# KOMATSU®

GD655-3

NET HORSEPOWER 142 kW 190 HP OPERATING WEIGHT 14070 kg 31,020 lb BLADE LENGTH 3.71 m 12 ft





MOTOR GRADER

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NET HORSEPOWER
142 kW 190 HP
OPERATING WEIGHT
14070 kg 31,020 lb
BLADE LENGTH
3.71 m 12 ft

# MATK-Y-Y-SOUND

A simple **blade suspension system** allows good forward visibility.

Stable work equipment speeds



# The **advanced monitoring system**

delivers self-diagnostics and can provide historical diagnostic information.



**Excellent visibility** to the rear. Front and rear glass is angled to prevent dust build up.

Low front nose providing good visibility.



A **wide working range** is accomplished through unsurpassed blade geometry,

**Bronze alloy guides**on blade and circle provide long service life.

The **lock-up torque converter** provides smooth
power for grading and speed for
roading or snow removal.

Wheel spin is reduced with the manual lock/unlock differential.(optional)

and maintenance free. No air

system.

High performance engine

Komatsu SAA6D114E

turbocharged and
air to air aftercooled
diesel provides 142 kW
190 HP for demanding
applications.

Access to all necessary **engine** maintenance items is easy with wide hinged compartment doors.



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# DESIGNED YOMATSU

# Converter Drive: Designed to Provide Power and Performance on the Job Site



#### **High Performance Komatsu SAA6D114E Engine**

The GD655 gets exceptional power and efficiency from the turbocharged and air to air aftercooled engine. Output is 142 kW **190 HP** SAA6D114E (variable horsepower in higher gears) providing excellent tractive effort with good fuel efficiency.

#### **Electronic Overspeed Protection**

helps prevent engine and transmission damage from premature downshifting and grade-induced overspeeding.

#### **Electronic Transmission Control**

produces smooth shifting, which enables the operator to maintain a uniform grading surface if shifting is required. Smooth shifts also extend the life of the transmission by placing less stress on transmission clutches. A single lever controls direction, speed and parking brake.

#### **Komatsu Power Shift Transmission**

is designed and built specifically for Komatsu graders. The transmission provides on-the-go, full power shifting as well as inching capability and automatic shifting in the higher ranges.

#### **Lock-up Torque Converter**

or direct drive the operator chooses the optimum transmission set-up for the job at hand. If power for tough grading or low speed fine control is required, the operator can select the torque converter mode. With the torque converter, the operator has tremendous tractive effort. More importantly, is the fine control at low speed without shifting or using an inching pedal. Torque converter drive is available in gears 1-4. If high transport speed or high speed for snow removal is needed, the operator can select direct drive. The operator has the best of both worlds, torque converter or direct drive, at his fingertips.

#### **Gear Selections**

Eight forward speeds and four reverse speeds give the operator a wide operating range. With four gear selections below 9.7km/h(6mph), the operator can precisely match working speeds to job conditions for maximum productivity in earthmoving applications. Gears five, six and seven provide optimal speed range for snow removal operations. When in torque converter mode, shifting is automatic in speeds five through eight. The operator sets the maximum gear he wishes to operate in and the transmission will then shift automatically between gears five through eight up to the operator selected maximum gear.

#### Low Effort Inching Pedal

gives the operator, when in direct drive mode, precise control of machine movement. This is especially important for operators who are not familiar with operating a torque converter drive motor grader.



## CLSS with Proportional Flow Hydraulic System

#### **Power on Demand**

Normally, the variable displacement pump idles at low output. When it senses a load requirement, the pump supplies quick flow and pressure to match the demand. The result is less hydraulic system heat, quick response and lower fuel consumption. The bottom line is greater efficiency.

#### **Implement Control Valves**

Designed and built by Komatsu specifically for motor graders. They are direct acting and provide outstanding operator "feel" and predictable system response for unmatched implement control. To help maintain exact blade settings, lock valves are built into the hydraulic circuits. Relief valves are also incorporated into selected circuits to protect the cylinders from over-pressurization.

#### **Low Operating Effort**

Implement controls are designed to reduce operator fatique. They feature short lever throws and low effort in both directions. Properly spaced control levers and short lever throws allow the operator to use multiple controls with one hand.

#### **Balanced Flow**

When the operator uses several controls at one time, flow is proportional to ensure several implements can operate simultaneously.

#### **Constant Implement Speed**

Implement speed is constant regardless of engine speed because of the large pump output and proportional flow control function.



# GD655-3

### The Most Versatile Moldboard Geometry in the Business

Komatsu graders boast the industry's most versatile moldboard geometry. Save time and money when pulling ditches by throwing the windrow to the right, not into the roadway—without narrowing the road bed. No extra machines or crew are needed to pick up the windrow. It's made possible by Komatsu's extraordinary reach. Plus, there is generous clearance between the heel of the blade and main frame, even with the toe sharply angled down.

Extra-long lift cylinders let the moldboard reach 815 mm **2'8**" below grade.

Blade Angle A long wheel base allows the operator to obtain an aggressive moldboard angle. This large blade angle permits material to roll more freely along the blade, which reduces power requirements. This is particularly helpful in dry or clay soil and snow and ice removal.

Rugged Construction The A-frame drawbar u-shape welded construction. A one-piece forged circle is built to stand up to high stress loads. To reduce wear, teeth are induction hardened in the front 180° of the circle. For maximum support, the circle is secured to the drawbar by six support shoes

#### **Replaceable Metal Wear Inserts**

Replaceable metal wear inserts are located between the drawbar and circle and the support shoes and circle. This wear system helps keep components tight for fine grading and allows easy replacement. Komatsu also uses replaceable metal wear items in the following areas:

- Circle and moldboard tip bracket bearings
- Moldboard slide rail

#### Cylinder Socket Dust Seals

 Blade Lift and Drawbar Sideshift Cylinder sockets have dust seals to prevent dust from entering inside the sockets causing wear.

#### **Optional Protection Systems**

- Blade Lift Accumulators absorb shocks when the moldboard contacts immovable objects. This option is especially useful in rough grading and rocky areas. It provides precise control while allowing relief from vertical impact loads.
- Circle Drive Slip Clutch protects the drawbar, circle and moldboard from horizontal shocks when an object is hit near the toe or heel of the blade.

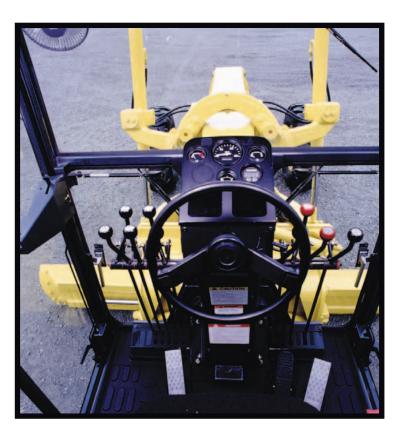
  This option is most useful in applications where hidden objects are frequently encountered.

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# MAOUMEULL MAOUMEULL

## **Excellent Visibility**

Exceptional visibility helps improve operator confidence and productivity in all grader applications. Well positioned blade linkage provide an unobstructed view of the moldboard and front tires. Tapered engine hood provide good visibility to the rear of the machine, especially to the rear ripper.



#### **Quiet Cab (Optional)**

With the doors closed, the quiet environment keeps the operator alert and focused. Extra leg and foot room create a spacious, open cab. The cab includes built-in storage space for personal items such as a lunch box, coffee cup, and a hook for a coat.

#### **Low Effort**

Pedals, hydraulic controls, and transmission shifter reduce operator strain and fatigue. Pedals are angled and raised off the cab floor to make them easy to reach.

#### **Easy-to-Read Gauges**

Electronic monitoring system checks important machine systems and provides the operator with three levels of warning.

#### **Adjustable Control Console**

The control console is adjustable backward and forward to facilitate entry and exit from the cab. The steering wheel also tilts to the operators preference. There are handrails on both sides of the cab so the operator need not grasp the steering wheel when entering the cab.

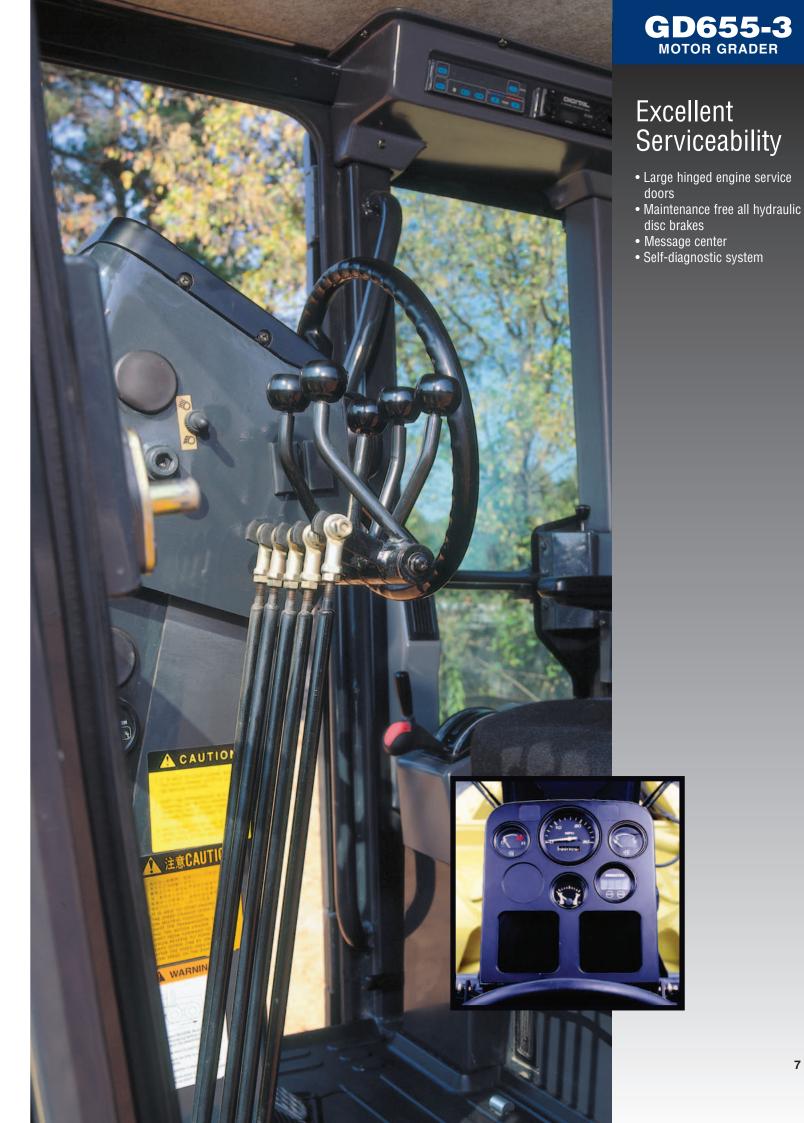
#### **Optional Air Conditioner**

Well-positioned air conditioning vents keep the operator comfortable through a wide range of outside conditions. In warm weather, the operator can get cold air flow towards his/her back even when the front lower window is opened.









# LEVILDISE MYNUCE

### **Superior Serviceability**

#### **Easy Access to Service Areas**

- Large hinged doors are standard and provide easy access to the engine and radiator service points. Spin-on oil filters can be changed quickly.
- Lubrication points for articulation joint are remote-mounted.
- Fuse panel is located in the operator compartment. Circuits and fuse sizes are clearly identified.
- Tandem oil check point is conveniently located at the end of the tandem.
- Service meter is located on the left side of the steering console, offering a clear view from the ground.

#### **Power Train Components**

Features a modular design so you can remove the engine, transmission or final drives independently for quick service.







#### Message Center

The message center monitors the transmission and engine function with computer sensors. There are six modes available with ability to scroll through mode selections.

#### **Maintenance-Free Oil Disc Brakes**

Komatsu designs and builds multiple-disc brakes that are completely sealed and adjustment-free. The brakes are oil bathed, hydraulically actuated and spring-released and are located at each tandem wheel to eliminate brake loads on the power train and to speed up servicing. A fully hydraulic brake system eliminates all problems associated with air systems. The large braking surface provides dependable braking capability and long life before rebuild.

#### **Friendly Environment**

The rubber mounted engine and transmission transmit less engine noise and vibration to the operator and extend component life.

# SPECIFICATIONS



#### ENGINE

Model         Komatsu SAA6D114E-2           Type         Water-cooled, 4-cycle, direct injection           Aspiration         Turbocharged and air to air aftercooled           Number of cylinders         6           Bore         114 mm 4.49"           Stroke         135 mm 5.31"           Piston displacement         8.27 ltr 505 in³
Gross horsepower
Gear 1~3
Gear 4~8
Net flywheel horsepower*
Gear 1~3
Gear 4~8
Peak torque
Gear 1~3
Gear 4~8 926 Nm 94.4 kg.m <b>683 lb.ft</b> @1400 rpm
Torque rise
Fan
Air cleaner
Electrical 24 volt with 60 amp alternator
Battery 2, low maintenance plus, 12 volt, 112 Ah

<sup>\*</sup> Net flywheel HP output for standard (SAE J1349) including air cleaner, alternator (not charging), water pump, lubricating oil, fuel pump, muffler and fan.



## TRANSMISSION AND TORQUE CONVERTER

Full power shift transmission with integral free wheeling stator torque converter and lock-up.

**Speeds** (at rated engine speed)

Gear	Forward		Rev	erse
1st	3.3 km/h <b>2.</b>	1 mph	4.3 km/h	2.7 mph
2nd	4.7 km/h <b>2.</b>	9 mph	8.8 km/h	5.5 mph
3rd	6.7 km/h <b>4.</b>	2 mph	19.3 km/h	12.0 mph
4th	9.7 km/h <b>6.</b>	0 mph	38.4 km/h	23.9 mph
5th	14.6 km/h <b>9.</b>	1 mph		
6th	21.2 km/h <b>13.</b>	2 mph		
7th	29.1 km/h <b>18.</b>	1 mph		
8th	42.2 km/h <b>26.</b>	2 mph		

# TANDEM DRIVE

Oscillating welded box section	580 mm x 221 mm <b>1'11" x 9</b> "
Sprocket drive chain, single strand.	31.75 mm <b>1.25"</b> pitch
Side wall thickness: Inner	22 mm <b>0.88</b> "
Outer	19 mm <b>0.75</b> "
Wheel axle spacing	
Tandem oscillation	13° forward, 13° reverse



#### FRONT AXLE

Type	. Solid bar construction welded steel sections
Ground clearance at piv	ot
Wheel lean angle, right	or left
Oscillation, total	



#### **REAR AXLE**

Alloy steel, heat treated, full floating axle, spiral bevel gear reduction.



#### WHEELS, FRONT AND REAR

Bearingstapered roller
Tires low pressure, tubeless, 14.00-24-10 ply rating-G2
Tire rims (demountable)



#### **STEERING**

Hydraulic power steering providing stopped engine steering meeting SAE J1511.

Minimum turning radius	
Maximum steering range, right or left	
Articulation 23°	



#### BRAKES

Service brake . . . . . Foot operated, sealed oil disc brakes, hydraulically actuated on four tandem wheels, 13338 cm² 2067 in² total braking surface Parking brake . . . . . Manually actuated, spring applied, hydraulically released caliper with transmission interlock



#### FRAME

Section, welded unit (w x h) 300 x 300 mm 11.8" x 11.8"
Side plate
Vertical section modulus, front frame:
Minimum
Maximum
Linear weight per length, front frame:
Minimum
Maximum

9



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A-shaped, u-section press formed and welded construction for maximum strength with a replaceable drawbar ball.



Single piece rolled ring forging. Six circle support shoes with replaceable wear surface. Circle teeth hardened .



Hydraulic power shift fabricated from high carbon steel. Includes replaceable end bits. Cutting edge is through hardened.

Dimensions	. 3710 x 6	45 x 19 mm	12'2" x 2	'1" x 0.75
Arc radius			32	29 mm <b>1'1</b>
Cutting edge		152	2 x 16 mm	6" x 0.63
Replaceable/reversible end	d bits	152	2 x 16 mm	6" x 0.63



#### BLADE RANGE

Circle center shift: Right
Left
Moldboard side shift:
Right
Left
Maximum shoulder reach outside rear tires (frame straight)
Right
Left
Maximum lift above ground
Maximum cutting depth815 mm 2'8'
Maximum blade angle, right or left90°
Blade tip angle



Load-sensing closed center hydraulics with variable displacement piston pump. short stroke/low effort direct acting control valves with preselected maximum flow setting to each function. double acting anti-drift check valves on blade lift, tilt, circle shift, articulation, and leaning wheels.

Output	194 ltr/min <b>51 gal</b>
Standby pressure	3.4 MPa 35 kg/cm <sup>2</sup> 500 psi
Maximum system pressure	. 20.6 MPa 210 kg/cm <sup>2</sup> 3.000 psi



Electric monitoring system with diagnostics:

articulation, engine coolant temperature,
fuel level, hour meter, message center,
torque converter oil temperature
·
speedometer
battery charge,
engine oil pressure, heater signal,
lift arm lock, parking brake,
transmission electric circuit and
torque converter oil temperature
blade accumulator, blade float,
erential lock, differential oil temperature,
ional indicator, high beam, working lights



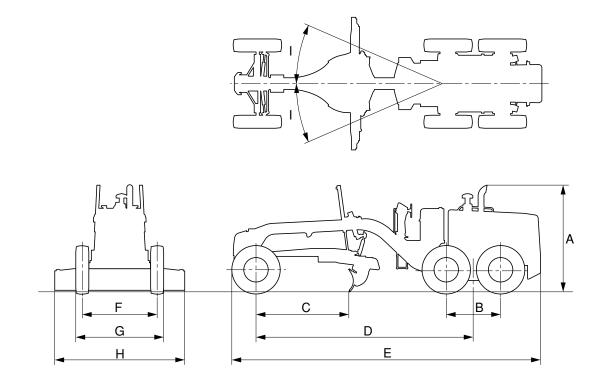
Fuel tank	89.8 U.S. gal
Cooling system	11.9 U.S. gal
Crankcase	5.0 U.S. gal
Transmission	11.9 U.S. gal
Final drive	3.2 U.S. gal
Tandem housing (each)	21.9 U.S. gal
Hydraulic tank	11.9 U.S. gal
Circle drive housing:	
Standard	1.3 U.S. gal

## OPERATING WEIGHT (APPROXIMATE)

Includes lubricants, coolant, full fuel tank, and operator.

Total	kg	31,020 lb
On rear wheels	kg	22,180 lb
On front wheels	kg	8,840 lb





Α	Height	3000 mm	9'10"
В	Tandem wheelbase	1535 mm	5'0"
С	Cutting edge to center of front axle	2600 mm	8'6"
D	Wheel base to center of tandem	6070 mm	19'11"
Е	Overall length	8595 mm	28'2"
F	Tread	2130 mm	7'0"
G	Width over tires	2550 mm	8'4"
Н	Width of standard moldboard	3710 mm	12'2"
1	Articulation	23°	<b>23</b> °

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#### STANDARD EQUIPMENT

- Air cleaner, dual element, dry type, and service indicator
- Air intake extension
- All Intake extensio
   Alarm, back-up
- Alternator, 60 amp
- Batteries, heavy-duty, 112 Ah
- Brakes, sealed oil disc brakes
- Console adjustable
- Control valve bank, 8-section
- Decelerator/accelerator pedal
- Electrical system, 24 volt
- Engine
   Komatsu SAA6D114E turbocharged
   and air to air aftercooled diesel
- Engine preheat
- Frame articulation

- Full hydraulic steering, leaning front wheels
- Hinged hood-sides for engine compartment
- Horn
- Hydraulic circle shift, blade shift, and blade lift
- Hydraulic system, load sensing closed center
- Lights, rear back-up, stop/tail
- Moldboard, 3710 x 645 x 19 mm
   12'2" x 2'1" x 0.75"

- Maximum moldboard angle position 90° right and left
- Overlay end bits
- Throttle, hand control
- Tilt steering wheel
- Tires, 14.00-24-10PR-G2 with 9" rims, tubeless
- Transmission, full power shift with selectable torque converter or direct drive
- Monitoring system with diagnostics/message center
- Vandalism protection



#### OPTIONAL EQUIPMENT

- Accumulators, anti-shock for blade lift
- Air conditioner
- AM/FM radio with cassette
- Cab, deluxe enclosed ROPS/FOPS
- Canopy ROPS/FOPS
- Circle slip clutch
- Defroster fan, front and rear
- Differential, lock/unlock with planetaries
- Dome light
- Hazard lights
- Headlights:
- —Front bar mounted with turn and hazard

- Moldboard 4319 mm x 645 mm x 19 mm 14'2" x 2'1" x 0.75"
- Optional cutting edges
- Optional hydraulic control valves
- Optional paint
- Optional tires
- Outside convex mirrors

- Pusher block
- Ripper, rear mounted with holding valve
- Scarifier, forward mounted with holding valve
- Speedometer
- Suspension seat
- Tachometer
- Transmission guard
- Turn signals
- Windshield wipers, two lower, rear dual with washer
- Work lights

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