^</u>					High pressure hydraulic filter
	Backlit sealed switch module functions with:						Fuel heater
	Wiper control / Lights / Heated mirrors /						Belly cover Cross member cover
	Retarding aggressiveness / Transfer case						Remote transmission filters
	differential lock / Transmission gear hold /					_	Window smash button
	Dump-body tip limit / Automatic dump-body tip settings / Airconditioner/ Heater controls /			-			
	Preselected Speed Control						

### Notes



All dimensions are shown in millimetres, unless otherwise stated between brackets. Under our policy of continuous improvement, we reserve the right to change technical data and design without prior notice. Photographs featured in this brochure may include optional equipment.

### BELL INTERNATIONAL: Tel: +27 (0)35-907 9431 E-mail: marketing@bellequipment.com

Tel: +61 (0)8-9356 1033

Web: www.bellequipment.com Tel: +33 (0)5-55-89-23-56

Tel: +49 (0)6631 / 91-13-0

Tel: +7 495-287-80-02

Tel: +27 (0)11-928-9700 Tel: +44 (0)1283-712862 Tel: +1-855-494-2355

