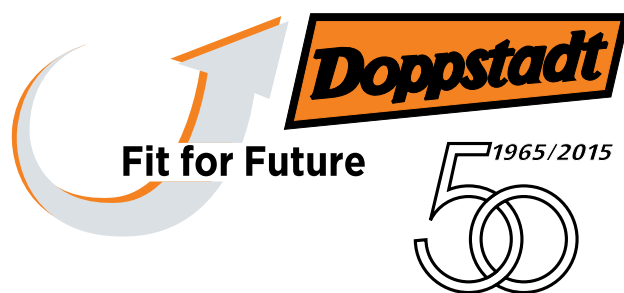
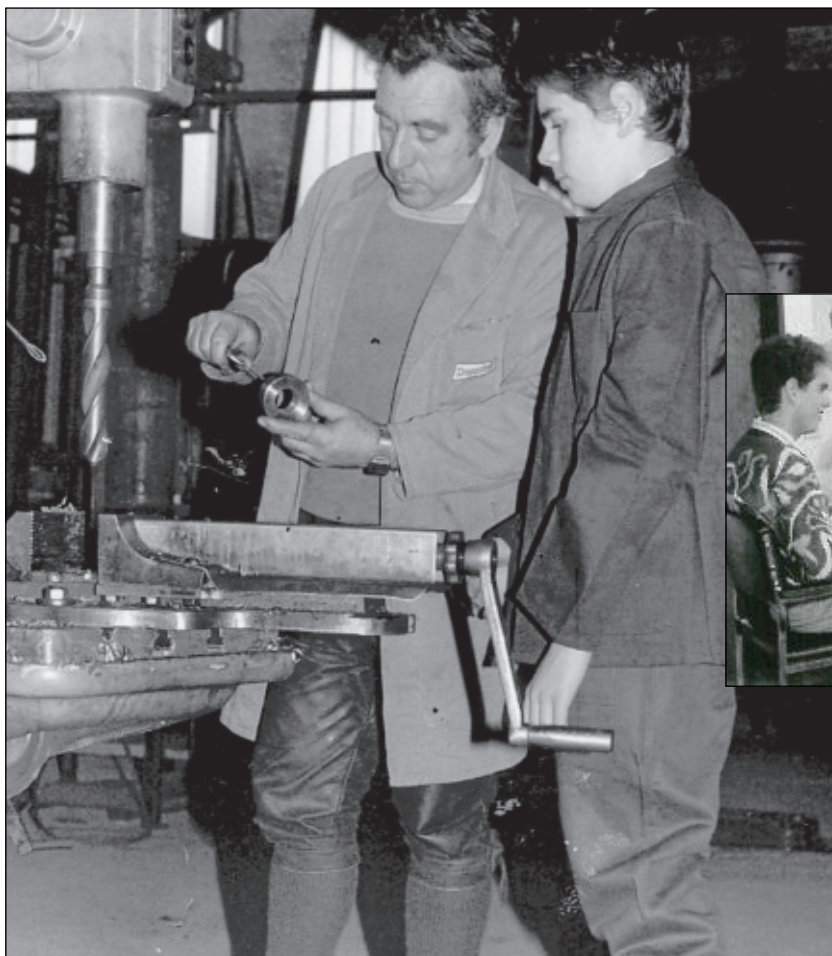


1965  
2015



**From Agricultural Contractor to  
the Doppstadt Group – a Line of  
Tradition**





**Father and Son ...**

Werner and Ferdinand Doppstadt



**The Doppstadt Family**

From left to right: Ferdinand, Josef, Hedwig and Werner Doppstadt

### **Statutory Information**

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## 50 Years of Doppstadt – 50 Years of Commitment to the Environment

Nothing is constant, and therefore perpetually in a state of flux: only if you are prepared to bring your recent achievements down to earth and question them without further ado, will you be able to persist in a continually changing world. As an engineering company, we have to balance continuity and change with our customers' confidence in the reliability of our high quality products and their belief in our competence of reinventing ourselves for this purpose.

Our history is evidence of this: founded in 1965 as an agricultural service contractor in the Bergische Land area of Germany, we very soon realized that consideration for the environment is an issue of importance for the future of mankind. Today, we are one of the world's leading environmental technology enterprises. We have been growing organically for decades and our business is both down to earth and innovative: our origins as an agricultural contractor link us to nature and our passion for technology gives us the required creativity for pioneering tomorrow's technology. Even as a business enterprise with some 400 employees, we still consider ourselves a family enterprise operating in more than 40 countries worldwide.

We are convinced that economic and ecological activities go hand in hand, and that the resources on our earth are limited. It is important to return what we take. Waste contains valuable substances and energy. Therefore, maximum resource recovery from industrial, municipal and private recyclables is the ultimate condition for a sustainable recycling economy.

For 50 years now, we have dedicated ourselves to this task and at this point our special thanks go to the Doppstadt staff - without their loyalty, passion and love for our products we would never have achieved such results. Together we strive to gain much more: with our ambitious programme *Doppstadt 2020 – Fit for the Future* we aim at international market leadership. As a global player we would like to shape environmental technology for a sustainable world.

And for this purpose we already offer an almost complete range of machines... a range we will further and complement. As a full-line supplier, we will offer a solution for every challenge or - if it does not yet exist - invent it for our customers. The quality-focussed designing, production and selling of our products lies in our own hands and every day our field staff spread Doppstadt's know-how all over the world. By 2020, we will have standardized our international business, sales and service network in order to offer the quality that our customers know and expect everywhere.

50 years of Doppstadt means 50 years of quality and service performance with technological and environmental responsibility. Our technology moves the world and we feel bound to this standard. It is the compass and culminating focus for all our thoughts and activities... now and for future.

Ferdinand Doppstadt



**Doppstadt**

WE CARE

**Werner Doppstadt** laid the foundations for the worldwide success of the Doppstadt Group, whose technology still moves the world and whose convincing quality and performance are based on tradition.



His passion, his unstoppable ambition and visions have shaped and continue to accompany the business to this very day.

## Once upon a time 50 Years ago...

...wasn't just the beginning of a fairytale, but the start of our eventful and successful history.

During the past 50 years, the company has experienced ups and downs, and things were not better in the past. But our performance and our machines have prevailed again and again. Therefore we look back on 50 years of company history with pride.

Even now, our staff performs at a high level day after day, and we thank them for that! Due to their commitment the firm keeps on moving in a positive direction.



## ***Carreer Start from the Doppstadt Kitchen***

*A job interview was likely to have taken place in the relaxed setting of the company kitchen and it showed the candidate the significance the company owners attached to an informal and friendly atmosphere.*

*"We talked about the whole world and its brother sitting there together having a cup of coffee" says Klaus Köhler remembering his first contact with the Doppstadt company. "I had just started a riding instructors' course, the final exam was coming up but it was no problem to start my new job in the Doppstadt company by taking a three week holiday"*

*Doppstadt employee  
Klaus Köhler  
Period of employment:  
25 years*



### ***Headhunter Hedwig Doppstadt and the Trade Show Visitor***

*A visit to the Doppstadt stand is not only informative and exciting, but it can even hold a surprise in store. Jörg Leyhausen for example was immediately hired by Hedwig Doppstadt. "By the way you are lurking around our machines I can see that you are not interested in buying" This was the opening gambit delivered by Mrs Doppstadt as an astonishing conversation developed. "But I can see your expertise and sincere interest in technology. Would you be interested in collaborating with us?" the company owner continued. No sooner said than done and the very same week Mr Leyhausen joined Doppstadt.*

*Doppstadt employee  
Jörg Leyhausen  
Senior Manager  
Period of employment:  
25 years*





## 50 years of Doppstadt – Milestones up to the Nineties

### **New ideas for an agricultural business were the beginning of the company expansion.**

The idyllic hilly landscape named 'Bergisches Land', delimited by a triangle formed between the cities of Düsseldorf, Essen and Wuppertal, has had a deep influence on the history of the Doppstadt family business. At its founding location in Velbert, this former agricultural contractor developed into a trend-setting pioneer with expert knowledge of environmental technology courtesy of its many years of experience and a feeling for nature.

## 1965 //

The Werner Doppstadt  
Agricultural Contracting Company

In 1965, day to day business was still very traditional on his parents' farm in Homberg. But Werner Doppstadt had innovative ideas; he offered machines and services to local farmers and foresters, so that they could efficiently cultivate their fields and forests, and he founded an agricultural contracting company.



## 1969 //

The Kutel (Dairy Farm)

This place is rich in history. In 1969, on the premises of the former Overhammshof Manor the Kutel (deriving its name from an abbreviated version of cow-hotel in German) was set up. That milk production business in Hammer Street (Altenessen) became the largest in Europe and for the Doppstadts it meant a lot of work around the clock. Their work provided for the milking cows and during the day they made hay in the meadows at the waterworks on the river Ruhr and at night they cut corn fields.







# 1970 //

## Service Sector - Drinking Water Treatment and Environmental Technology

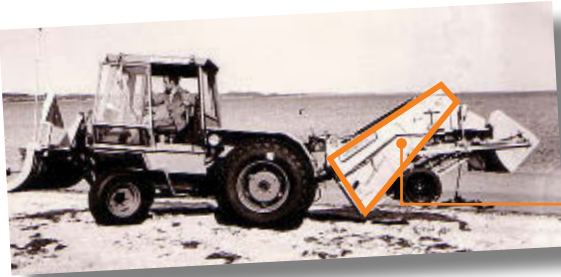
Doppstadt family on the move. They relocate their place of residence and work to the Vossnacker yard in Velbert.

During the cultivation of the Gelsenwasser AG meadows, Werner Doppstadt was able to observe a filter basin cleaning process. The workers had a hard time using different methods to clean the sand filter insert. When he asked what they were doing they explained the facts to him - and along the lines of what became known as a Werner Doppstadt motto - I have an idea! - a challenging but exciting order was placed by the water supply company located on the Ruhr river. This order alone stimulated significant growth of the family business; Doppstadt developed a complete method of cleaning filter basins using the Doppstadt PUMA (Putzmaschine - meaning: cleaning machine) for the local drinking water supply. And to support the treatment of gravel beds, this bombastic idea was used directly afterwards for the construction of another machine - the Doppstadt Kiesbomber (gravel bomber).

### ***Big, Bigger, Enormous...***

*The Kiesbomber prototype was assembled in the barn on the yard. The machine was too big to be taken out through the barn door and without further ado the wall was broken away to enlarge the opening.*





*The distinctive trapezoidal shape of the Doppstadt logo, which has remained unchanged to this very day, is stylized in the shape of the attachment for the PUMA.*

The Doppstadt beach cleaner, another accessory driven by a tractor unit, evolves into an export hit and is deployed onto beaches in France, along the whole mediterranean coast and also in Israel.

The second generation of the Doppstadt PUMA is self-propelled and constructed on the basis of a field cropper. Doppstadt's FBRM 2400 (Filterbeckenreinigungsmaschine – filter basin cleaning machine) and these machines are still in operation today.



### ***The Horrified Supplier.***

*To realise Werner Doppstadt's idea for a self-propelled cleaning machine, the company bought a brand new field cropper and the supplier proudly presented the machine when it was delivered to the Doppstadt yard. But as soon as it was driven from the low loader, Werner Doppstadt - true to the motto: Anything is Possible - took his flame cutting torch and promptly divided the brand new cropper into two pieces. When the supplier looked on in a horrified manner, Werner Doppstadt merely commented "It's just a piece of iron".*





## 1977 – 1986 //

### Metamorphosis from Service Provider to Machine Manufacturer

At the heart of the “Niederbergisches Land” district in Velbert, the family then bought a hillside plot at Steinbrink 13. The ground was prepared for the construction of a manufacturing hall using internal labour and the current parent plant was built; finally being occupied in 1980. Doppstadt sold municipal service machines and became a service centre for Unimog, as well as other manufacturers such as Same and Epoke. The immense knowledge gained about from working with the Unimog was the basis for becoming a Unimog Service Centre, which was particularly used by the Federal Armed Forces.

The accumulated experience results in extensions to the product range. The company evolves into an environmental technology specialist and Werner Doppstadt Umwelttechnik GmbH & Co. KG is formed. At the same time, the service sector in compost production is extended. Management of the daily business remains within the family: Werner Doppstadt being responsible for the design, organization and strategy, his wife Hedwig takes on the roles of sales, customer support and personnel management, and Werner Doppstadt's brother (Josef) fronts the construction and production of the machines, while Ferdinand Doppstadt carries out machine demonstrations and delivers training on the use of equipment.

Trommel screens (SM Series), high-speed shredders (AK Series) for composting, and verge mowers for municipal services were the initial core products for serial production in Velbert. In addition, special equipment such as grabs for wheeled-loader buckets and wheeled-loader containers for trucks were designed and patented.

## 1990 //

### Crossing Continental Borders

The market presents increasing opportunities for Doppstadt, who have long been operating on a Europe-wide basis. In order to meet the requirements for worldwide sales of Doppstadt products DVG is formed as a sales company.



1992 //

## Acquisition of the Förderanlagen Calbe GmbH plant (conveyor systems)

Doppstadt needed more space and new production facilities became available due to the acquisition of the Förderanlagen Calbe GmbH (conveyor systems) at Calbe on the Saale (river) in Saxony-Anhalt. The acquisition of this new company also expanded the technical know-how into the fields of conveyor technology and gravel works equipment. The Calbe location offered the potential of optimum expandability, and it was also equipped with the latest manufacturing and mounting equipment and ISO 9001 certified.

The Calbe production plant name was changed to Doppstadt Calbe GmbH in 1995. The Doppstadt family pushed on with the development of new machine series full of verve. With the expert knowledge of the Calbe team they created slow-speed shredders, windsifters, mixers and windrow turners readying them for series-production.



1993 //

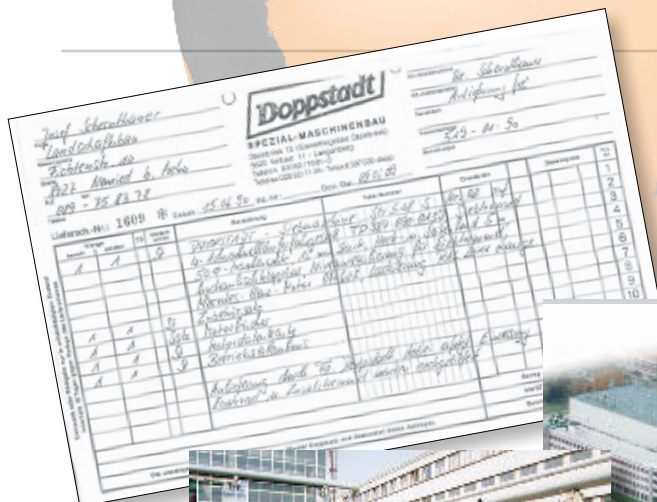
## Service Sector USG Umweltservice GmbH & Co. KG (environmental services)



The Doppstadt companies evolved even more into series machine production, but so as not to neglect the service sector, that was at the heart of the early days and which included the filter basin cleaning contracts for water supply companies in particular, Ferdinand Doppstadt decided to found Umweltservice GmbH (USG) in Velbert and took over the day to day management. There Ferdinand pushed on with the ongoing development of the cleaning machine technology, which is now in worldwide use. Today, the latest generation of PUMA machines work in significant applications such as in the lagoon at Venice and they are used for soil treatment in Fukushima.







## 1997

### Start of the Tractor Unit Construction and Formation of Doppstadt Austria GmbH

In the Velbert production facilities, an experienced production team started producing tractor units such as the Doppstadt Trac DT 32. Sales of the tractor units were taken on by a rather well known trading partner - the Austrian CASE STEYR company. They two parties concluded an exclusive and worldwide applicable licensing agreement.

By founding Doppstadt Austria GmbH, the Doppstadt family also established a support partner for Doppstadt spare part supply and machine servicing in Austria.



## 1999

### Doppstadt GmbH in Schönebeck

The business grows again, with the intention of extending the product range, too. The Doppstadt family decided to acquire further production facilities in order to ensure timely production in the long term. In May 1998, they took over Land-Technik Schönebeck GmbH, a company with a long tradition in the field of tractor and agricultural machine construction, and thereby formed Doppstadt GmbH. The close proximity of the two production plants at Calbe and Schönebeck offered the dual advantage of flexible production and capacity control.

The Trac 160, a new version of the MB-Trac, was now being successfully produced in Schönebeck. Additionally, the self-propelled field croppers and other attachments, as well as components and component groups for various vehicles, tractors, agricultural machines and equipment for other well-known OEMs were being manufactured there.

A number of matters that had been stated by the Treuhand Holding company during the takeover of LandTechnik GmbH, turn out to be inapplicable and/or unrealizable in the requested way. Moreover, the process was also a secondary privatization requiring a particular approval by the European Union in Brussels for normal company operations. Such approval is only granted after a period of five years when all the reserves of the company are exhausted. Faced with this situation, the family reluctantly decided to give up on this location after the hopeful start in 2003.



## 50 Years of Doppstadt – Milestones after the Turn of the Millennium

### Doppstadt - a Modern Enterprise with Tradition

The Doppstadt Group generally gives the impression of being a group of modern companies grown over years and acting under the same roof. To this day, Doppstadt develops, produces and sells both mobile and static machinery, technological solutions and plants for the mechanical treatment of various materials, for public works and conveyor systems.

## 2002

### Consolidation of Sales Activities

Due to the continuous expansion of the business and the extension planned for the product range, the Doppstadt family decided to merge the sales department of DVG with Doppstadt Calbe GmbH, such that the sales activities were centralized at Calbe. The pooling of resources generated considerable synergetic effects and it also optimized the sales results – to the advantage of both companies.



## 2005

### Restructuring of Doppstadt Austria GmbH

In order to meet changing market requirements in the tractor construction field, the Doppstadt family transformed the location in Austria and an expert tractor competence centre for engineering, designing, machine building and trialling was established under the direction of Werner Doppstadt. Werner developed the GRIZZLY DT 38 and DT 52 model, based on the Doppstadt Trac GRIZZLY DT 32 which was previously manufactured in the Velbert factory. Both vehicles were new product developments and particularly suited for winter service applications at airports and forestry such as in the Czech Republic forests.



## 2011 – 2015

### Generational Change in Phases

## 2007

### Formation of Doppstadt Systemtechnik GmbH

Conditions in the market for static machines began to change and required a flexible reorientation of the company in this business segment. The formation of Doppstadt Systemtechnik GmbH strengthened the static machinery business which had been operated by Doppstadt Calbe GmbH up to then – not just in terms of sales, but also with a new team.



The Doppstadt Group realigns itself and a generational change takes place within the family.

50 years ago, the first generation of the family established the Doppstadt environmental technology business and have developed and managed it successfully through till this time. The founders - Werner, Hedwig and Josef Doppstadt – then commenced the process of passing on the business management to the next generation. Ferdinand Doppstadt initially assumed joint-leadership together with Josef Doppstadt, but on June 1<sup>st</sup> 2013 the family passed over the long-established company entirely to their successor. Josef Doppstadt, who had held all the managerial positions till then, remains at the Doppstadt Group's disposal for technical questions and decisions and he will continue to co-operate with the machine construction team. Werner and Hedwig have retired from the day-to day business but provide consultancy support in the background as and when required.

These days, Ferdinand Doppstadt brings a new generation of business ideas and infuses them with the long-established family history, as well as being active in the day to day strategic and operational business.



**Ferdinand Doppstadt**, left  
**Josef Doppstadt**, right

# 2011

Werner Doppstadt Umwelttechnik  
GmbH & Co. KG  
Wülfrath Subsidiary



“We are bursting at the seams...” is what the staff in all the areas of production in Velbert says. Another suitable location was required, looked for and found and the Werner Doppstadt Umwelttechnik (Wülfrath) subsidiary was created on the former Remondis premises at Fortunastraße 1. After some rebuilding and renovation, selected parts of the Doppstadt operations and staff move to the completely refurbished work space.

A first practical test for the new Wülfrath facilities is not a long time coming either. In 2012, a meeting of all the Doppstadt dealer and sales partners from all over the world took place for the first time. The international Doppstadt Dealer Meeting was held in the large 17000m<sup>2</sup> warehouse, which was unused at the time, but festively decorated with an array of machinery and conference essentials.

After almost one year on site, the machine service staff at Wülfrath have settled into the more than 9000m<sup>2</sup> of workshop space with adjoining offices and are then joined by the Spare Part Sales team as well as the Sales and Service team for Germany for mobile and static machine products.





2015 //

## Formation of the Doppstadt Spares GmbH

In order to consolidate the sales, purchase and supply of spare parts the concept of forming a centralised service centre is adopted. Under the title of Doppstadt Spares GmbH a team of experienced Doppstadt employees will soon be responsible for the organization of these worldwide services available from Wülfrath.



// And the future is already being planned...

## Project Doppstadt Water Separation Systems GmbH

The establishment of the next member of the Doppstadt Group is already under way. Doppstadt Water Separation Systems GmbH will service the market sector for washing systems including the recycling and treatment of washing water itself. There is already an experienced team of specialized process engineers for the existing Doppstadt machinery, who are now also developing additional systems by modifying tried and tested Doppstadt technology into machines such as the Waschbär or RW 508 beet washer. These machines treat materials using water as part of the process, and the option to purify the process water, by means of filter systems for the process water, is integrated within these machines.

\*Waschbär means Raccoon which gets its name from an old North American Indian phrase meaning: the one who washes its face with its hands



and there is no end in sight...



## Der Doppstadt Baum

Zuerst war's ein Pflänzlein zart und klein,  
wurd' gepflegt und gehegt, um stark zu sein.  
Es hat's gedankt und trotzte dem Wind,  
wurde robust und verzweigte geschwind.

Drei Triebe, gleich zwei Männern und einer Frau,  
reiften heran und verhielten sich schlau.  
Den Duft der Welt sie dann versprühte,  
die Hedwig-Werner-Josef-Blüte.

Glaube, Beständigkeit und Fleiß  
waren Nahrung und der Preis.  
Vom Strauch zum Baum fand die Entwicklung statt  
Und es wurden viele von seinen Früchten satt.

Ein neuer Zweig ist jetzt am Start  
Und zeigt sich würdig seiner Art.  
Der Ferdi-Trieb schafft Platz und Raum,  
damit er weiter wächst ... der Doppstadt Baum.



### The Doppstadt Tree\*

\*A poem written in German – the English translation is for understanding only as it is not possible to translate the rhyme or gait exactly

First it was a small and tender plant,  
it was fostered and nourished to get strong.  
Thanks to this it braved the wind,  
became robust and branched out quickly.

Three sprouts, two men and a woman,  
ripened and acted cleverly.  
Then the Hedwig-Werner-Josef flower  
exuded the scents of the big wide world.

Faith, firmness and diligence  
were the nutrient and the price.  
The plant turned into a tree  
its fruits satiated many people.

A new branch is ready to start now  
and it is worthy of its kind.  
The Ferdi sprout makes room and space  
to let it grow - the Doppstadt tree.

Author: Doppstadt staff member

## Interview with Hedwig and Werner Doppstadt on - *The Occasion of the 50<sup>th</sup> Anniversary*

### Not all things were better in the past.

Werner and Hedwig Doppstadt, and Werner's brother Johann Doppstadt (Hedwig's brother-in-law, who is known to others as Josef) ran the Doppstadt family business for 50 years. It was only in 2010 that the founders retired from day to day working and handed over the responsibility to their son Ferdinand Doppstadt, who had already been involved in the management for many years.



***What final conclusion would you draw after 50 years as managing directors?***

**Hedwig Doppstadt:** A very positive one. It was a pleasure to work for the company. I think together we got a lot of positive things started and, of course looking back on nearly 50 years, things have changed. On the other hand, we had to get many more obstacles out of the way than we could have ever imagined before. For example, digitalization which has found its way into every business area had to be taken onboard. In our era, we knew the world of IBM's ball head typewriter and the telex machine... and both worked well.

**Werner Doppstadt:** Managing your own family business is fascinating and challenging and it gives you fulfilment. Holidays were an alien concept to us. We spent every minute of our time with business matters. Over and over again we had new visions in mind that we wanted to put into practice.

***What do you think of as your personal peaks during this time?***

**Hedwig Doppstadt:** For me – no doubt about it – the birth of my son. In terms of the company, the sale of the first Doppstadt machine was a very important and exciting day. I talked to a prospective customer on the phone and he had heard about our products and wanted some information. I explained everything to him and answered his questions, but the result of my efforts was amazing. I really could not believe it; the customer ordered a machine on the phone and said "I will send you the cheque. It will be on your desk tomorrow." After all, the price amounted to around 200,000 Deutsche Marks (approx. €100,000 today). Usually, such an amount was not paid just like that by cheque without some kind of personal contact. In the evening I told my husband about the call and we both thought that someone had played a trick on us. But guess what, the next day the aforementioned cheque really did arrive in the post.

**Werner Doppstadt:** For me it was always a peak moment when a newly designed machine ran without problems and the required material could be produced. For the extensive testing

phase of our products we founded the GKR Gesellschaft für Kompostierung und Recycling mbH (a composting and recycling company) in Velbert. Our very own testing centre was just around the corner and there we accumulated a lot of experience. The outcome of this was, among other things, our Kompostbrief (a composting newsletter), which received a lot of attention, and was adopted as a compendium of process engineering in the field of composting. It was basically intended to be advertising material for our products, but the contents evolved into expert information in the field. It was translated into several languages and even served as reference work for doctoral theses.

***What do you think of as your most difficult decision?***

**Werner Doppstadt:** It was definitely the change from being a service company to becoming a machine manufacturer... a big and risky step that we first of all had to manage financially. But we were very lucky with our planning. Our good contacts, which above all my wife made and maintained, helped us to set up the business. You know, for such a project you really need people who believe in you and your ideas, people who support you.

**Hedwig Doppstadt (laughing):** Yes, as well as the purchase of the building site in Steinbrink 13 and the huge earth movements which were necessary to start the construction of the first Doppstadt factory. It did not only take a lot of money, but rather a lot of effort. A lot of lifeblood was invested in this location.

The purchase of Förderanlagen Calbe was also a highly sobering decision. We did not only take over the site and the buildings, but also the staff. In one short sharp stroke of the pen we were a rather big company and overnight we became responsible for many staff members. This is an enormous responsibility and a challenge too. We took these on with pleasure, because in Calbe we met a fantastic staff, with whom we very quickly co-operated with great confidence.

What I enjoyed particularly, was the co-operation with junior staff members. It was always important to me to support and encourage young people and all of my trainees passed their exams.

***How would you characterize the co-operation with your brother/brother-in-law in a few words?***

**Hedwig Doppstadt:** Full of confidence, very honest and open. Actually the three of us formed the company. Werner had the visions and Josef was instrumental in realizing them.

**Werner Doppstadt:** A constant and close exchange on all the important issues.

***Which of you has the final say in the event of a difficult decision?***

**Werner Doppstadt:** To date we have always reached a consensus. When it comes to complicated issues however, the discussion may take a little longer.

**Hedwig Doppstadt:** I agree with my husband. We take all the important decisions together. Beforehand, we discuss extensively. It can become quite an emotional discussion because both of us are spirited and powerful in our points of view. By the way, I think this is necessary to manage a company. Besides, we always searched for the solutions which were most reasonable for the business in the long term. Fortunately they coincided with our own interests as the owners.

***Which character traits do you envy in one another?***

**Werner Doppstadt:** The perfect knowledge of important details and figures... her interpersonal skills.

**Hedwig Doppstadt:** Definitely his unshakeable optimism – even in difficult situations – his inventive talent and the straightforward target tracking!

## **Werner Doppstadt** Projects

Anything is possible – Supply of onsite services to vegetate the desert in Saudi-Arabia





Optimizing the hydraulic control of an MB tractor -  
Werner Doppstadt in co-operation with Mercedes





## Doppstadt Machines

1965 – 2015



**Doppstadt Tar Loader**  
driven by a Unimog



**Doppstadt**  
Traffic sign cleaning machine



**Doppstadt Lime Spreader**



**Doppstadt RVK 60**  
Composter attachment



**Doppstadts amongst themselves**  
From left to right - Josef, Ferdinand, Werner Doppstadt



**Doppstadt  
Beach Fork**

## Doppstadt Machines 1965 – 2015



**Doppstadt Beach Cleaner**  
driven by a Unimog







### **Doppstadt Kiesbomber**

For the treatment of the gravel beds in the filtration base at waterworks



The machine works on the same principle as a potato harvester and is the basis of this gravel cleaning machine.



## Doppstadt Machines 1965 – 2015

### The PUMA cleaner



**Doppstadt cleaner**  
for filter basin cleaning, first self-propelled machine



**Doppstadt FBRM 2800 (filter basin cleaner)**  
Converted from the basis of a field cropper machine



**Doppstadt FBRM 3000-1**



**Doppstadt  
FBRM 3000-2**  
The first machine in  
Doppstadt colours



**Doppstadt Machines**

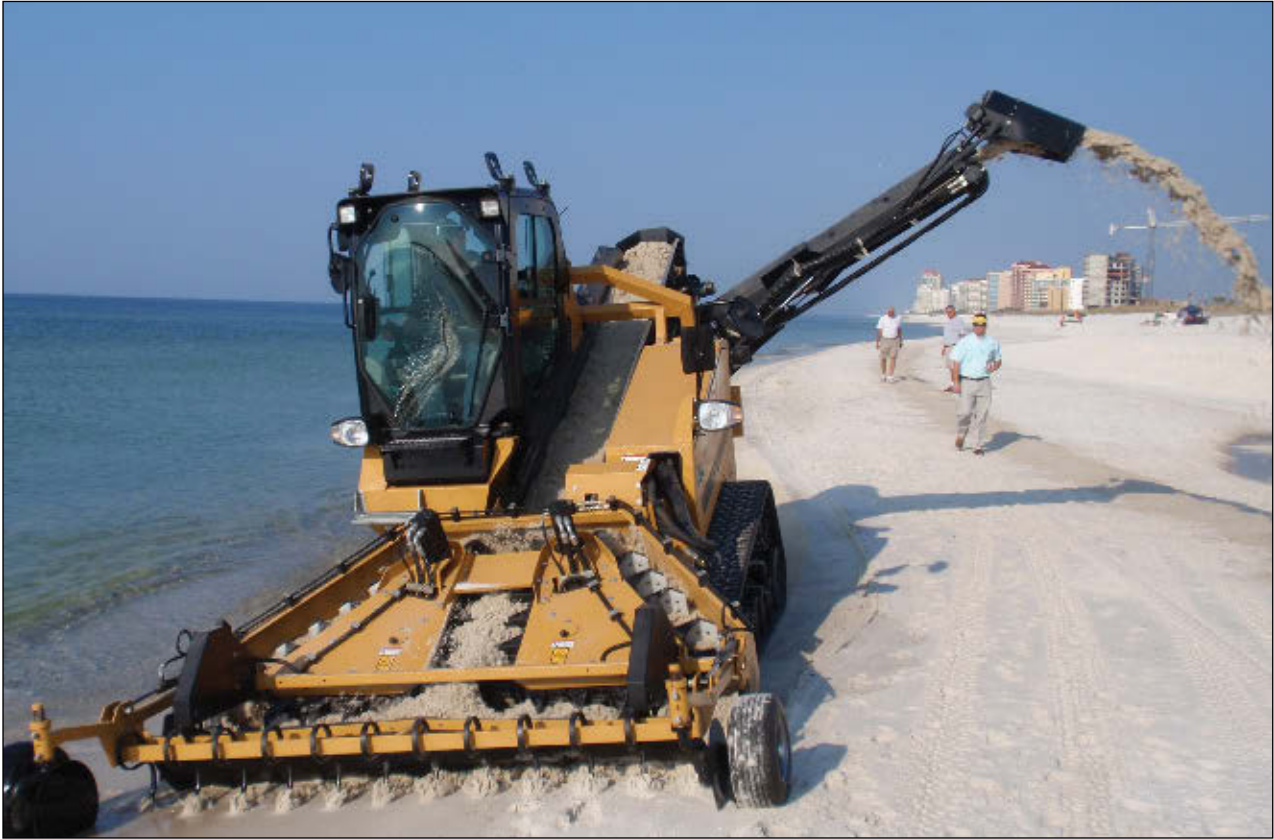
1965 – 2015 • The cleaning machine PUMA


**Doppstadt PUMA 3000**

 an enhanced version  
 is named PUMA (*Putzmaschine* – cleaning machine)

**Doppstadt PUMA 3500**  
 on a low loader





**Doppstadt PUMA 2400**  
beach cleaning in Florida





**Doppstadt Machines**

1965 – 2015 • The cleaning machine PUMA

**Doppstadt Machines**

A cool cat in the Land of the Rising Sun –  
Puma 2400 in Fukushima



**Doppstadt PUMA 2400**  
Soil treatment in Japan



Even two years after the nuclear disaster in Fukushima the clean-up was still going on. For the disposal of the contaminated soil on the fields around the disaster zone, technology developed by USG (Umweltservice GmbH), part of the Doppstadt Group, is being used.

The PUMA 2400, derived from the special machine construction, is primarily a filter basin cleaning machine which has been designed for application in water filter basins. But in Japan, the contaminated soils are removed by means of this machine, because its specially designed working principle only removes as much of the surface soil as is necessary. "We had already used this machine after the oil spill disaster in Florida" said Ferdinand Doppstadt (Managing Director at USG). Upon request from Japan, the machine was packaged into containers and shipped from America.

Scientifically supervised trials required that some modifications of the machine for the application in Japan were necessary, for instance it was made lighter, more compact and more manoeuvrable. The intake table mounted at the machine front was made adjustable in height thus permitting precise control of the quantity of material being taken from the surface.

This PUMA is a special-purpose machine and is exclusively custom-built. In the meantime, another three of these 'cool cats' have been delivered to Japan.



**Doppstadt PUMA 2400 eco**  
Model 2015



Clean-Up operations outside Venice – Cleaning of Contaminated Lagoon Sludge by means of a Mobile Treatment Unit

For many decades, when protection of the environment was still unknown, contaminated sludge and slurry from the surrounding industrial plants was simply discharged into the Venetian Lagoon and sediments, which included contaminants, just accumulated there. In order to put an end to this situation, the authorities decided to bring about a fundamental solution and to cope with the cleaning required, it was necessary to find a special solution... one which was available by using the mobile treatment unit from USG (Umweltservice GmbH & Co. KG). Operation of this unit started in 2008 and by autumn the job was finished and the lagoon was clean again. A total of 80,000 cubic metres of contaminated sediment was cleaned.



## Doppstadt Machines

1965 – 2015



**Doppstadt verge mower**  
 DRM Mähfix





## Doppstadt Machines

1965 – 2015

### High-speed grinders



**Doppstadt Grinder**  
LK 320, truck-mounted



**Doppstadt Grinder**  
LK 330 with tractor truck



**Doppstadt Grinder**  
AK 170 - Build Serial No. 1 (left) and  
the latest model below



**Doppstadt Grinder**  
AK 250

**Doppstadt Machines**

1965 – 2015 • High-speed grinders


**Doppstadt Grinder**

AK 300 #6 after many years in operation


**Doppstadt Grinder**

AK 330







**Doppstadt Grinder**  
AK 330 S



**Doppstadt Grinder**  
AK 420



**Doppstadt Grinder**  
AK 450



**Doppstadt Machines**

1965 – 2015 • High-speed grinders


**Doppstadt Grinder**

AK 450

right, with rear conveyor discharge


**Doppstadt Grinder**

AK 430

 gets a new name and a new model design  
and becomes

**Doppstadt Grinder**

AK 435







**Doppstadt Grinder**  
AK 435 E  
Static machine  
with AC engine



**Doppstadt Grinder**  
AK 510  
2015 model version



**Doppstadt Machines**

1965 – 2015 • High-speed grinders

**Doppstadt Grinder**

AK 530

In 2007 this machine was awarded the Saxon Design Prize


**Doppstadt Grinder**

AK 535

The AK 530 gets a facelift

**Doppstadt Grinder**

AK 550







**Doppstadt Grinder**  
AK 600 - the flagship



**Doppstadt Grinder**  
AK 630



**Doppstadt Grinder**  
AK 635 track-mounted  
2015 model version

## Doppstadt Machines 1965 - 2015

### Screeners



**Doppstadt Screener**  
Build No. 1



### Doppstadt Screener Sandwashing

Build No. 1 is still in operation in Oregon, USA







**Doppstadt Screener**  
SM 5000  
with 5m trommel



**Doppstadt Screener**  
SM 314



**Doppstadt Screener**  
SM 314 last model of this type





**Doppstadt Screener**  
SM 318 mobile

SM 318 F static



**Doppstadt Screener**  
SM 518



**Doppstadt Screener**  
SM 518  
first static version



**Doppstadt Screener**  
SM 518 plus  
Model 2015



**Doppstadt Screener**  
SM 718 SA



**Doppstadt Screener**  
SM 620

**Doppstadt Screener**  
SM 620 Track





**Doppstadt Machines**  
 1965 – 2015 • Screeners



**Doppstadt Screener**  
 SM 818



**Doppstadt Screener**  
 SM 1218



**Doppstadt Screener**  
 SM 1025, a static version





**Doppstadt Screener**  
SM 1200 TRIFLEX star screen

**Doppstadt Screener**  
SM 1200 SA TRIFLEX, heavy version - model 2015



## Doppstadt Machines

1965 – 2015

### Slow-Speed Shredders



**Doppstadt Shredder**

DL 120 PIKO (Doppstadt Slow-Speed Shredder)



**Doppstadt Shredder**  
DL 150 TERA





**Doppstadt Shredder**  
DHB 160 (Doppstadt wood crusher), 2-shaft shredder



**Doppstadt Shredder**  
DHB 200



**Doppstadt Machines**

1965 – 2015 • Slow-Speed Shredders

**Doppstadt Shredder**

 The forerunner for  
 Doppstadt Mammut,  
 an idea turns into a machin

**Doppstadt Shredder**

DWZ 30 80 Single-shaft shredder


**Doppstadt Shredder**

 DW 3080 MAMMUT  
 Generation 1




**Doppstadt Shredder**  
DW 3080 MAMMUT  
Generation 2



**Doppstadt Shredder**  
DW 3080 K3 MAMMUT  
2015 Model





**Doppstadt Machines**

1965 – 2015 • Slow-Speed Shredders



**Doppstadt Shredder**  
DW 2560 BISON  
and on the right,  
with complete machine  
combination

**Doppstadt Shredder**DW 3060 BÜFFEL  
Generation 1





**Doppstadt Shredder**  
DW 3060 BÜFFEL, Type C  
Generation 2



**Doppstadt Shredder**  
DW 3060 BÜFFEL, Type D  
2015 Model

#### **Doppstadt Shredder** static versions

DW 2060 E



DW 3060 E



DW 206 CERON



DW 2560 E1



DW 3080 E2



DW 306 CERON





## The Staff

# Loyalty is the cement that has bonded the business.

Doppstadt staff are the basis of the company's success and its directors were always willing to listen to their concerns. The staff have appreciated this fact and expressed their gratitude through faith and long lasting co-operation. Read their stories...

Frank HORN

### **„Me and my drum we are one “**

**Frank Horn (43) - mechanic, at Doppstadt since 1998**

“I am a mechanic. I work in the belt drum department. Belt drums are really cool things.

Before Doppstadt, I had worked in a small family enterprise. We were six mechanics in all and we built steel construction halls. Sometimes I was away on a construction job for three weeks. One day I said to myself “You can't do this into old age - being away from home so often and climbing on the scaffolds. You have to find employment where you can stay forever and ever”. This is what I found at Doppstadt.

At first I was not aware of the machine dimensions at all. Anyway, I knew practically nothing about what was manufactured here. So I asked the staff manager during the job interview “What is manufactured here?” He answered “Take your car, remove the engine and detach the tyres, throw the whole car into the machine and fine flakes fall out at the bottom. That's what we manufacture here!” Then he gave me a brochure “Here... you can browse a little in this brochure!” and that was it. After that, I had the job.

The best thing is the co-operation with my colleagues. When I started working here, two of them played a trick on me. I had never seen a Doppstadt roller before. Simple rollers yes, but not such an enormous thing with safety chucks that opened and closed hydraulically. If you want to take something out, the safety chuck must be opened hydraulically. This is normally carried out automatically, but I was new in the hall. Two of my colleagues stood at the safety chuck, one on the left, one on the right and shouted “Frank! Frank! Come here! You must lend a hand!” I dropped everything, ran there and nearly ruptured myself when I tried to lift it up... then they took their hands off and laughed out loud. I wanted to lift up the bearing but it weighs more than a tonne. It really is a giant chunk of steel!

But I enjoy working here, because of the colleagues and because of the work. When it comes to my job I can really say I struck gold. I've done the job for 25 years now and have never wanted to do anything else, no school, no studies. Neither do I want to go anywhere else. I just want to build good belt drums. The biggest drum I ever built had a 2.5m diameter and then you can stand beside it and say "This is mine!"

Karin TANK

### **Three meters high shredder in the plane**

**Karin Tank (58) - team leader in the technical purchase department, working at the company for 42 years**

"We did have reservations when the Doppstadts introduced themselves as the new owners of our company because we didn't know what to expect, and it was not so easy to break away from producing the products we had produced before the German Reunification. After all, we had felt good in our former company and identified ourselves with the work we did.

A lot of things were new and I had never dealt with recycling or waste – or at least when it came to the machines used for processing it. Neither did we know any private companies of this size. It was also unusual that the owners lent a hand. Johann Doppstadt for example, was always getting involved at the grass-roots level; at first in a boiler suit... a boss on the front line and a creative force. When I first moved to his department it was not so easy for me to leave the conveyor technology which had been my field of activity since my apprenticeship. But these machines have awakened my interest and I can say that I have learned a lot and always enjoyed my work.

Doppstadt's number one priority is to support the customer promptly. Once we were running out of time for the delivery of an AK 230. This is a shredder, which is nearly ten meters long and more than three meters high and it had to be delivered to a Japanese customer. When the agreed date came near, Mrs Doppstadt decided on the spot to transport the machine to Japan by plane... to show the customer that Doppstadt always delivers on time.

When you are on the road and see a Doppstadt machine underway somewhere, it really makes you proud. Recently one of our machines was even shown to be involved in some kind of a crime! I don't feel like working anywhere else.



Michael KOBER

### **„Whenever the company needs me, I'll be there “**

**Michael Kober (51), working with Doppstadt for 19 years, team leader of the cost accounting department**

“I am co-responsible for prices. This is of course a very sensitive field - if they are too expensive our machines are not competitive; but if they are too cheap we cannot ensure our quality. In order to calculate realistic prices, I have to know the whole business; all the products, all the services, and before the construction itself starts. So, if we want to launch a new machine in the market I estimate where the costs will range, therefore, my experience is helpful. I compare the new machine to an old one, take its costs as a basis... and the pieces then fall into place. Finally, I talk to the sales department and ask if the price I calculated is competitive and if we can justify the price to our customers because our machine can now do something which no other could.

This is a very responsible job. You have to keep alternatives in mind and the whole company in view. It is useless investing millions in the construction of a prototype which we cannot sell in the end because it is too expensive. If that were the case, the company would risk hitting the skids.

I am very proud of our business. Doppstadt is an experienced family concern into which I have grown step by step. I saw how it was established and how it grew, but now I feel like a part of this success story. The greatest experience I had, that I still remember, was when I started working here. I was just a whippersnapper and the managing director personally supervised me. He wanted to know if I could calculate well, so he asked me to calculate the price of a machine which he already knew the price of. A lot of things in my department are based on matters of trust. For the managing director however, the point was he wanted to know if he could trust me or not? He tested me two or three more times, but then he trusted me implicitly. I could turn to him with any questions and any ideas. Feeling this confidence was an enormous feeling of appreciation”

Ralf WUNDERLING

### **„From our office we support the whole world “**

**Ralf Wunderling (42) - team leader of the international after-sales service department, working with Doppstadt for 15 years**

“12 of our 16 staff members are permanently working in the field. The other four work in the office, where the whole world calls to ask for our services. We then set off and install or repair the machines on site. In my younger days I would never have imagined doing such a job myself, as I had always wanted to go on construction jobs – and would never have expected to travel as far as Japan and Australia. What is really special about my job is that I get to know places where you would never spend your holidays. When I first arrive at a customer's site I am astonished, then I look to see what the place feels like. That's the way I feel in every country – and every time it is a very particular experience. I look forward to many years in the field for Doppstadt.”

Ralf-Peter LÜBCKE

### **“In Europe we arrive at a machine within two days”**

**Ralf-Peter Lübcke (54) assistant team leader of the international after-sales service department, working with Doppstadt for 20 years**

“Most of the time I am on the road, anywhere around the world. I have already travelled nearly all of the continents, including the Arctic, and have even been in the field on Spitsbergen. You’ll be asking yourself what we were doing there with our machines, as nothing grows there. However, 2000 people live on Spitsbergen and of course they generate waste, which must be disposed of. We co-operated with an international team from Norway, Finland and the Netherlands and the waste was sorted, shredded, pressed and then packaged in plastic film. After that it was transported to Norway by ship.

Every new operation is exciting... every site is different, and if a country needs us we will be there within two days (Europe). Then it’s about adjusting to the needs of the people. Of course you cannot arrive and say ‘Hey this is a German site and the work must be done in accordance with our standards’. But on the other hand, we must finish within the scheduled time, because the return flight is usually already booked. This is what makes my job interesting... I have a concrete target, it must be reached within a certain time frame and I am free to decide – and I get to know the whole world as well!”

Reimund HOFFMANN

### **“One day everybody just wanted to wear the Doppstadt logo”**

**Reimund Hoffmann (50), manufacturing master craftsman, at Doppstadt for 35 years**

“I have spent all my working life in this factory, but at the age of 16 - when I was a machining technician apprentice - I already knew that I wanted to get ahead! When the Doppstadt family took over the company I got my chance. I was asked if I wanted to change to the manufacturing department and to take my master craftsman’s diploma, which was a crucial step for me, but the managing director supported me.

Anyway, the German reunification was a very exciting time for all of us, the company was sold and the Doppstadts introduced themselves to the staff. They stood there in front of 200 employees in the factory and were almost more nervous than us!

The whole field of environmental technology and recycling was completely new for us. Of course we had dealt with our own waste before, but we thought that it was just compacted and then disposed of. We had to learn that it can be recycled and that different machines and technologies can be used to do this. The executive board and the colleagues from Velbert helped us a lot and the atmosphere was very open. This showed us very soon that the Doppstadt family had really committed itself to the Calbe location.



There was one day when everybody wanted to wear the Doppstadt logo. Before the change of name, our company had been called 'Förderanlagen Calbe GmbH' (Calbe Conveyor Systems Ltd) for a such a long time – a little too long time for some of the staff, who asked "When will be the day?" - the day that they could finally wear working clothing with the Doppstadt logo just like their colleagues in Velbert.

I feel rather attached to Doppstadt because the company gave me the chance for personal development and because the management is fair to the employees. I am proud of our products and services, which are useful today and future oriented... and I am convinced that Doppstadt will contribute to shaping the future. The company also provides an extensive range of products... it doesn't stand still and never contents itself with what has been achieved. It wants to get ahead just as I do."

Stefan STORCH

### **"I enjoy making customers happy"**

**Stefan Storch (35) - warehouse shift supervisor, working with Doppstadt since 1995**

"For me things have worked out well so far. I trained as an industrial mechanic, but then I entered into the warehousing area. I knew at once 'That's it! Warehouse, logistics, sales... making the customers out there happy, scheduling and organizing deliveries and all of that so punctually that the product can be finished in time.' I guess I'm just well versed at organizing.

I initially developed the spare part sales, but now I work as warehouse team leader. At the moment I'm planning our relocation into the new storage building. This is a real challenge because production must continue to go smoothly and we must manage the move without anyone noticing it.

When I look at the development of Doppstadt I think it is tremendous... and I have been part of it since the beginning. At that time the company was still in its infancy. We manufactured maybe fifteen machines per month, but nowadays it takes one day to bolt together such a machine, and therefore more than thirty per month! Or the evolution of our spare parts service! In the old days we only had fax and phone, while customers and distributors from all the European countries called and ordered their parts. This was a very personal way of keeping in touch, but today it is done by email and the internet.

I would like to take my industrial master craftsman's diploma, although even without such a title you can still become somebody here, where the only things that count are your skills and your performance. But getting such a title remains my personal wish. Another wish would be... may the company keep going strong for another fifty years."

Sven KOCH

### **“The greatest stroke of luck was being taken on”**

**Sven Koch (45) - rig mechanic, 29 years with Doppstadt**

“I was 16 years old when I started my apprenticeship in this factory and at that time we still produced conveyor systems. German Reunification meant that I could stay at the company and this was worth more to me than anything else. After the reunification, more companies than ever had to close down in the area, but we didn't. And to tell the truth, it is because of the Calbe location that Doppstadt was able to become such a big business. We were not such a bad plant before the Doppstadt acquisition and we were all impressed with the managing director who worked with us from the beginning of the new ownership. He did not feel he was above having a close look at a machine in his working clothes. Sometimes it happened that well-dressed visitors arrived in the factory and looked for the managing director “Where is Mr Doppstadt?” they would ask and we would point to the back and answer “Over there!” “Where?” they would continue and we'd say “Well there... the man in the boiler-suit on the wheeled-loader!”

For me this defines the Doppstadt company. I experienced the whole changeable history, the reunification, the upturn and the rise to an international enterprise. My job is a pleasure, but I guess the only thing that really counts is that I can feed my family. Wages are paid punctually at the end of the month and this has always been ensured.”

Andy EILING

### **“Doppstadt is a part of my life”**

**Andy Eiling (41) - industrial electronic technician, in-house services, working with the business for 25 years**

It is my task to maintain the production facilities and I make sure that the machines work continuously, so that our products can be manufactured as required. To achieve this I keep on the move through all the production halls - cutting hall 2, hall 5 and in the warehouse and because of this a lot of things come to my attention.

I have been working for Doppstadt for 25 years and as a result I know all areas and all production processes. 25 years are more than half of my life and therefore I am deeply rooted in the Doppstadt company. It is a part of my life and on many occasions the work is much more than just a job. The centre of my life is here in Calbe and at Doppstadt.



Bernd LICHTENFELD

### **“Doppstadt is like a family”**

**Bernd Lichtenfeld (54) - factory mechanic and maintenance engineer, working for the company since 1976**

“The Doppstadts introduced themselves and all that was uncertain before got back on to solid ground. They lent a hand from the beginning and in the event of any problems we sat down together in order to solve them.

The most exciting about my job is the variety. In the morning I never know what I am going to do, because I never know if I can simply follow my work schedule or if there will be anything that must be repaired immediately. And this is exactly what I enjoy... that I can always help my colleagues and that every problem is different. As a maintenance engineer I am a kind of fire brigade which makes sure that the others can work without disturbance and I am proud of it. Doppstadt is like a family.”

Detlef SOBCZAK

### **“I have no need to worry about the company”**

**Detlef Sobczak (54) - welding master craftsman, at Doppstadt since 1978**

“I am responsible for 30 employees - 30 different personalities which I have to reconcile with every day. Of course, we need to create a pleasant working atmosphere in our hall, so it is necessary to have an eye for people and approach anyone who seems to have any concerns. The most important thing is mutual confidence.

My personal aim is that in the evening I can leave with the feeling ‘I have achieved something today!’ I have had the chance to make enormous progress as the company has always invested in its development and the staff with training courses, efficiency pay and work clothing. I started here as a mechanic and now I am a master craftsman. In view of the things we manufacture, the investments and how people are dealt with, I have no need to worry about the company.

I remember when I saw a Mammut for the first time and how it shredded complete Trabant car bodies, railway sleepers, trees and stumps! Then I thought “Oh boy! And this is what we produce? Not bad at all!”

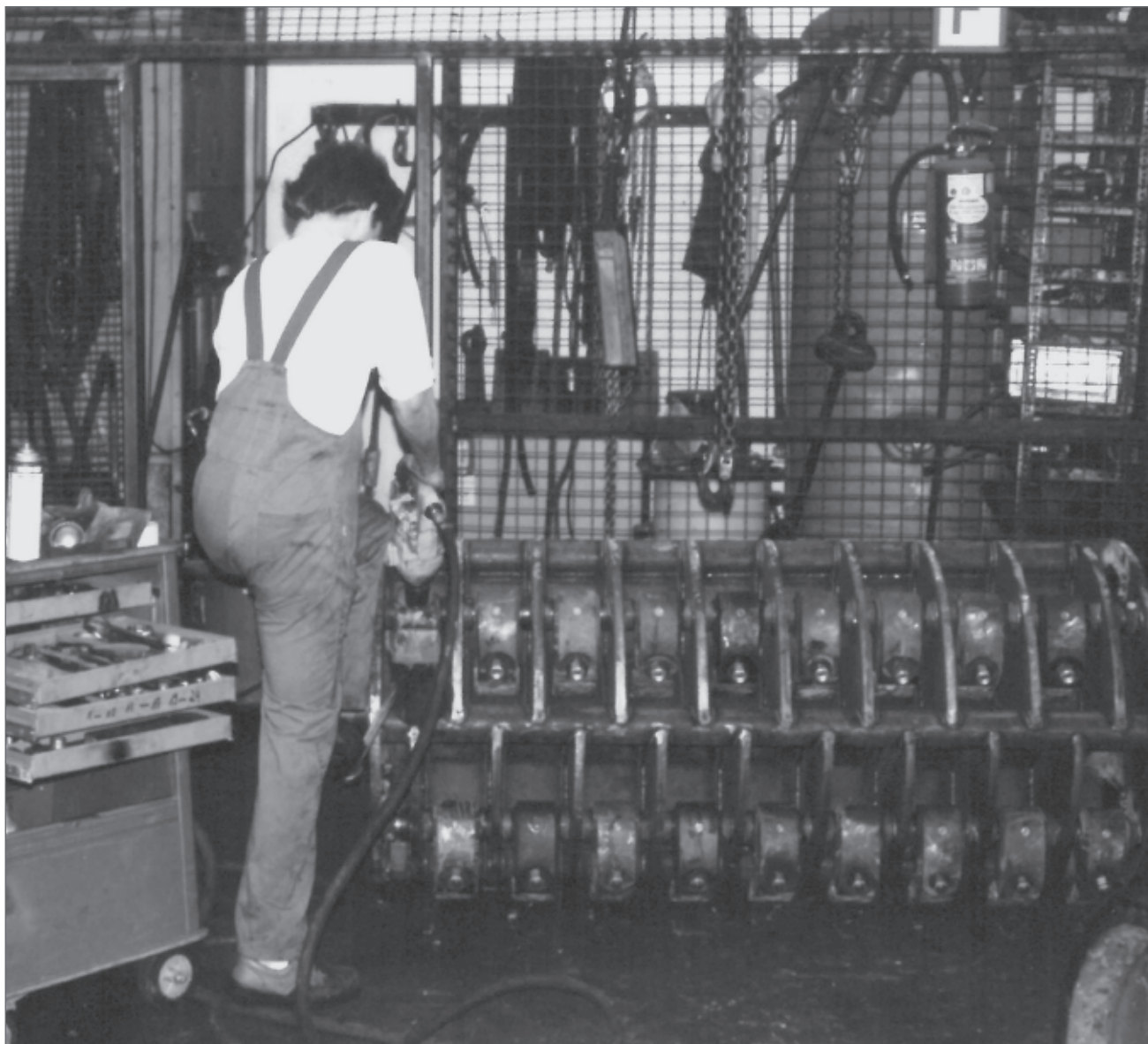
That amazement has lasted until this day, but the most exciting moments of my work are when we finish a machine and when it is my team that has contributed to such a Mammut. Then I stand in front of it and think ‘Wow... this is what we produce!’”

Klaus KUBETZKI

## **“I love screens!”**

**Klaus Kubetzki (53) - manufacturing mechanic, working at the company for 21 years**

“I am called the Screen Man, and this is exactly how I feel. I have been working for the company for 21 years now - I know all the machine types and I have worked on all of them at different times. But the Screener is my machine. I have been building it for 13 years now with my team of eleven - twelve mechanics, and all of them very good ones at that. If everything works out fine it takes three shifts to finish such a machine and then it is ready for trial operation. I really put my heart and soul into it. I enjoy working in the factory and I like to represent Doppstadt in the world outside. Even after all this time I could never say it was boring with my machine. And my job is safe... there will always be enough material to screen.”







Jürgen BEINHOFF

### **“A Doppstadt staff member with a foot in both East and West”**

**An emotional roller coaster with a positive outcome.**

After the Doppstadt family affiliated us into the main company in 1999, the employees at LandTechnik Schönebeck, hoped that our odyssey would finally come to an end. After the collapse of the GDR and the German Reunification had taken place, the company name and the CEOs (we actually had 15 different CEOs within 5 years) changed several times and we hoped we would sail into calmer waters.

The Doppstadt family approached us with their well-known cordiality and now optimistic activities began at the Schönebeck business. Maybe it was by accident that I took part in the striking of the LandTechnik colours at the factory entrance and in hoisting the Doppstadt flag - anyway it was an encouraging moment.

But as everybody knows, even the meek cannot be at peace if their ill neighbour will not let them rest, so it transpired that in 2003, Schönebeck was inevitably given up. What now? The solution was unexpected and surprising. Ferdinand Doppstadt asked me round and suggested that I go to Velbert in order to finish the overseas projects that we had begun together in Schönebeck. Then several other projects came along one by one and I stayed until the end of 2013.

For me this meant that on a Monday I had to drive 406km only to return on a Friday. Although I did it primarily for my family, those who have experienced such situations know well that family life is diminished in such cases.

It all started on June 1st 2003 and I was given a desk in the offices of Steinbrink 4, in Velbert and there I sat. To be honest, I didn't find the situation refreshing at first because my 20 years of experience with longer and shorter business trips, some that took me far away from home, did not really help me understand the new situation I was in. I had left a well-practised team, where everybody knew my skills and now I sat there like a picture of misery. But wherever I went I was met with a friendly reception, although I was looked upon as a strange foreigner. There were other staff members from the former East Germany and this encouraged me... 'it'll be okay' I told myself.

Over the course of the following weeks I enjoyed it more and more. It was above all Mrs. Doppstadt's cordiality and the good co-operation with Ferdinand Doppstadt that made my job in Velbert a kind of lucky strike.

I have to say I have learned a lot. My earlier contact with foreign languages has helped me because there are different terms for some kinds of food and sometimes when I was back in my apartment after shopping I was surprised about what I had bought. Another example is the denomination of time - Viertel nach Acht (quarter past eight) in Velbert means - Viertel Neun (quarter nine) in the East of Germany. (Please note: this latter time is meant in the sense that it is a quarter of an hour after eight o'clock towards the next full hour being 9 o'clock!!) But it was astonishing for me that I understood - Viertel nach Acht (quarter past eight) when nobody else wanted to understand - Viertel Neun (quarter nine)... and my offers of Time Training were not accepted! For me this meant 'If you want to get something from someone you will have to speak their language.' So I accepted the training resistance.

And I have also learned that we all have the same troubles and problems, whether we are in the East or in the West. It doesn't matter if you live east or west of Helmstedt, everybody is just searching for a little piece of happiness and it doesn't matter where it is found.

Now that I have gone into retirement I know that I have profited from my work during almost 10 years in Velbert. Thanks everyone for the friendly co-operation.

I have a 14 year part in the 50 years' history of Doppstadt and this makes me very happy. On this special occasion I wish all the staff, the company and in particular the Doppstadt family good luck and well-being.



## Working companions

# Nothing comes from nothing – and this also applies to good networking.

It is not only the establishment of contacts, but the maintaining of them that takes time and requires personal commitment. Fair business relationships are the basis for good co-operation. Some of Doppstadt's Companions are still very much active today and not least, a number of those partnerships have evolved into close friendships.

## Berlin. Berlin. We are going to Berlin

**No one can tell exactly how often Werner Doppstadt went to Berlin in the past, but he made many trips, even before German Reunification.**

He visited the city of Berlin regularly and – at the Senate Department – he established business contacts to the Berlin water authority. Very soon, those contacts evolved into orders where Doppstadt scored with sand washers, screeners and cleaning machines. For several plants, such as the Jungfernheide waterworks, services were supplied and even then, shredders and screeners found a home into a number Berlin based companies. Customers from the earth-moving and demolition sectors, as well as container services, ordered mobile Doppstadt machines and static sorting plants. Step by step, the Berlin fan base grew with more and more gardening, landscaping and sports field construction companies using Doppstadt machines on their sites.

One of the customers from the very beginning was EBK (Erste Berliner Kompostierungs-gesellschaft GmbH) founded in 1989 by Kurt Brauner, Rüdiger Brandenburg and Eckard Kanold, but then run by Siegfried Edel as managing director. EBK GmbH expanded quickly and specifically and after a short while, Ingolf Schmoll and Reinhold Fehmer joined the business. In order to meet their growing requirements they decided to buy Doppstadt machines. EBK GmbH, with its 25 employees is still managed by Siegfried Edel, who has





been in the driving seat since 1993. The business has several subsidiaries and the head office is the Waßmannsdorf composting plant south of and just outside Berlin. The company's machinery, with both screening and shredding equipment, as well as the vehicle fleet offers a wide range of solutions in order to meet many various requirements... all with the help of Doppstadt machines of course!

After the fall of the wall, Berlin grew rapidly with many new companies being founded in the city and in Brandenburg... so much so that more and more of the orange-black machines manufactured by Doppstadt were to be seen there.

Prior to German Reunification, the ACZ Agrochemisches Zentrum (for example) - based in the Brandenburgian Falkenberg near Berlin, and with subsidiaries in Falkenberg, Lindenhof and Münchehofe - supplied agricultural enterprises and private customers with compost, soil and other similar products. These materials were processed using composting machines and parts of them were even home-made. After reunification, ACZ was handed over to the Stadtgüter Berlin and shortly after that it was sold on to the Berlin waste management company - ALBA. The Proflor composting company started its operations - firstly in Falkenberg and then later in Münchehofe near Hoppegarten. For its large new composting plant, having a 12000m<sup>2</sup> decomposition plate, the young company invested in a Doppstadt AK 250 combined with a Zettelmayer 1001 wheeled-loader. Proflor remained loyal to Doppstadt and has since bought many machines - even after the Horst Telker Container Services Company (from Altlandsberg) bought the Proflor composting business in 2009. Horst Telker, and his sons Martin and Oliver, complemented the Proflor business with their earth-moving, transport, container services and biomass processing divisions. Telker's leadership trio attach great importance in having a modern machine stock and vehicle fleet, because they are convinced that only 'good equipment' can guarantee performance.



These are just a couple of examples of valued long-term Doppstadt customers.

We thank all those individual customers who use our machines, we appreciate their faith in us and we are proud to have been given their confidence. However, this confidence could not have been fulfilled without our network of excellent suppliers and our special thanks go out to all of them. It is also due to their assistance that the Doppstadt company name has stood for quality for the past 50 years.



## Doppstadt Calbe GmbH 1992 – 2015

**Elbe-Saale-Rundblick Schönebeck** VOLKSSTIMME 30. September 1992 ☎ 25 62

**Ein neues Kapitel beginnt:**

### Privatisierung der Förderanlagen Calbe GmbH

Calbe. Am Montag ging für die 180 Beschäftigten der Förderanlagen Calbe GmbH ein unsicheres Kapitel zu Ende. Der Betrieb wurde an das nordrhein-westfälische Unternehmen Werner Doppstadt Spezialmaschinenbau verkauft. Dieses Unternehmen ist ein führender westdeutscher Hersteller für Anlagen zur Müll- und Bodenaufbereitung sowie Marktführer bei der Aufbereitung von Wasserreinigungsbetten für alle großen Wasserwerke. Doppstadt übernimmt alle 180 Beschäftigten der Förderanlagen Calbe GmbH und plant mittelfristig den Ausbau auf 300 Arbeitsplätze. Außerdem sollen in den nächsten Jahren Investitionen von 2,5 Mio. Mark in die Modernisierung der Produktion fließen. Die Herstellung von fördertechnischen Anlagen soll beibehalten werden. Anlagen aus dem Umweltschutzbereich sollen in den nächsten Jahren den Calbensen Produktionsumfang bereichern. In den letzten zwei Jahren konnte die Förderanlagen Calbe GmbH neue Kunden gewinnen, die fast ausschließlich in den alten Bundesländern angesiedelt sind.

Zu DDR-Zeiten gehörten Gurtbandförderer und Gurttransmissionen für Braunkohlentagebauanlagen zum Hauptproduktionszweig. Ein erklärtes Ziel der Firma Werner Doppstadt ist die Ausbildung von qualifizierten Nachwuchskräften. Zwanzig Auszubildende gehören derzeit zur Belegschaft.

Betriebsratsvorsitzender Knopf erinnerte an den schweren Weg der letzten Jahre, auf dem über 200 ehemalige Kollegen durch Vorratshandlungen oder AB-Maßnahmen den Betrieb verlassen haben. Knopf sprach von einem sicheren Fahrwasser, in das der Betrieb durch die Privatisierung gelangt sei. Schlosser-Günther Hoffmann trug den neuen Firmenchef, wie denn die Chancen für Handwerker zukünftig aussehen. Es sei ja oftmals üblich, daß man sich für Reparatur- und Wartungsarbeiten Fremdfirmen in die Betriebe holt. Werner Doppstadt versicherte, daß es zukünftig auch genug Arbeit für die Betriebsarbeiter gäbe.

Nach vielen wohlklingenden Ausführungen seiner Vorredner ergriff Doppstadt kurz und knapp das Wort, indem er sagte: ... was soll das Ganze? Ich treue mich auf eine gute Zusammenarbeit mit euch! Zustimmung der Belegschaft war die Antwort darauf.

Werner Doppstadt (Mitte) zwischen seinen beiden Calbensen Geschäftsführern Edgar Ehrhardt (links) und Rüdiger Linemann. Im Hintergrund zu sehen sind die seit vielen Jahren produzierten Gurtbandförderein.

**Purchase of Förderanlagen Calbe GmbH**  
Press Comment



**Monday 28<sup>th</sup> September 1992**

Werner Doppstadt's Speech to the FAC (Förderanlagen Calbe GmbH) Staff



**Doppstadt Belt Conveyor**  
Stockpiling conveyor

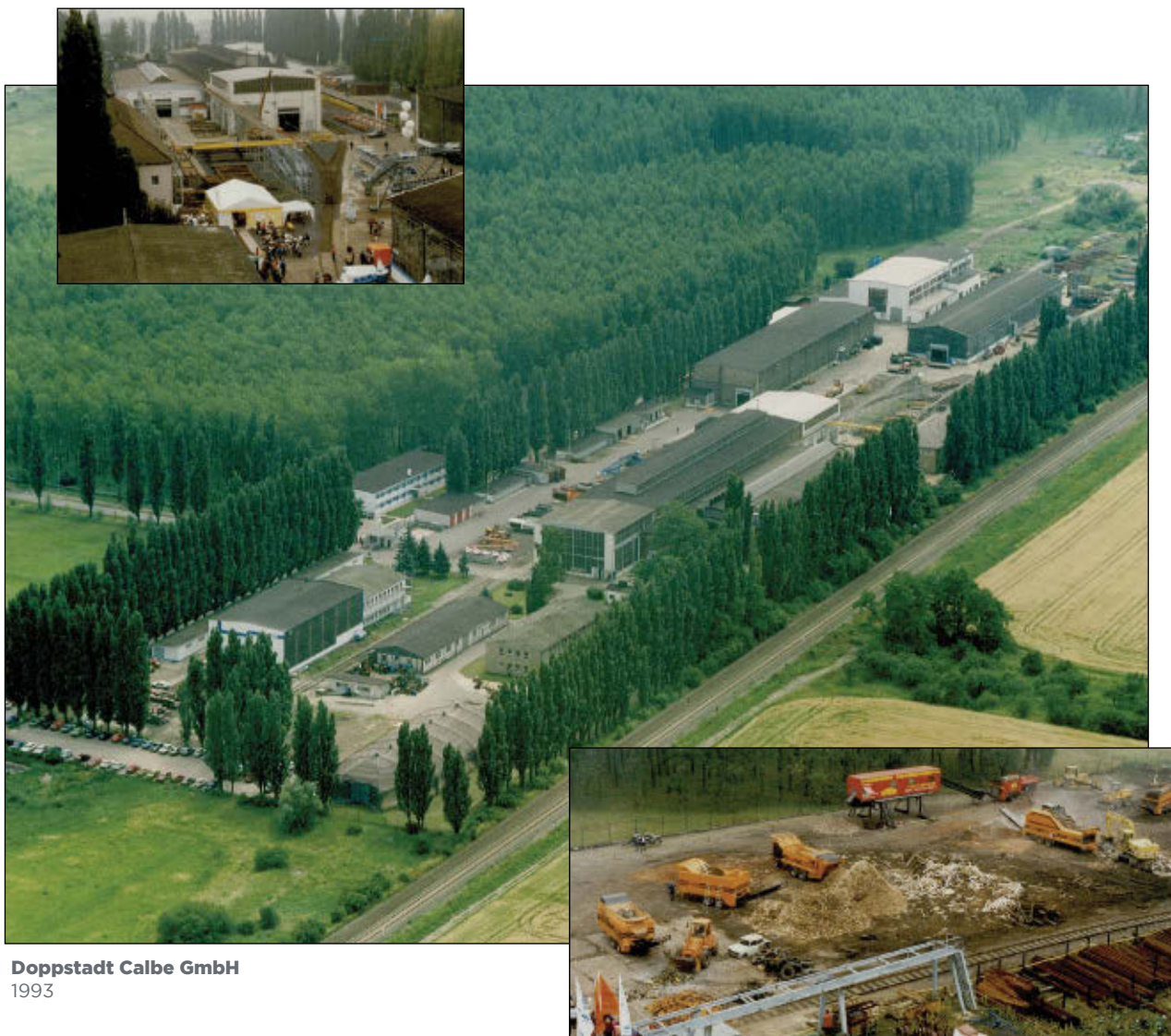


**Doppstadt Belt Conveyor**  
Sleewable stockpiling conveyor



**Doppstadt Belt Conveyor**  
Ground belt



**Doppstadt Calbe GmbH**  
1992 – 2015**Doppstadt Calbe GmbH**  
1993





**Doppstadt DL 150 Shredder**  
Volume reduction of a Trabant car body





**Doppstadt Calbe GmbH**  
 1992 – 2015

1993  
 40 years of FAC and one year of Doppstadt  
 Open day and 1<sup>st</sup> in-house trade fair









**Doppstadt Calbe GmbH**  
1992 – 2015



**Doppstadt Calbe GmbH**  
1995

Change of name from FAC to Doppstadt Calbe GmbH  
Open day and 2<sup>nd</sup> in-house trade fair





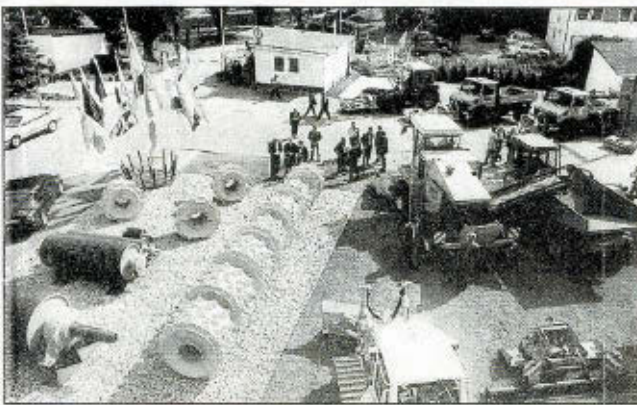


#### Doppstadt's Mammut Shredder

The mobile single-shaft shredder was the latest and also the biggest product of the Doppstadt Group in 1995.

Pictured above

from left: Burkhard Freiburg - Branch Manager  
DVG Doppstadt Vertriebsgesellschaft mbH  
Johann Doppstadt - Proprietor and  
Design Engineer  
Thomas Diekmann - Service Supervisor  
Uwe Radespiel - Assembly Supervisor  
all from Doppstadt



Geschäftsleute aus mehreren Ländern informieren sich auf der Hausmesse. Foto: Linßner

## „Mammut“ ist erstes Gemeinschaftsprodukt

Doppstadt-Gruppe gewährte in ihrem Calbenser Werk Blicke hinter die Kulissen.

Calbe (FS). Die Doppstadt-Gruppe, mit Stammsitz in Veibert/Rheinland, präsentierte in der vergangenen Woche ihren Kunden und allen anderen Interessierten ihr Werk in Calbe. Auf dem Gelände des früheren Förderanlagenbaus Calbe konnten die Besucher einen Blick hinter die Kulissen der Produktionsstätten werfen, in denen derzeit 300 Mitarbeiter tätig

sind. Sie fertigen heute neben der traditionellen Fördertechnik umwelttechnische Produkte wie Siebmaschinen und Zerkleinerer. Die westdeutsche Unternehmensgruppe hatte den Betrieb im September 1993 gekauft. Bereits im Vorfeld gab es aber Kontakte zwischen der ehemaligen Förderanlagenbau-Geschäftsführung und Doppstadt.

Während einer Hausmesse wurde der neue Walzenzerkleinerer „Mammut“ vorgestellt. „Dieser ist das erste Produkt der erfolgreichen Zusammenarbeit zwischen den Unternehmen in Calbe und Veibert“, so der Technische Geschäftsführer Edgar Ehrhardt. Trotz des Wegfalls der traditionellen Ostmärkte, exportiert Doppstadt heute weltweit in über 20 Länder.



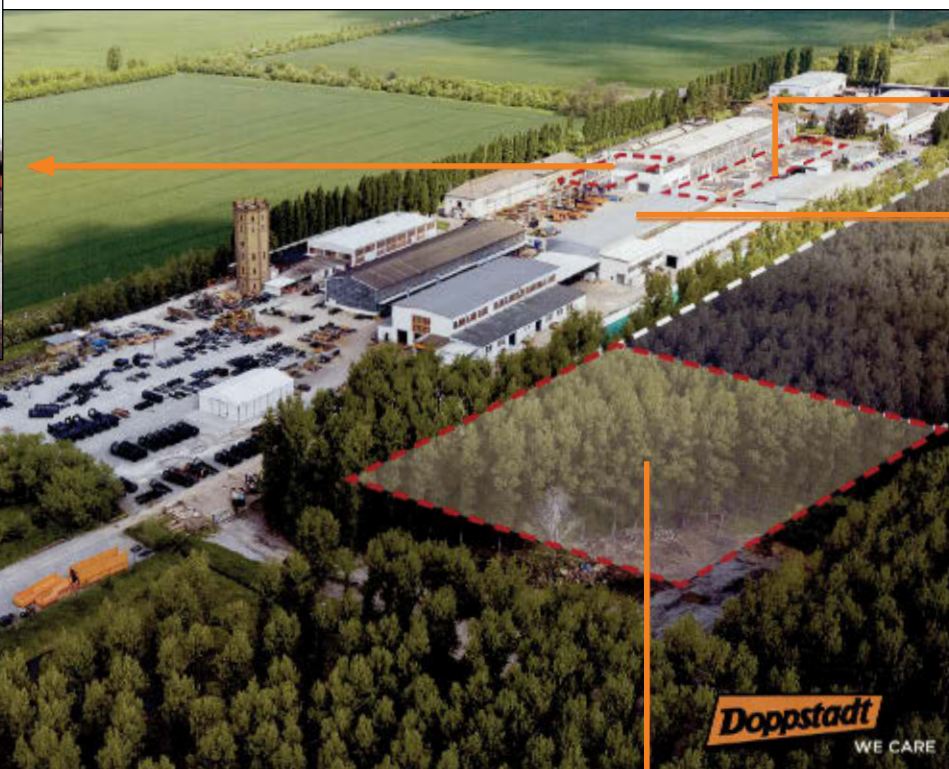
Doppstadt Calbe GmbH  
Newspaper Press Comment





### July 2013

By adding the future sheet metal stockyard (Hall 1.1) to Hall 1 the forecourt for delivery was also restyled.



### May 2010

There will never be such an aerial photo again - because a lot will be invested in the extension and development of the Calbe site!



### June 2013

The new logistics centre already impresses the outside world and is almost ready, but inside the project is still growing.





**2012**

New construction of Hall 2.1 - new machining area with direct connection to existing Hall 2. Another investment was the new high-quality Gildemeister-MoriSeiki machine tool technology for manufacturing precision parts.

**2013**

View of the machine assembly Hall 3. To this day machine production has been continuously increasing both in view of the number and the variety of machines. Due to the innovations and enhancements, Doppstadt has grown to become a leading supplier of mobile and static environmental technology today and a full-line supplier offering complete solutions from a single source.

**Doppstadt Rear Star Screen**

DHS 812 with 3 fractions, mounted to a new DW 3080 K3 pre-shredder

**Doppstadt Chipper**

DH 812 with PTO drive and loader crane





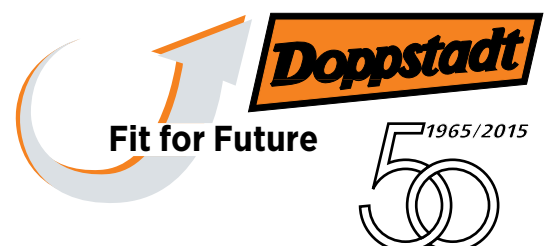
## From practise into practice!

Our aim is to set standards all over the world in the field of environmental technology as well as in other areas by finding intelligent and economical solutions even for the most difficult tasks.

In order to meet today's continuously changing challenges our company offers innovative ideas and future oriented solutions.

We strive to achieve this aim together with our customers and on the basis of our experience, knowledge and collective interest in the environment.

The Doppstadt Family





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