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<u>Krupp Hydraulic Truck-mounted Crane</u> <u>350 GMT</u> <u>450 ton Capacity</u>



Superstructure Specificanons

Carrier Specifications

Boom

55 ft – 171 ft 4-section boom, 1 base + 3 power sections (with remote lock-out system) Telescoping cycle: 1. section 130 sec. 2. + 3. section 190 sec. High speed: 75 sec. 1. section 2. + 3. section 105 sec.

*) Jibs

40 - 118 ft lattice extension and inserts (for straight or 20° off-set use) 53 – 210 ft power luffing jib

Main Hoist

Axial piston motor with planetary gear and fail-safe brake Single line pull max.: 27560 lbs Single line speed max.: 525 ft/min 22" Drum diameter: 1″ Rope diameter: 1480 ft Rope length:

*) Auxiliary Hoist Data identical with main hoist

Hook Blocks

145 ton *) 265, 90, 35 ton

Boom Elevation

Dual hydraulic cylinders with integral holding valve, boom angle from -1.5 to +82.0 degrees Elevation cycle: 130 sec.

Swing Gear

2 axial piston motors with planetary gear, holding and service brake, swing speed 0 – 1 rpm variable

Engine

6 cyl. Daimler Benz OM 407 A, water-cooled, 270 hp at 2000 rpm Tank capacity: 80-gal. diesel

hydraulic suspension, diesel engine coolant heaters and ventilation system, optional stationary heaters, complete engine instrumentation and crane operating controls

Safety installations

Hoist limit switch, lock valves, pressure relief valves.

Hoist drum rotation indicator.

*) Electronic load moment safety device with automatic cut-out and indicators for load moment and working radius, lowering limit switch

Chassis

Krupp heavy-duty 8-axle carrier welded box-type frame from high-tensile steel

Engine

12 cyl. Daimler Benz OM 424 A, water-cooled, 530 hp at 2300 rpm Tank capacity: 160 gal.

Transmission

Allison 5-speed automatic gear-box MAN transfer case, 2 speed with differential lock

Axles

- 1. steering axle 2. driven
- 5. driven axle
- 6. driven
- steering axle steering axle
- steering axle
- 7. steering axle 8. steering axle
- 4. driven axle
- driven axles = planetary axles
- 4. + 5. axle with interaxle differential lock

Suspension

1. - 8. axle hydropneumatic suspension system and axle lock-outs

Tyres

16 tyres 14.00 - 24 PR 22

Steering

ZF semi-integral ball-nut hydraulic power steering

Brakes

Service brake: pneumatic dual-circuit acting on all wheels Permanent brake: retarder of Allison automatic transmission Auxiliary brake: pneumatically operated spring-loaded brake, acting on 2nd, 3rd, 6th, 7th and 8th axle

Driver's cab

Hydraulic system

3 separate circuits: 2 axial piston pumps with integrated infinitely variable speed and load control,

1 4 section axial piston pump. Oil cooler. Tank capacity: 800 gal. hydraulic oil

Control system

Infinite variation of all crane motions by hydraulic pilot circuit, dead-man position

Counterweight

132.280 lbs, in 4 sections, hydraulically removable

Operator's cab

Full vision, aluminium, safety glass, fully adjustable operator's seat with

*) Optional items

Aluminium, three-man-design with bunk, safety glass, adjustable hydraulically suspended seats, diesel engine coolant heaters and ventilation system, optional stationary heaters and driving controls

Outriggers

Independent horizontal and vertical hydraulic motion of each beam. Controls on each side of chassis. Sight level device.

Electrical equipment

Three-phase alternator 28 V/55 A 2 batteries 12 V/170 Ah

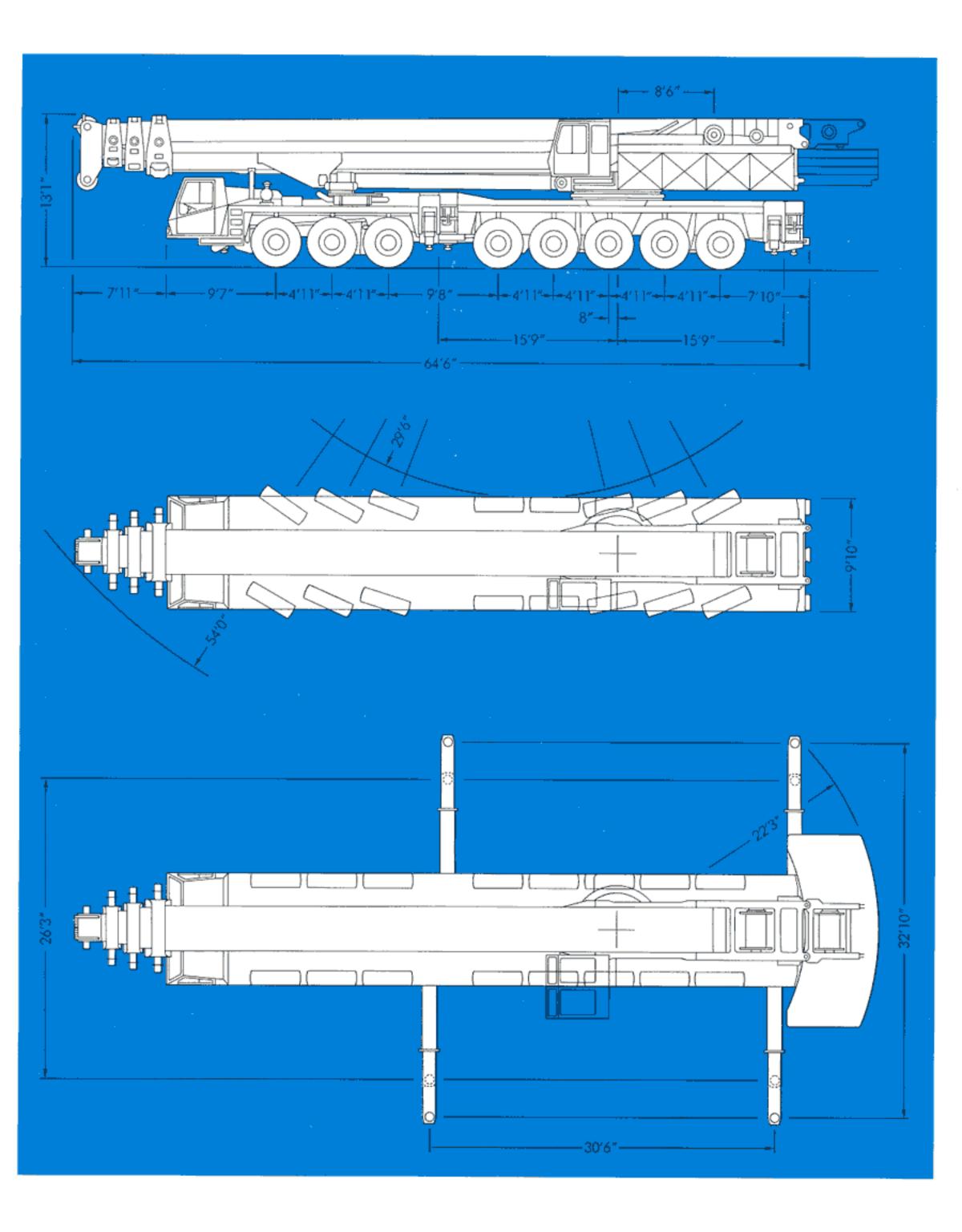
Performance

Travelling speeds: max. 42 mph min. 0.1 mph Gradeability: 32% 54 ft Turning radius:

.....

Dimensions

Ξ.



Lifting capacities in 1000 lbs on outriggers

360° Main boom

Counterweight 132.280 lbs

Counterweight 66.140 lbs

Radius		Radius					
(ft)	55′0″ *	55′0″	55′0″	94′0″	131′0″	171′0″	(ft)
10 15 20 25 30	900.0*) 600.2 454.4 364.5 299.1	721.6 571.5 454.4 364.5 294.4	584.1 463.2 382.0 324.2 277.7	360.9 306.1 268.5 235.8	185.8 165.9	99.2	10 15 20 25 30
35 40 45 50 55	249.8 209.6	224.0 178.3	235.1 199.0	210.8 191.0 165.9 142.3 124.7	149.1 133.8 121.2 110.8 101.6	99.2 99.2 96.0 89.5 84.1	35 40 45 50 55
60 65 70 75 80				109.9 96.4 84.4 73.6	93.6 87.8 81.1 74.8 68.4	78.5 74.3 69.4 64.8 60.6	60 65 70 75 80
85 90 95 100 105					61.0 55.4 49.8 44.6 40.1	56.4 53.0 50.2 47.4 44.0	85 90 95 100 105
110 115 120 125 130					36.2	41.0 37.8 34.7 32.0 29.1	110 115 120 125 130
135 140 145 150	в	в				26.7 24.6 22.7 20.8	135 140 145 150

Radius	Boom length (ft)									
(ft)	55′0″	55'0″	94′0″	131′0″	171′0″					
10 15 20 25 30	630.7 485.6 366.8 269.3 182.3	507.8 404.0 331.2 269.4 216.6	328.1 279.8 245.6 210.0	168.8 150.6	99.2					
35 40 45 50 55	134.4 103.2	177.8 143.9	172.6 137.7 110.8 89.9 74.8	135.5 121.9 109.2 90.2 76.4	98.4 93.9 87.2 81.8 76.0					
60 65 70 75 80			62.0 51.9 44.2 37.5	64.3 54.7 47.2 40.7 35.1	68.7 59.3 51.7 45.2 39.8					
85 90 95 100 105				30.2 26.1 22.6 19.6 16.7	35.1 31.2 27.6 24.4 21.6					
110 115 120 125 130				14.2	19.0 16.7 14.7 12.8 11.2					
135 140 145 150	В									

- *: ± 10° over rear
- *): represents test load over rear
- B: Outrigger base 26'3"

Load capacities above bold line are based on structural strength, and tipping must not be relied upon as a limitation of lifting capacity. Rated loads must not be exceeded.

Notes for lifting capacities

Rated loads do not exceed 85% of tipping load with the machine properly levelled on firm ground.

360° duties — on outriggers fully extended, other than noted above (coloured lifting range).

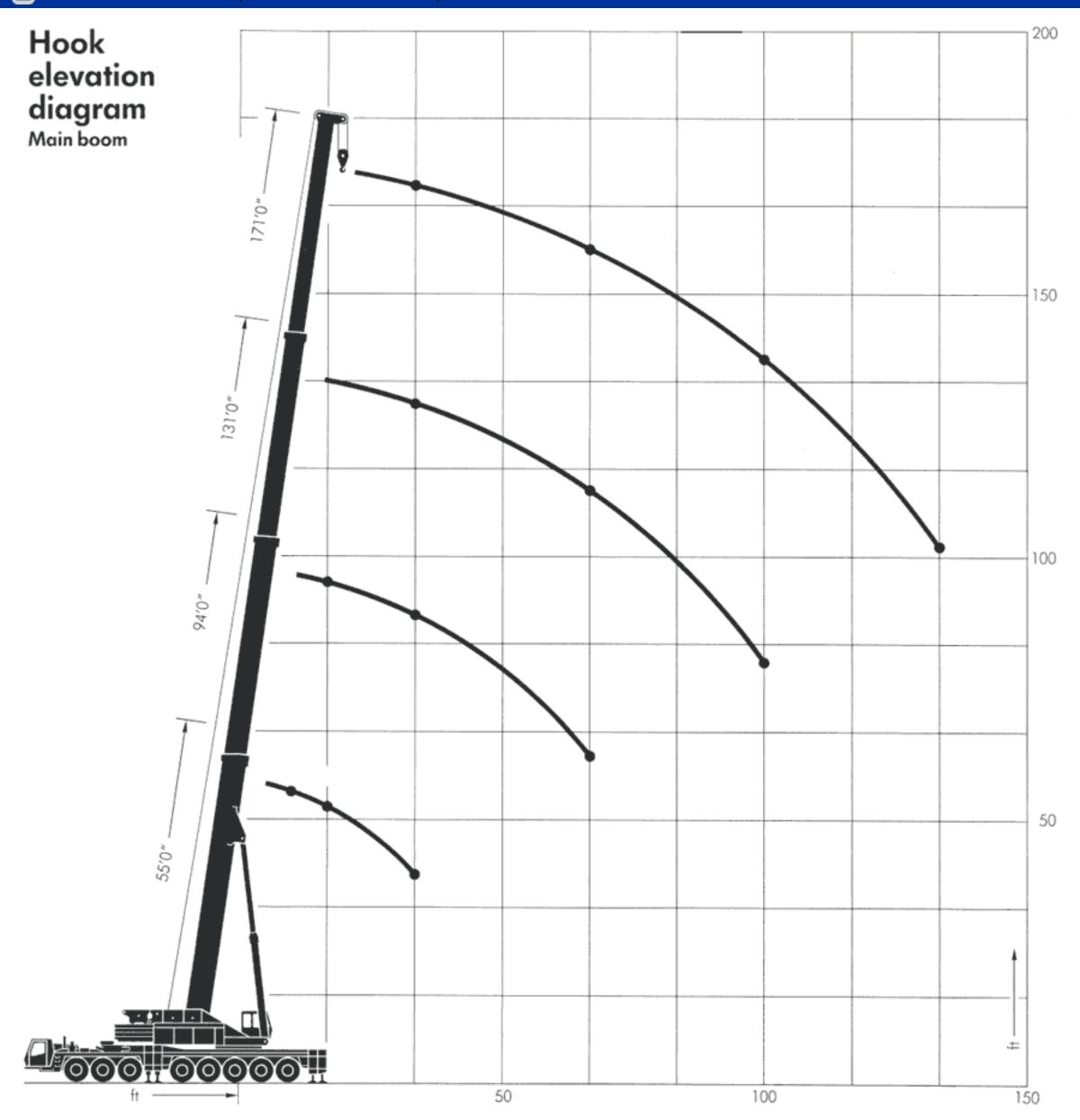
Note counterweight required as listed in relevant lifting capacity columns.

For safe crane operation due allowance must be made to compensate for high winds, side load, pendulum action and other hazardous conditions. No side pull permitted. Hook blocks, slings and/or boom attachments are considered part of the load, and their weight must be deducted from the rated lifting capacity to determine the net load.

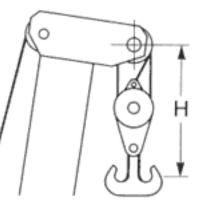
Lifting capacities are based on boom sections locked by remote control in appropriate position as per operator's hand book.

Consult crane manual to determine weight reduction for load handling devices and boom attachments.

Operate crane strictly in accordance with operator's manual.







Capacity	ton	265	145	90	35
Sheaves		12	6	4	1
Distance H	ft	9′6″	8′2″	7'7″	6′10″
Weight	ton	3.3	1.9	1.2	0.7

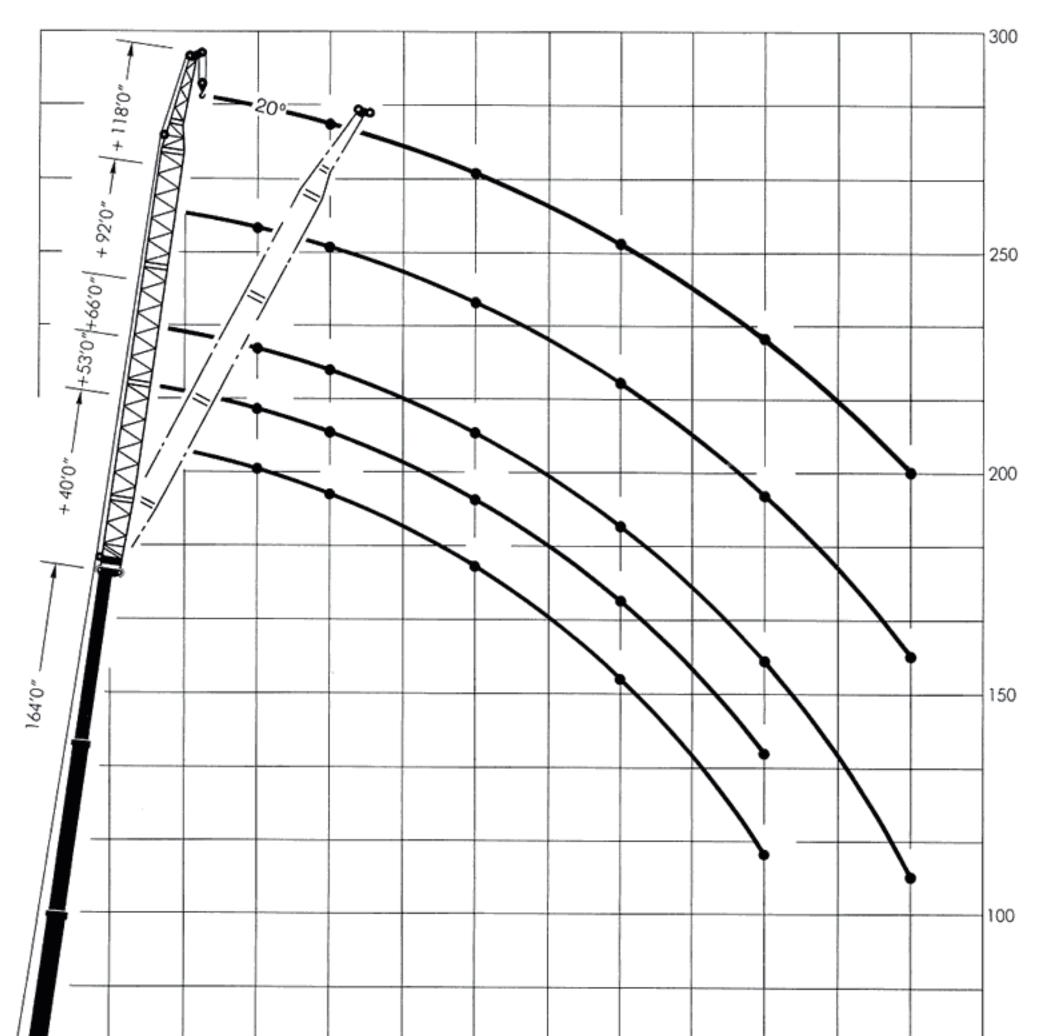
Lifting capacities in 1000 #5s on outriggers

360° Boom extension

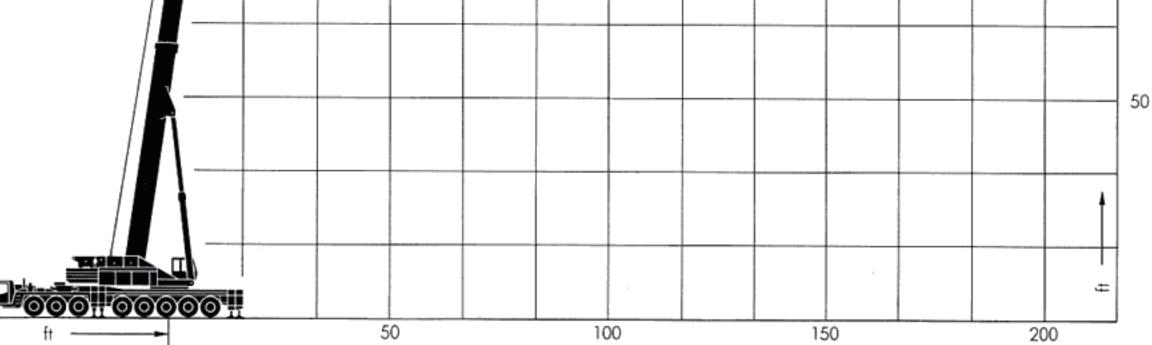
0° Off-set angle Counterweight 132.280 lbs Boom length 164 ft Radius Jib length (ft) 92'0" 118'0" 53'0" 66'0" 40'0" (ft) 40 56.2 45 56.2 47.4 39.6 27.5 47.4 39.6 50 56.1 39.6 27.5 46.4 55 54.3 19.8 51.5 44.5 39.4 27.5 60 27.5 19.8 49.0 42.3 37.8 65 40.4 36.0 27.5 19.8 70 46.8 19.8 38.6 34.3 27.1 75 44.6 19.7 32.7 26.3 42.5 36.7 80 25.0 19.4 34.9 31.3 85 40.6 33.4 29.8 23.8 18.6 90 38.8 22.7 28.5 17.8 95 37.0 32.0 17.2 30.7 27.4 21.7 100 35.4 20.7 16.5 29.5 26.2 105 33.7 19.8 15.6 25.0 32.2 28.3 110 19.0 15.0 30.7 27.3 24.0 115 23.0 18.2 14.5 120 29.1 26.2 22.2 17.5 13.8 25.0 125 27.7 21.1 16.9 13.1 130 26.5 24.0 16.1 12.6 22.9 20.4 135 25.0 21.8 19.7 15.3 12.1 23.6 140 22.3 20.8 19.0 14.7 11.6 145 14.2 150 20.9 20.1 18.2 10.9 13.5 10.3 19.2 19.3 17.5 155 9.9 12.9 16.7 160 17.4 18.2 9.6 15.9 12.4 15.7 16.6 165 11.9 9.1 14.0 15.1 15.2 170 14.0 11.3 8.5 175 12.7 13.6 8.1 12.1 12.7 10.8 180 7.8 11.5 10.4 10.7 185 7.5 9.7 10.2 10.1 190 7.1 9.8 9.0 195 9.2 6.8 200 8.5 6.4 205 7.7 5.9 210

20° Off-se	set angle Counterweight 132.280 lbs								
Radius		Boo	om length 16	n length 164 ft					
Kudius			Jib length (ft)						
(ft)	40′0″	53′0″	66′0″	92′0″	118′0″				
40 45 50 55 60	39.0 37.9	35.9							
65 70 75 80 85	36.7 35.5 34.4 33.4 32.4	34.5 33.3 32.3 31.4 30.4	29.4 28.5 27.6 26.9	20.3 19.6					
90 95 100 105 110	31.4 30.5 29.7 29.1 28.4	29.7 28.8 27.6 26.6 25.1	25.9 25.2 24.7 24.0 23.0	19.0 18.4 17.8 17.1 16.6	13.6 13.1 12.7 12.2				
115 120 125 130 135	27.7 27.1 26.6 26.1 25.6	24.3 23.6 22.6 22.1 21.4	22.2 21.4 20.4 19.7 19.1	16.0 15.5 15.1 14.6 14.1	11.6 11.1 10.7 10.4 9.9				
140 145 150 155 160	25.2 24.6 23.0 21.0 19.1	20.6 19.9 19.3 18.4 17.6	18.4 17.7 17.1 16.4 15.9	13.7 13.4 13.0 12.7 12.3	9.5 9.2 8.8 8.5 8.2				
165 170 175 180 185	17.3 15.6 13.9	16.8 15.9 15.1 13.8 12.2	15.5 15.0 14.5 14.0 13.3	11.7 11.1 10.7 10.3 10.0	7.8 7.5 7.2 6.8 6.5				
190 195 200 205 210		10.8	12.1 10.8	9.7 9.3 8.9 8.4 8.1	6.1 5.8 5.5 5.1 4.8				

Hook elevation diagr...ก Boom extension



12.



Lifting capacities in 1000 lbs on outriggers 360° Power luffing jib

Counterweight 132.280 lbs

	Radius Jib length (ft)													
	(ft)	53*	66*	79*	92*	105	118	131	144	158	171	184	197	210
	40 45 50 55 60	135.0 125.0 107.2	114.1 101.6 87.2	104.4 96.6	94.3 93.4	82.0								
	65 70 75 80 85		76.3	85.1 76.1 68.3	88.5 80.0 72.2 65.3 60.0	82.0 79.9 74.9 68.2 62.5	70.3 70.3 69.1 64.2	59.7 59.7 59.7	50.4 50.4 50.4	42.5 42.5				
+ 5'0" = 96'0"	90 95 100 105 110				55.0	57.7 53.6	59.5 55.2 51.3 47.6 44.5	58.9 56.2 52.5 49.1 46.1	50.4 50.4 50.4 50.4 46.9	42.5 42.5 42.5 42.5 42.5 42.5	36.3 36.3 36.3 36.3 36.3 36.3	31.7 31.7 31.7 31.7 31.7	26.0 26.0 26.0 26.0	22.0 22.0 22.0
Boom length 91'0"	115 120 125 130 135							43.4 40.8	43.7 40.9 38.4 36.2 34.1	42.4 41.3 38.8 36.5 34.4	36.3 36.3 36.3 36.3 34.7	31.7 31.7 31.7 31.7 31.7 31.7	26.0 26.0 26.0 26.0 26.0	22.0 22.0 22.0 22.0 22.0 22.0
Boon	140 145 150 155 160									32.4	32.6 30.6 28.9 27.5	31.4 30.6 28.9 27.5 26.2	26.0 26.0 26.0 26.0 25.6	22.0 22.0 22.0 22.0 22.0 22.0
	165 170 175 180 185 190				-							24.9 23.7	24.9 23.7 22.7 21.6	22.0 22.0 21.5 20.6 19.2
	50 55 60 65 70	75.5 72.4 69.7 68.1	69.0 66.9 64.2 62.1	60.9 60.2 58.4	53.1									
0"	75 80 85 90 95			56.4 54.8 53.6	52.7 51.9 50.5 49.3 48.3	46.0 46.0 46.0 46.0 45.3	39.9 39.9 39.9 39.9 39.9 39.9	34.6 34.6 34.6 34.6	29.9 29.9	25.7	22.2			
+ 5'0" = 133'0"	100 105 110 115 120					44.3 43.6 42.9	39.9 39.9 39.7 39.2	34.6 34.6 34.6 34.6 34.6 34.6	29.9 29.9 29.9 29.9 29.9 29.9	25.7 25.7 25.7 25.7 25.7 25.7	22.2 22.2 22.2 22.2 22.2 22.2	19.1 19.1 19.1 19.1 19.1 19.1	16.0 16.0 16.0 16.0	13.6 13.6
n length 128'0"	125 130 135 140 145	:						34.6 34.4	29.9 29.9 29.9 29.9 29.9	25.7 25.7 25.7 25.7 25.7 25.7	22.2 22.2 22.2 22.2 22.2 22.2	19.1 19.1 19.1 19.1 19.1 19.1	16.0 16.0 16.0 16.0 16.0	13.6 13.6 13.6 13.6 13.6 13.6
Boom	150 155 160 165 170									25.7 25.7	22.2 22.2 22.2	19.1 19.1 19.1 19.1 19.1 19.1	16.0 16.0 16.0 16.0 16.0	13.6 13.6 13.6 13.6 13.6 13.6
	175 180 185 190 195 200											19.1	16.0 16.0 16.0 16.0	13.6 13.6 13.6 13.6 13.6 13.6 13.6

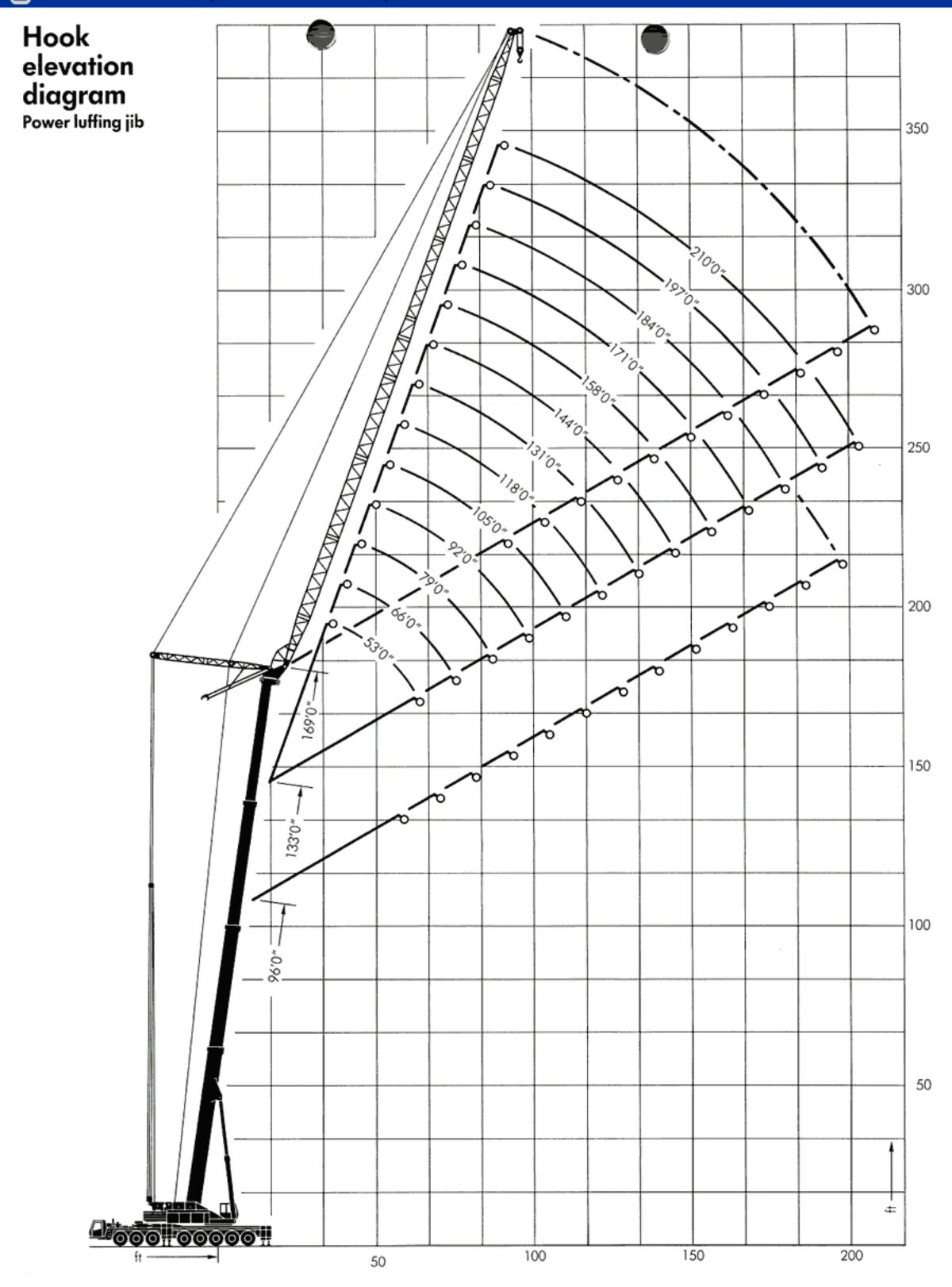
Lifting capacities in 1000 lbs on outriggers

360° Power luffing jib

Counterweight 132.280 lbs

	Radius		Jib length (ft)											
	(ft)	53*	66*	79	92	105	118	131	144	158	171	184	197	210
	60 65 70 75 80	41.8 41.8 38.3	35.9 35.9 35.3	30.4 30.4 30.4	26.6 26.6	22.9								
169'0"	85 90 95 100 105		33.0	30.4 30.4	26.6 26.6 26.6 26.6 26.6	22.9 22.9 22.9 22.9 22.9 22.9	19.4 19.4 19.4 19.4 19.4	16.0 16.0 16.0	13.6 13.6	11.2 11.2	9.2			
+ 5'0" =	110 115 120 125 130					22.9 22.9	19.4 19.4 19.4 19.4 19.4	16.0 16.0 16.0 16.0 16.0	13.6 13.6 13.6 13.6 13.6 13.6	11.2 11.2 11.2 11.2 11.2 11.2	9.2 9.2 9.2 9.2 9.2 9.2	7.5 7.5 7.5 7.5	6.1 6.1 6.1	5.0 5.0
Boom length 164'0"	135 140 145 150 155							16.0	13.6 13.6 13.6 13.6	11.2 11.2 11.2 11.2 11.2 11.2	9.2 9.2 9.2 9.2 9.2	7.5 7.5 7.5 7.5 7.5	6.1 6.1 6.1 6.1 6.1	5.0 5.0 5.0 5.0 5.0 5.0
Bo	160 165 170 175 180									11.2	9.2 9.2 9.2 9.2	7.5 7.5 7.5 7.5 7.5	6.1 6.1 6.1 6.1 6.1	5.0 5.0 5.0 5.0 5.0 5.0
	185 190 195 200												6.1 6.1	5.0 5.0 5.0 5.0 5.0

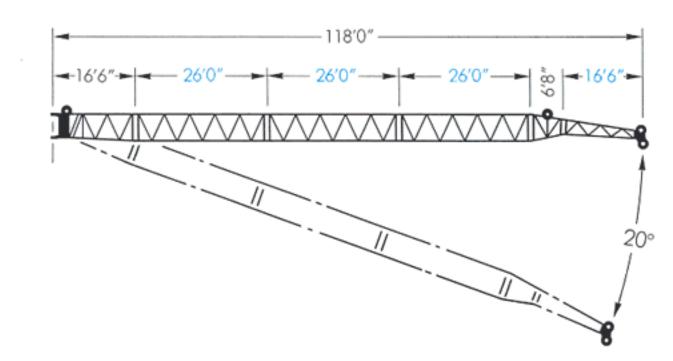
*: With compensation weights



Jibs

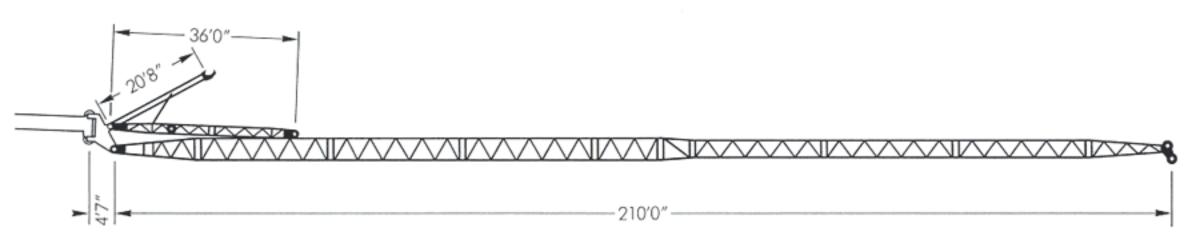
Boom extension

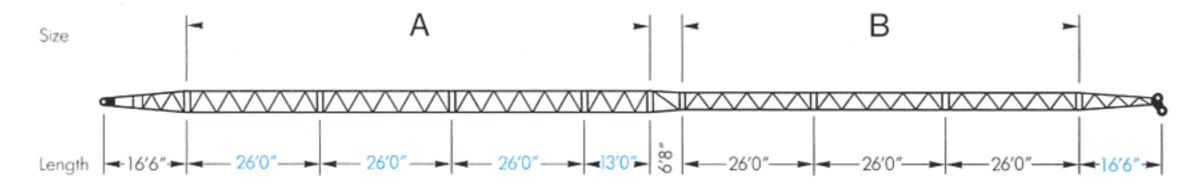
In sections of 26'0" from 40'0" to 118'0", welded lattice-type construction, 20° off-set



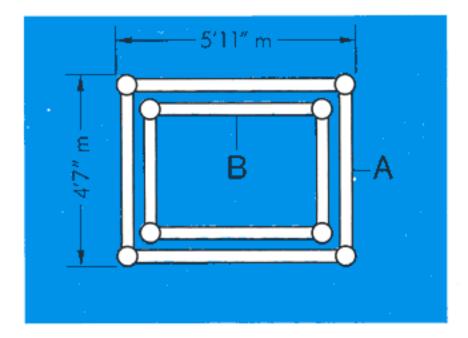
Power luffing jib

In sections of 26'0" from 53'0" to 210'0", weldet lattice-type construction, including luffing jib adaptor, A-frame, back-stop, pendant ropes, luffing block and anemometer. Luffing jib operated by auxiliary hoist





Blue figures: elements alternatively used for either lattice boom extension or luffing jib configuration.



Krupp Hydraulic Mobile ranes

Product Range

Truck Cranes	Max. lifting capacity	Max. hook height
100 GMT	120 ton	220 ft*
180 GMT	250 ton	. 320 ft*
250 GMT	365 ton	345 ft*
350 GMT	450 ton	365 ft*
500 GMT	600 ton	430 ft*
All-Terrain Cranes		
25 GMT-AT	25 ton	122 ft
35 GMT-AT	35 ton	129 ft
70 GMT-AT	80 ton	178 ft
140 GMT-AT	165 ton	296 ft*

* incl. power luffing jib

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